FILTERS PRESSURE REGULATORS LUBRICATORS SILENCERS RECLASSIFIERS





For reliable line conditioning, choose ROSS

Filters, Regulators,

and Lubricators

Almost any pneumatic system will function better, and for a longer time, with properly "conditioned" air. In fact, many system components, such as air cylinders and motors, may be vulnerable to significant damage from dirty or unlubricated air. Other devices require a carefully maintained, consistent line pressure. Yet others will malfunction or fail due to excess water vapor in the line. These are but a few of the cases where filters, regulators, lubricators, and other devices are called upon to prepare, or "condition," compressed air. All such devices are available in single-function units, but they are more often installed in combinations to perform several conditioning functions at once.

ROSS SERIES MD4™

Modern, modular design with ROSS' traditional robust construction including a seven year warranty designed to meet or exceed ISO Standard.

Choose a combination of the standard filter, regulator, and lubricator, or mix and match specialized units to meet special requirements.

Rugged and reliable construction makes ROSS FRLs economical and trouble-free system components.



Standard ROSS filter elements are rated at 5 microns. Most other brands allow particles up to 40 microns to pass right through. A 40-micron particle is 500 times as big as a 5-micron particle!

ROSS standard regulators monitor and control air pressure with a very high degree of accuracy. For applications requiring even greater precision, there are models that can hold the pressure to within 3 psig (0.2 bar) throughout the entire flow range.

ROSS lubricators are available in two configurations: **wick-feed** and **sight-feed**. Both types are available in port sizes from 1/4 to 1½.

Coalescing filters available to remove 99.98% of oil and particles larger than 0.01 micron. Equipped with differential pressure gauge to indicate life of filter element. Use with 5-micron pre-filter.

3/8" FRL Flows to 110 SCFM 1/2" FRL Flows to 150 SCFM 3/4" FRL Flows to 205 SCFM

O-ring seals provide no leak interface with front loaded, retained screws for easy access.

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INSTRUCTIONAL INFORMATION

For convenience in matching filters, regulators, and lubricators, ROSS units are grouped in five series of increasing flow capacity: *Bantam, Miniature, Mid-Size, Full-Size, MD4™*, and *High-Capacity*.

BANTAM Series. For flow to 30 scfm (14.1 l/s); port sizes 1/8 and 1/4; tube fittings 1/4 to 10 mm. Modular components are joined without pipe nipples; ports are O-ring sealed.

MINIATURE Series. For flow to 20 scfm (9.4 l/s); port sizes 1/8 and 1/4. Units joined by pipe nipples.

MID-SIZE Series. For flow to 75 scfm (35.4 l/s); port sizes 1/4, 3/8, 1/2. Connection of units by either special modular connectors or by pipe nipples.

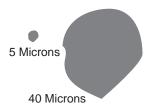
FULL-SIZE Series. For flow to 155 scfm (73.1 l/s); port sizes 1/4 through 3/4. Connection of units by either special modular connectors or by pipe nipples.

MD4[™] Series. For flows to 205 scfm (96.7 l/s), port sizes 3/8" to 3/4" units joined by positive-seal clamps.

HIGH-CAPACITY Series. For flow to 1000 scfm (471.9 l/s); pipe sizes 3/4 through 2. Connection of units only by pipe nipples.

FILTER RATINGS. ROSS conventional filters have 5-micron ratings compared to the usual industry standard 40-micron rating. 40-micron particles have 500 times the volume of 5-micron particles, so it's easy to see why ROSS filters clean best.

ROSS coalescing filters remove 99.98% of oil from the air as well as solids as small as 0.3 micron. A filter as fine as this should be preceded by a conventional 5-micron filter to prolong its service life. Full-Size and High-Capacity units have built-in differential pressure gauges to show when the coalescing element must be changed.



COMPARATIVE SIZE

ROSS OIL VAPOR REMOVAL. Adsorbing filters remove oil and hydrocarbon vapors that cannot be removed by a coalescing or a general purpose filter. It is used in industries such as food processing, electronics, and instrumentation.

FILTER DRAINS. Most ROSS filters are available with either manual or automatic drains. An automatic drain discharges liquids accumulated in the filter bowl whenever there is a pressure drop. This ensures better filter performance and simplifies maintenance, especially of filters in inaccessible locations. ROSS strongly recommends the use of automatic drains.

PRESSURE REGULATORS. Both piston and diaphragm styles are available. All are self-relieving and give accurate and consistent pressure regulation. In the *Miniature, Full-Size, MD4* TM , and *High-Capacity* series precision regulators are offered. They provide the most precise regulation throughout their flow ranges. *Mid-Size, Full-Size*, and *High-Capacity* series also offer reverse-flow regulators for special applications.

LUBRICATORS. Two systems of introducing oil into the air stream are used in ROSS lubricators.

Wick-feed. A porous bronze rod carries oil from the lubricator bowl up to the air passage by capillary action, and the air stream picks up the oil. This is a self-adjusting system because the amount of oil added to the air is in proportion to the air flow.

Sight-feed. A riser tube brings the oil up to an adjustable metering valve within a transparent dome, where it then drips into the air stream. A vane in the path of incoming air creates the small pressure drop that draws oil up the riser tube. This occurs even at very low air flows so that no air passes without being lubricated.

CONSOLIDATED FILTER & REGULATOR. A filter and a regulator consolidated into a single space-saving assembly is available in all sizes except the *High-Capacity* series.

Pre-assembled combinations of filter, regulator, and lubricator units are available in all series.

FILTER FUNCTION

General purpose compressed air filters remove water and particulate material from the air stream to protect downstream equipment from contamination. As air enters the filter, internal baffles create a swirling motion in the air so that entrained dirt and liquids are thrown against the sides of the filter bowl and then fall to the sump area at the bottom of the bowl.

Additional baffling keeps the air in the sump area relatively quiet; this ensures that the removed material is not returned to the air flow going to the filter element. The filter element will then collect smaller particles.

The most frequently used element in ROSS general purpose filters is rated at 5-micron, so that nearly all particles larger than 5 micron (half the diameter of a human hair) will be collected in the filter element.

FILTER SELECTION

General purpose filter elements are available with 5-micron ratings. The most efficient filter element is one selected by taking into consideration the dirtiness of the ambient air and the needed cleanliness of the air after filtration.

Some high-capacity filters have 40-micron elements which are satisfactory for general piping. At point of use, and with smaller filters, the standard 5-micron element is most commonly used and recommended. See coalescing and oil vapor removal (adsorbing) filters for finer filtration.

FILTER MAINTENANCE

Filters must be attended to on a regular basis in order to rid them of water and other contaminants. The use of an automatic drain is highly recommended because it greatly reduces the need for frequent individual attention. This is especially important if access to the filter is difficult, because difficult access makes it much more likely that regular maintenance will be overlooked. If a filter is equipped with a manual drain, accumulated water must be removed regularly so that it does not clog the filter.

The pressure drop across filter elements increases as they accumulate dirt from the air. They should be inspected on a regular basis, and replaced to restore full efficiency.

Under average conditions filter elements should be replaced annually.

INSTRUCTIONAL INFORMATION

CARE OF PLASTIC BOWLS

Plastic bowls are made of high-strength polycarbonate, a very tough transparent material. Bowls are intended for use with compressed air, but can be adversely affected if contaminants such as alcohol or liquefied petroleum gas are in the intake air. Some compressor oils, solvent fumes, and other substances can attack the bowl and lead to failure.

When a bowl is cleaned (by wiping inside and outside with a clean dry cloth) it should be inspected for cracks or scarring on the surface. If either condition occurs it is an indication that the ambient air contains harmful substances, and the bowl should be replaced, *preferably with a metal bowl*.

A few of the substances that can harm polycarbonate bowls are: acetone, ammonia, benzene, brake fluids, carbon disulfide, carbon tetrachloride, ethyl acetate, ethylene glycol, Freon, lacquer thinner, nitrocellulose lacquer, sodium hydroxide, toluene, turpentine, and many others. Please refer to page 80 for a more complete list.

Metal shatterguards are supplied with larger bowls and *must always be used*.

Never use polycarbonate bowls at temperatures above 125°F (52°C) or pressures above 150 psig (10.3 bar). For conditions exceeding these limits use metal bowls.

BOWL DRAINS

MANUAL DRAIN

Manual drains are the simplest bowl drains, but they require frequent attention to rid the bowl of accumulated water and dirt particles. If a filter is located where it is difficult to access, it might not be drained as often as it should be. For this reason, and to save a lot of maintenance manpower, automatic drains are standard equipment and provide a cost-effective way to maximize filter performance and reduce maintenance.



Tube-Away kits supply tubing for filters with automatic drains to carry water and dirt to a suitable drainage outlet.

External drains for filters are for use wherever severe condensate problems exist. They operate automatically whenever liquid in the bowl raises the float activating the drain.

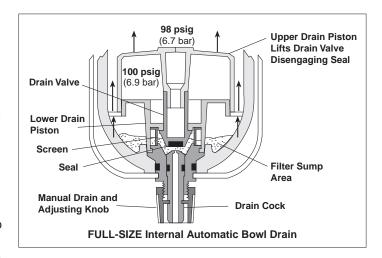
INTERNAL AUTOMATIC DRAIN

Manual draining is often inconvenient, and overlooked. Manual drains require frequent attention to rid the bowl of accumulated water and dirt particles. If a filter is located where it is difficult to access, it might not be drained as often as it should be.

Automatic drains are standard on ROSS filters and we strongly recommend their use to improve filter effectiveness, lengthen service life, and reduce maintenance needs.



The ROSS automatic drain operates when liquids have accumulated in the filter bowl and a pressure drop of 2 psi (0.14 bar) or more occurs (e.g., when a valve or other device is actuated). The pressure drop triggers the automatic drain to expel accumulated liquid. The drain activates whenever the air supply is shut down and exhausted. An adjusting knob at the bottom of the filter can be set for optimum performance throughout the air flow range.



INTERNAL FLOAT DRAIN

Float drains are used as an alternative for continuous flow applications where pressure drop might only occur at the start of the duty cycle. When liquid is present the float will rise and the bowl will empty.

Operating pressure: 200 psig (13.8 bar) maximum and 30 psig (2.1 bar) minimum.

Internal float drain are available with plastic or brass drain stem, plastic or metal bowl.





Float Drain with Plastic Stem

Float Drain with Brass Stem

IMPORTANT NOTE:

Before inspecting or servicing a filter (or any other pneumatic component) be sure that the pneumatic pressure to the component is shut off and exhausted, and cannot be inadvertently turned on.



BANTAM Filters

Ports: 1/8 to 1/4 Flow to 30 scfm

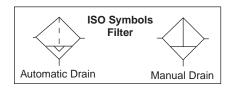


FEATURES:

- · Modular assembly and mounting
- · Threaded ports or quick-connect fittings for tubing up to 10 mm in diameter
- High-strength polycarbonate plastic filter bowl; optional metal bowl
- Internal automatic drain; optional manual drain

Port		DIMENSIONS inches (mm)				
Size	Α	В†	С	Depth	lb (kg)	
No Port	1.7 (43)	3.6 (92)	0.5 (13)	1.8 (45)	0.27 (0.12)	
1/8, 1/4	3.0 (76)	3.6 (92)	0.5 (13)	1.8 (45)	0.49 (0.22)	
Models belo	w have quic	k-connect fittir	ngs for tubing.			
1/4	3.4 (86)	3.6 (92)	0.5 (13)	1.8 (45)	0.47 (0.21)	
3/8	3.9 (99)	3.6 (92)	0.5 (13)	1.8 (45)	0.47 (0.21)	
4 mm	3.4 (86)	3.6 (92)	0.5 (13)	1.8 (45)	0.47 (0.21)	
6 mm	3.4 (86)	3.6 (92)	0.5 (13)	1.8 (45)	0.47 (0.21)	
8 mm	3.1 (79)	3.6 (92)	0.5 (13)	1.8 (45)	0.47 (0.21)	
10 mm	3.9 (99)	3.6 (92)	0.5 (13)	1.8 (45)	0.47 (0.21)	

[†] Dimension for polycarbonate plastic bowl; metal bowl is 3.8 (97).



	Port Size	Air Flow Automatic Drain Models		Manual Dra		
	Size	scfm (I/s)	Plastic Bowl	Metal Bowl	Plastic Bowl	Metal Bowl
	1/8	30 (14.1)	5B01B0100	5B01B0200	5B01B0300	5B01B0400
	1/4	30 (14.1)	5B02B0100	5B02B0200	5B02B0300	5B02B0400
	WITHTU	JBE FITTING	S:			
	1/4	30 (14.1)	5B03B0100	5B03B0200	5B03B0300	5B03B0400
	3/8	30 (14.1)	5B04B0100	5B04B0200	5B04B0300	5B04B0400
	4mm	30 (14.1)	5B05B0100	5B05B0200	5B05B0300	5B05B0400
	6mm	30 (14.1)	5B06B0100	5B06B0200	5B06B0300	5B06B0400
	8mm	30 (14.1)	5B07B0100	5B07B0200	5B07B0300	5B07B0400
	10mm	30 (14.1)	5B08B0100	5B08B0200	5B08B0300	5B08B0400

FLOW CHART STANDARD 5-µm ELEMENT bar Inlet Pressure 100 psig (6.9 bar) 0.35 0.28 PRESSURE DR 0.21 0.14 0.07 0 10 15 20 25 30 35 scfm 0 FLOW l/s 0 2.5 7.5 10 12.5 15 17.5

REPLACEMENT FILTER ELEMENT KITS & BOWLS

Kit Number
933K77
Kit Number
920K77
921K77
R-ABFD130-22
R-ABF130-22

STANDARD SPECIFICATIONS (for products on this page):

Ambient/Media Temperature:

Polycarbonate plastic bowl: 40° to 125°F (4° to 52°C).

Metal bowl: 40° to 150°F (4° to 66°C).

Body: Acetal.

Bowl: 2-ounce (60-ml) capacity polycarbonate plastic; optional

aluminum bowl.

Bowl Drain: Internal automatic drain; optional manual drain.

Filter Element: 5-micron rated polyethylene.

Fluid Media: Compressed air.

Inlet Pressure:

For automatic drain model:

With polycarbonate plastic bowl: 15 to 150 psig (1.0 to 10.3 bar). With metal bowl: 15 to 200 psig (1.0 to 13.8 bar).

For manual drain model:

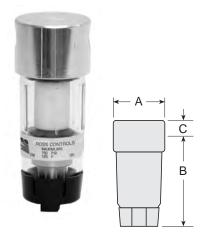
With polycarbonate plastic bowl: 0 to 150 psig (0 to 10.3 bar). With metal bowl: 0 to 200 psig (0 to 13.8 bar).

Seals: Nitrile.

Threads: NPT standard, BSPP. For BSPP threads, add a "C" prefix to the model number, e.g., C5B01B0100.

MINIATURE Filters

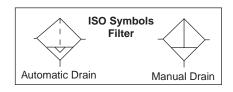
Ports: 1/8 & 1/4 Flow to 23 scfm



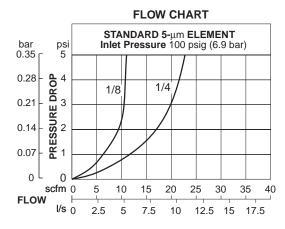
FEATURES:

- Inline mounting
- High-strength polycarbonate plastic filter bowl; optional metal bowl
- Internal automatic drain; optional manual drain

Bowl	Port	DIMENSIONS inches (mm)				Weight
Type	Size	Α	В	С	Depth	lb (kg)
Plastic	1/8, 1/4	1.6 (41)	3.6 (92)	0.4 (9.5)	1.6 (41)	0.33 (0.15)
Metal	1/8, 1/4	1.6 (41)	4.3 (109)	0.4 (9.5)	1.6 (41)	0.35 (0.16)



Port	Air Flow	Automatic Drain Models		Manual Drai	in Models
Size	scfm (l/s)	Plastic Bowl	Metal Bowl	Plastic Bowl	Metal Bowl
1/8	11 (5.2)	5021B1010	5022B1010	5011B1010	5012B1010
1/4	23 (10.8)	5021B2010	5022B2010	5011B2010	5012B2010



REPLACEMENT FILTER ELEMENT KITS & BOWLS

Element Rating/Type	Kit Number
5-µm polyethylene - Standard	933K77
Bowl Type	Kit Number
Plastic - Automatic	920K77
Plastic - Manual	921K77
Metal - Automatic	R-ABFD130-22
Metal - Manual	R-ABF130-22

STANDARD SPECIFICATIONS (for products on this page): **Ambient/Media Temperature:**

Polycarbonate plastic bowl: 40° to 125°F (4° to 52°C).

Metal bowl: 40° to 150°F (4° to 66°C).

Body: Aluminum.

Bowl: 2-ounce (60-ml) capacity polycarbonate plastic; optional

aluminum bowl.

Bowl Drain: Internal automatic drain; optional manual drain.

Filter Element: 5-micron rated polyethylene.

Fluid Media: Compressed air.

Inlet Pressure:

For automatic drain model:

With polycarbonate plastic bowl: 15 to 150 psig (1.0 to 10.3 bar). With metal bowl: 15 to 200 psig (1.0 to 13.8 bar).

For manual drain model:

With polycarbonate plastic bowl: 0 to 150 psig (0 to 10.3 bar). With metal bowl: 0 to 200 psig (0 to 13.8 bar).

Seals: Nitrile.

Threads: NPT standard, BSPP. For BSPP threads, add a "C" prefix to the model number, e.g., C5021B1010.

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IMPORTANT NOTE: Please read carefully and thoroughly all of the CAUTIONS on the inside back cover.



MID-SIZE Filters

Ports: 1/4, 3/8, 1/2

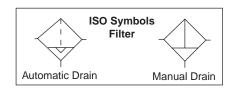
Flow to 75 scfm



FEATURES:

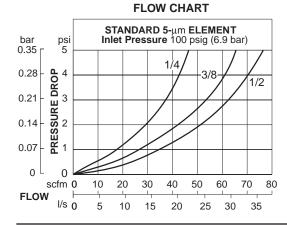
- Modular or inline mounting
- High-strength polycarbonate plastic filter bowl with zinc shatterguard; optional zinc bowl
- · Internal automatic drain; optional manual drain

Bowl	Port	D	DIMENSIONS inches (mm)				
Type	Size	Α	В	С	Depth	lb (kg)	
Plastic	1/4 - 1/2	2.7 (67)	4.8 (122)	0.6 (16)	2.4 (60)	1.13 (0.51)	
Metal	1/4 - 1/2	2.7 (67)	4.9 (123)	0.6 (16)	2.4 (60)	1.50 (0.68)	



Port	Air Flow Automatic Dra		Automatic Drain Models		n Models
Size	scfm (l/s)	Plastic Bowl*	Metal Bowl	Plastic Bowl*	Metal Bowl
1/4	45 (21.2)	5021B2007	5022B2007	5011B2007	5012B2007
3/8	65 (30.7)	5021B3027	5022B3027	5011B3026	5012B3026
1/2	75 (35.4)	5021B4007	5022B4007	5011B4007	5012B4007

^{*}Plastic bowls include metal bowl guard.



REPLACEMENT FILTER ELEMENT KITS & BOWLS

Element Rating/Type	Kit Number
5-µm polyethylene - Standard	933K77
Bowl Type	Kit Number
Plastic - Automatic	924K77
Plastic - Manual	925K77
Metal - Automatic	R-AB60FD-12
Metal - Manual	R-AB60F-12

STANDARD SPECIFICATIONS (for products on this page): **Ambient/Media Temperature**:

Polycarbonate plastic bowl: 40° to 125°F (4° to 52°C). Metal Bowl: 40° to 175°F (4° to 79°C).

Body: Zinc.

Bowl: 4-ounce (120-ml) capacity polycarbonate plastic with zinc shatterguard; optional zinc bowl.

Bowl Drain: Internal automatic drain; optional manual drain. For optional internal float drain (on metal bowl only), consult ROSS.

Filter Element: 5-micron rated polyethylene.

Fluid Media: Compressed air.

Inlet Pressure:

For automatic drain model:

With polycarbonate plastic bowl: 15 to 150 psig (1.0 to 10.3 bar). With metal bowl: 15 to 200 psig (1.0 to 13.8 bar).

For manual drain model:

With polycarbonate plastic bowl: 0 to 150 psig (0 to 10.3 bar). With metal bowl: 0 to 200 psig (0 to 13.8 bar).

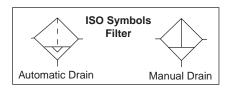
Seals: Nitrile.

Threads: NPT standard, BSPP. For BSPP threads, add a "C" prefix to the model number, e.g., C5021B2007.

FULL-SIZE Filters

Ports: 1/4 to 3/4 Flow to 155 scfm





FLOW CHART STANDARD 5-µm ELEMENT bar psi Inlet Pressure 100 psig (6.9 bar) 0.35 0.28 0.21 3/40.07 scfm 120 140 160 **FLOW** 20 30 40 50 60 70

FEATURES:

- Modular or inline mounting
- High-strength polycarbonate plastic filter bowl with steel shatterguard; optional metal bowl with clear nylon sight glass
- Optional differential pressure gauge
- Internal automatic drain; optional manual drain or external automatic drain

Bowl	Port	DII	Weight †			
Type	Size	Α	В†	С	Depth	lb (kg)
Plastic	1/4 - 3/4	3.5 (89)	5.8 (146)	0.6 (16)	3.5 (89)	1.93 (0.88)
Metal	1/4 - 3/4	3.5 (89)	6.4 (163)	0.6 (16)	3.5 (89)	2.90 (1.32)

† With automatic external drain, dimension B is increased by 8.0 inches (203 mm), and weight is increased by 2.56 pounds (1.16 kg).

Port	Air Flow	Automatic Drain Models		Manual Dra	in Models
Size	scfm (I/s)	Plastic Bowl	Metal Bowl	Plastic Bowl	Metal Bowl
1/4	45 (21.3)	5021B2008	5022B2005	5011B2008	5012B2006
3/8	85 (40.1)	5021B3008	5022B3005	5011B3008	5012B3006
1/2	130 (61.3)	5021B4008	5022B4005	5011B4008	5012B4006
3/4	155 (73.1)	5021B5018	5022B5015	5011B5018	5012B5016

REPLACEMENT FILTER ELEMENT KITS & BOWLS

Element Rating/Type	Kit Number
5-µm polyethylene - Standard	933K77
Bowl Type	Kit Number
Plastic - Automatic	926K77
Plastic - Manual	927K77
Metal - Automatic	R-ABFD130-117
Metal - Manual	R-ABF130-117

DIFFERENTIAL PRESSURE GAUGES

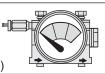
Small Slide Gauge R-K103-151



Large Dual Face Gauge R-106-35



Large Dual Face Gauge with Reed Switch
R-106-35E (Normally Open)
R-106-35EC (Normally Closed)



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STANDARD SPECIFICATIONS (for products on this page): **Ambient/Media Temperature**:

Polycarbonate plastic bowl: 40° to 125°F (4° to 52°C). Metal bowl: 40° to 175°F (4° to 79°C).

Body: Zinc.

Bowl: 8-ounce (240-ml) capacity polycarbonate plastic with steel shatterguard; optional zinc bowl with clear nylon sight glass.

Bowl Drain: Internal automatic drain; optional manual drain or external automatic drain. For optional internal float drain (on polycarbonate plastic bowl only), consult ROSS.

Bowl Ring: Aluminum.

Differential Pressure Gauge: Optional, consult ROSS.

Filter Element: 5-micron rated polyethylene.

Fluid Media: Compressed air.

Inlet Pressure:

For automatic drain model:

With polycarbonate plastic bowl: 15 to 150 psig (1.0 to 10.3 bar). With metal bowl: 15 to 200 psig (1.0 to 13.8 bar).

For manual drain model:

With polycarbonate plastic bowl: 0 to 150 psig (0 to 10.3 bar). With metal bowl: 0 to 200 psig (0 to 13.8 bar).

Seals: Nitrile.

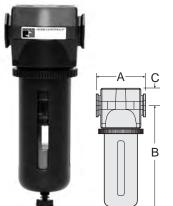
Threads: NPT standard, BSPP. For BSPP threads, add a "C" prefix to the model number, e.g., C5021B2008.

IMPORTANT NOTE: Please read carefully and thoroughly all of the **CAUTIONS** on the inside back cover.



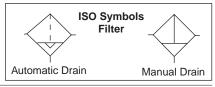
MD4™ Filters

Ports: 3/8, 1/2, 3/4 Flow to 205 scfm



FEATURES:

- Modular or inline mounting
- Polycarbonate plastic bowl with steel shatterguard; optional metal bowl with sight glass
- Optional differential pressure gauge
- · Gold cap color; optional gray, yellow, red, or blue
- Internal automatic drain; optional manual drain, automatic external drain, or electronic drain



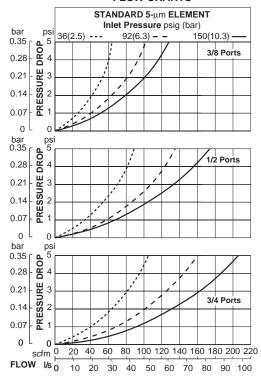
Bowl	DIMENSIONS inches (mm)			Weight	
Type	Α	B †	С	Depth	lb (kg)
Plastic	3.5 (88)	7.7 (195)	1.1 (28)	2.9 (73)	2.13 (0.97)
Metal	3.5 (88)	7.6 (193)	1.1 (28)	3.1 (79)	2.13 (0.97)

[†] Bowl removal clearance: add 3.1 (79).

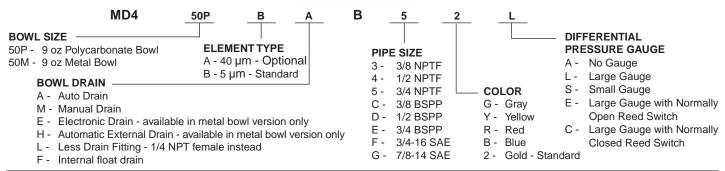
REPLACEMENT FILTER ELEMENT KITS

Element Rating/Type	Kit Number
5-µm - Standard	R-A115-106PE5
40-µm - Optional	R-A115-106PE3

FLOW CHARTS



HOW TO ORDER



DIFFERENTIAL PRESSURE GAUGES

Small Slide Gauge R-K103-151



Large Dual Face Gauge R-106-35



Large Dual Face Gauge with Reed Switch

R-106-35E (Normally Open)
R-106-35EC (Normally Closed)



STANDARD SPECIFICATIONS (for products on this page): **Ambient/Media Temperature**:

Polycarbonate plastic bowl: 40° to 125°F (4° to 52°C). Metal bowl: 40° to 175°F (4° to 79°C).

Body: Die-cast zinc.

Bowl: 9-ounce (270-ml) capacity polycarbonate plastic with steel shatterguard; optional aluminum bowl with clear nylon sight glass. **Bowl Drain:** Internal automatic drain, by removing the adjustment knob, a 3/16" (5mm) flexible tube can be connected to the drain; optional manual drain, external automatic drain, or electronic drain. For optional internal float drain (on polycarbonate plastic bowl only), consult ROSS.

Bowl Ring: Nylon.

Differential Pressure Gauge: Optional.

Filter Element: 5-micron rated polyethylene; for optional 40-micron

element, consult ROSS. Fluid Media: Compressed air.

Inlet Pressure:

For automatic drain model:

With polycarbonate plastic bowl: 15 to 150 psig (1.0 to 10.3 bar). With metal bowl: 15 to 200 psig (1.0 to 13.8 bar).

For manual drain model:

With polycarbonate plastic bowl: 0 to 150 psig (0 to 10.3 bar). With metal bowl: 0 to 200 psig (0 to 13.8 bar).

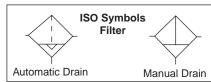
Seals: Nitrile

Threads: NPT standard, BSPP, SAE.

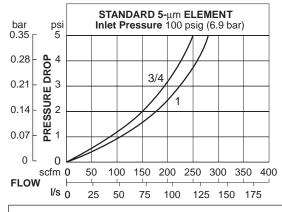
HIGH-CAPACITY Filters

Ports: 3/4 & 1 Flow to 275 scfm





FLOW CHARTS



FEATURES:

- Inline mounting
- High-strength polycarbonate plastic filter bowl with steel shatterguard; optional metal bowl with clear nylon sight glass
- Optional differential pressure gauge
- Internal automatic drain; optional manual drain or external automatic drain

Bowl	Port		DIMENSIO	ONS inches (n	nm)	Weight †
Type	Size	Α	В†	С	Depth	lb (kg)
Plastic	3/4, 1	4.5 (114)	8.0 (203)	0.8 (21)	4.2 (106)	2.44 (1.11)
Metal	3/4, 1	4.5 (114)	8.3 (210)	0.8 (21)	4.2 (106)	3.25 (1.48)

† With automatic external drain, dimension B is increased by 8.0 inches (203 mm), and weight is increased by 2.56 pounds (1.16 kg).

Port	Air Flow	Automatic Drain Models		Manual Drai	n Models
Size	scfm (I/s)	Plastic Bowl*	Metal Bowl	Plastic Bowl*	Metal Bowl
3/4	250 (118.0)	5021B5008	5022B5005	5011B5008	5012B5006
1	275 (129.8)	5021B6008	5022B6005	5011B6008	5012B6006

^{*}Plastic bowls include metal bowl guard.

REPLACEMENT FILTER ELEMENT KITS & BOWLS

Kit Number
1010K77
Kit Number
928K77
929K77
R-ABFD109-6A
R-ABF109-6A

DIFFERENTIAL PRESSURE GAUGES

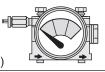
Small Slide Gauge R-K103-151



Large Dual Face Gauge R-106-35



Large Dual Face Gauge with Reed Switch
R-106-35E (Normally Open)
R-106-35EC (Normally Closed)



STANDARD SPECIFICATIONS (for products on this page): **Ambient/Media Temperature**:

Polycarbonate plastic bowl: 40° to 125°F (4° to 52°C). Metal Bowl: 40° to 175°F (4° to 79°C).

Body: Aluminum.

Bowl: 16-ounce (480-ml) capacity polycarbonate plastic with steel shatterguard; optional aluminum bowl with clear nylon sight glass.

Bowl Drain: Internal automatic drain; optional manual drain or external automatic drain. For optional internal float drain (on polycarbonate plastic bowl only), consult ROSS.

Bowl Ring: Aluminum.

Differential Pressure Gauge: Optional, consult ROSS.

Filter Element: 5-micron rated polyethylene.

Fluid Media: Compressed air.

Inlet Pressure:

For automatic drain model:

With polycarbonate plastic bowl: 15 to 150 psig (1.0 to 10.3 bar). With metal bowl: 15 to 200 psig (1.0 to 13.8 bar).

For manual drain model:

With polycarbonate plastic bowl: 0 to 150 psig (0 to 10.3 bar). With metal bowl: 0 to 200 psig (0 to 13.8 bar).

Seals: Nitrile.

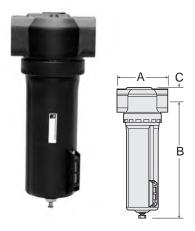
Threads: NPT standard, BSPP. For BSPP threads, add a "C" prefix to the model number, e.g., C5021B5008.

IMPORTANT NOTE: Please read carefully and thoroughly all of the **CAUTIONS** on the inside back cover.



HIGH-CAPACITY Filters

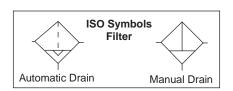
Ports: 11/4 & 11/2 Flow to 660 scfm



FLOW CHARTS STANDARD 40-µm ELEMENT bar 0.35 Inlet Pressure 100 psig (6.9 bar) 0.28 3 S 2 0.07 품 0 100 200 300 400 500 600 700 800 scfm **FLOW** 100 150 200 250 300 350 **OPTIONAL 5-**μm **ELEMENT Inlet Pressure** 100 psig (6.9 bar) psi 5 0.28 0.21 3 0.07

FEATURES:

- · Inline mounting
- Aluminum bowl with clear nylon sight glass
- · Optional differential pressure gauge
- · Internal automatic drain; optional manual drain or external drain



Bowl		DIMENSIONS	inches (m	m)	Weight †
Type	Α	В†	С	Depth	lb (kg)
Plastic	5.5 (140)	10.6 (269)	1.4 (36)	4.2 (106)	4.50 (2.04)
Metal	5.5 (140)	10.7 (271)	1.4 (36)	4.2 (106)	4.50 (2.04)

† With automatic external drain, dimension B is increased by 8.0 inches (203 cm), and weight is increased by 2.56 pounds (1.16 kg).

Port Size	Air Flow g	Automatic Drain Models Metal Bowl	Manual Drain Models Metal Bowl
Size	SCIIII (I/S)	Metal Bowl	IVIETAI BOWI
11⁄4	290 (136.9) 5-µm	5022B7019	5012B7019
11⁄4	630 (297.3) 40-µr	m 5X00B7051	5X00B7052
1½	290 (136.9) 5-µm	5022B8019	5012B8019
1½	660 (311.5) 40-µr	n 5X00B8037	5X00B8051

REPLACEMENT FILTER ELEMENT KITS

Element Rating/Type	Kit Number
40-µm bronze - Standard	R-A114-106E3
5-µm bronze - Optional	1656K77

DIFFERENTIAL PRESSURE GAUGES

Small Slide Gauge R-K103-151

scfm 0

0

FLOW



Large Dual Face Gauge R-106-35



Large Dual Face Gauge with Reed Switch
R-106-35E (Normally Open)
R-106-35EC (Normally Closed)



STANDARD SPECIFICATIONS (for products on this page):

100 200 300 400 500 600 700 800

50 100 150 200 250 300 350

Ambient/Media Temperature: 40° to 175°F (4° to 79°C).

Bowl: Aluminum, polycarbonate plastic bowl with steel shatterguard. **Bowl:** 35-ounce (1 liter) aluminum bowl with clear nylon sight glass.

Bowl Drain: Internal automatic drain; optional manual drain or external automatic drain. For optional internal float drain, consult

Bowl Ring: Aluminum.

Differential Pressure Gauge: Optional, consult ROSS.

Filter Element: 40-micron rated; optional 5-micron rated element. **Fluid Media:** Compressed air.

Inlet Pressure:

For automatic drain model: 15 to 200 psig (1.0 to 13.8 bar). For manual drain model: 0 to 200 psig (0 to 13.8 bar).

Seals: Nitrile.

Threads: NPT standard, BSPP. For BSPP threads, add a "C" prefix to the model number, e.g., C5022B7019.

HIGH-CAPACITY Filters

Ports: 11/4, 11/2, & 2 Flow to 1000 scfm



FEATURES:

- Inline mounting
- · Aluminum bowl
- · Optional differential pressure gauge
- Internal float drain; optional manual drain

ISO Syn Filte	/ \
Automatic Drain	Manual Drain

	DIMENSIONS	inches (mm)		Weight †
A	В†	С	Depth	lb (kg)
8.0 (203)	13.3 (337)	1.8 (45)	7.3 (186)	14.3 (6.59)

† With external drain, dimension B is increased by 8.0 inches (203 cm), and weight is increased by 2.56 pounds (1.16 kg).

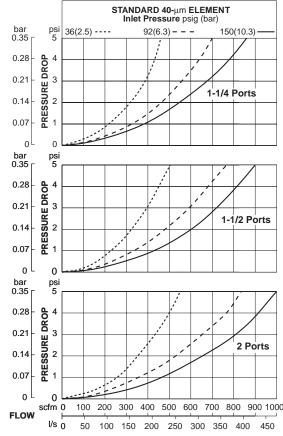
Internal Float Drain Models	Manual Drain Models

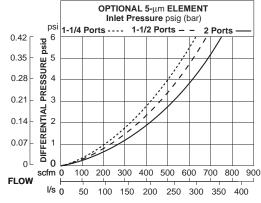
Port Size	Air Flow scfm (I/s)	Metal Bowl	Metal Bowl
11⁄4	630 (297.3) 5-μm	5022B7018	5012B7018
11⁄4	850 (401.1) 40-µm	5X00B7025	5X00B7054
1½	690 (325.6) 5-µm	5022B8018	5012B8018
1½	900 (424.7) 40-μm	5X00B8018	5X00B8019
2	750 (354.0) 5-μm	5022B9018	5012B9018
2	1000 (471.9) 40-μm	5X00B9004	5X00B9003

REPLACEMENT FILTER ELEMENT KITS

Element Rating/Type	Kit Number
40-µm bronze - Standard	944K77
5-µm bronze - Optional	942K77

FLOW CHARTS





DIFFERENTIAL PRESSURE GAUGES

Small Slide Gauge R-K103-151

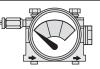


Large Dual Face Gauge R-106-35



Large Dual Face Gauge with Reed Switch R-106-35E (Normally Open)

R-106-35E (Normally Closed)



STANDARD SPECIFICATIONS (for products on this page): **Ambient/Media Temperature:** 40° to 175°F (4° to 79°C).

Body: Aluminum.

Bowl: 123-ounce (3700-ml) capacity aluminum bowl. **Bowl Drain**: Internal float drain; optional manual drain. **Differential Pressure Gauge**: Optional, consult ROSS.

Filter Element: 40-micron rated; optional 5-micron rated element.

Fluid Media: Compressed air.

Inlet Pressure:

For internal float drain model: 30 to 200 psig (2.1 to 13.8 bar). For manual drain model: 0 to 200 psig (0 to 13.8 bar).

Seals: Nitrile.

Threads: NPT standard, BSPP. For BSPP threads, add a "C" prefix to the model number, e.g., C5022B7018.

IMPORTANT NOTE: Please read carefully and thoroughly all of the CAUTIONS on the inside back cover.



COALESCING Filter Instructional Information

A 0.3-micron rated coalescing filter element is standard in all coalescing units. This filter removes 99.99% of oil and solid contaminants larger than 0.3 micron. An optional 0.01-micron rated element provides extremely fine filtration, but at some reduction in air flow. However, in ROSS' MID-SIZE, FULL-SIZE, and MD4 $^{\text{TM}}$ filters, there are extended bowls available with higher capacity coalescing elements for significantly increased air flows.

Coalescing filters have epoxy-resin coated, borosilicate, glass-fiber elements. Liquids and solids are removed from the air stream by several different actions, namely:

IMPACTION: Particles larger than 1 micron collide with and adhere to the fibers of the element.

INTERCEPTION: Particles 0.3 micron to 2 micron in size are molecularly attracted to the fibers of the element, and this causes them to adhere.

DIFFUSION: Particles 0.001 micron to 0.3 micron in size move by random Brownian motion, thereby contacting and adhering to the fibers of the element.

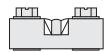
DRAINING: Tiny droplets of oil coalesce (merge) until they form drops large enough to fall off the filter element and into the bowl sump. The automatic drain then expels them.

The filter element will continue to coalesce liquids until solid contaminants accumulated in the filter element cause the pressure drop across the element to become excessive. At this point the filter element must be changed. A built-in differential pressure gauge (see below) will indicate when the elements must be changed.



DIFFERENTIAL PRESSURE GAUGES

MID-SIZE, MD4[™], and FULL-SIZE coalescing filters include a differential pressure gauge which measures the pressure drop across the coalescing filter element. The gauge monitors the condition of the coalescing element and such a gauge should *always* be used with coalescing filters. When the pressure drop increases into the range of 7 to 10 psi (0.5 to 0.7 bar), the gauge indicates that the element must be changed. The types of gauges are shown below.



The FULL-SIZE MD4[™] filters use the small R-K103-151 gauge.

Mid-size units use the R-A60F-28 gauge. Both are slide-type gauges, and are color coded to show the condition of the coalescing element.

Green - Clean Up to 7 psi (0.5 bar) Red - Change 7 to 10 psi (0.7 bar)



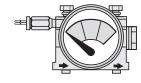
HIGH-CAPACITY filters employ the large R-106-35 gauge as shown above. It is a dual face gauge color coded to show the condition of the coalescing element.

Optionally available for other units.

Green - Clean Up to 6 psi (0.4 bar)

Yellow - Change 6 to 9 psi (0.4 to 0.6 bar)

Red – Dirty Over 9 psi (0.6 bar)



The large gauge is also available with a reed switch: normally open (R-106-35E) or normally closed (R-106-35EC).

Green - Clean Up to 6 psi (0.4 bar)
Yellow - Change 6 to 9 psi (0.4 to 0.6 bar)
Red - Dirty Over 9 psi (0.6 bar)

IMPORTANT NOTE:

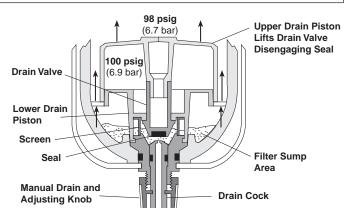
A general purpose filter must be installed ahead of a coalescing filter to ensure good performance and to extend the life of the coalescing element. A coalescing filter must be installed ahead of an oil vapor removal (adsorbing) filter to ensure good performance.

INTERNAL AUTOMATIC BOWL DRAIN

Automatic drains are standard on ROSS coalescing filters and we strongly recommend their use to improve filter effectiveness, lengthen service life, and reduce maintenance needs.

The ROSS automatic drain operates when liquids have accumulated in the filter bowl and a pressure drop of 2 psi (0.1 bar) or more occurs (e.g., when a valve or other device is actuated). The pressure drop triggers the automatic drain to expel accumulated liquid.

The drain is also activated whenever the air supply is shut down and exhausted. Although the unit is set at the factory, an adjusting knob at the bottom of the filter can be manually set for optimum performance throughout the air flow range.

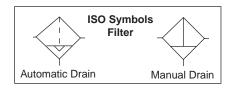


Full-size Internal Automatic Bowl Drain

BANTAM Modular Coalescing Filters

Ports: 1/8 & 1/4 Flow to 11 scfm





FLOW CHART 0.3-μm ELEMENT Inlet Pressure psig (bar) (2.5)(6.3)(10.3)0.35 0.28 PRESSURE DROP 0.21 0.07 0 12 14 **FLOW** I/s 0

FEATURES:

- · Modular assembly and mounting
- Threaded ports or quick-connect fittings for tubing up to 10 mm in diameter
- 0.3-micron rated coalescing filter element; optional 0.01-micron rated filter element
- · Automatic drain; optional manual drain
- High-strength polycarbonate plastic filter bowl; optional aluminum bowl

APPLICATION NOTE:

A general purpose filter must be installed ahead of a coalescing filter to ensure good performance and to extend the life of the coalescing element.

1/8, 1/4 3.0 (76) 3 Models below have quick-co 1/4 3.4 (86) 3	DIMENSIONS inches (mm)					
1/8, 1/4 3.0 (76) 3 Models below have quick-co 1/4 3.4 (86) 3	В†	C	Depth	lb (kg)		
Models below have quick-co	.6 (92)	0.5 (13)	1.8 (45)	0.27 (0.12)		
1/4 3.4 (86) 3	.6 (92)	0.5 (13)	1.8 (45)	0.49 (0.22)		
	Models below have quick-connect fittings for tubing.					
- (()	.6 (92)	0.5 (13)	1.8 (45)	0.47 (0.21)		
3/8 3.9 (99) 3	.6 (92)	0.5 (13)	1.8 (45)	0.47 (0.21)		
4 mm 3.4 (86) 3	.6 (92)	0.5 (13)	1.8 (45)	0.47 (0.21)		
6 mm 3.4 (86) 3	.6 (92)	0.5 (13)	1.8 (45)	0.47 (0.21)		
8 mm 3.1 (79) 3	.6 (92)	0.5 (13)	1.8 (45)	0.47 (0.21)		
10 mm 3.9 (99) 3	.6 (92)	0.5 (13)	1.8 (45)	0.47 (0.21)		

† Dimension for polycarbonate plastic bowl; metal bowl is 3.8 (97).

Port Size	Air Flow	Automatic Drain Models Plastic Bowl Metal Bowl		Manual Dra Plastic Bowl	<u>in Models</u> Metal Bowl
Size	scfm (l/s)	Plastic Bowl	Metal Dowl	Plastic DOWI	Wetai bowi
1/8	8 (3.8)	5B01B0700	5B01B0800	5B01B0500	5B01B0600
1/4	9 (4.2)	5B02B0700	5B02B0800	5B02B0500	5B02B0600
WITHT	UBE FITTIN	NGS			
1/4	8 (3.8)	5B03B0700	5B03B0800	5B03B0500	5B03B0600
3/8	8 (3.8)	5B04B0700	5B04B0800	5B04B0500	5B04B0600
4mm	8 (3.8)	5B05B0700	5B05B0800	5B05B0500	5B05B0600
6mm	8 (3.8)	5B06B0700	5B06B0800	5B06B0500	5B06B0600
8mm	8 (3.8)	5B07B0700	5B07B0800	5B07B0500	5B07B0600
10mm	8 (3.8)	5B08B0700	5B08B0800	5B08B0500	5B08B0600

REPLACEMENT FILTER ELEMENT KITS & BOWLS

Element Rating/Type	Kit Number
3-µm - Standard	945K77
0.01-µm - Optional	R-A-10F-16E8
Bowl Type	Kit Number
Plastic	921K77

STANDARD SPECIFICATIONS (for products on this page): **Ambient/Media Temperature**:

Polycarbonate plastic bowl: 40° to 125°F (4° to 52°C). Metal bowl: 40° to 150°F (4° to 66°C).

Body: Acetal.

Bowl: 2-ounce (60-ml) capacity polycarbonate plastic; optional

aluminum bowl.

Filter Element: 0.3-micron rated borosilicate-glass-fiber coalescing element; optional 0.01-micron rated element. For 0.01-micron rated filter element, consult ROSS.

Fluid Media: Compressed air.

Inlet Pressure:

For automatic drain model:

With polycarbonate plastic bowl: 15 to 150 psig (1.0 to 10.3 bar). With metal bowl: 15 to 200 psig (1.0 to 13.8 bar).

For manual drain model:

With polycarbonate plastic bowl: 0 to 150 psig (0 to 10.3 bar). With metal bowl: 0 to 200 psig (0 to 13.8 bar).

Seals: Nitrile.

Threads: NPT standard, BSPP. For BSPP threads, add a "C" prefix to the model number, e.g., C5B01B0700.

IMPORTANT NOTE: Please read carefully and thoroughly all of the **CAUTIONS** on the inside back cover.



MINIATURE Coalescing Filters

Ports: 1/8 & 1/4 Flow to 10 scfm

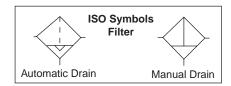


FEATURES:

- Inline mounting
- 0.3-micron rated coalescing filter element; optional 0.01-micron rated filter element
- · High-strength polycarbonate plastic filter bowl; optional metal bowl
- Automatic drain; optional manual drain

APPLICATION NOTE:

A general purpose filter must be installed ahead of a coalescing filter to ensure good performance and to extend the life of the coalescing element.



		FLOW CHART					
		0.3- μm ELEME	NT	1/8 - 1/4		-	
h	:	Inlet Pre	91	150	,		
bar 0.35 _[psi 5	(2.5)	(6.3)	(10.3	3)		
0.28	d 0 4		<i> :</i>	<u> </u>	_		
0.21	3		<i>!</i> / <i>!</i>	•			
0.14	PRESSURE DROP		<i>[,i</i>]		_		
0.07	% 1			_		_	
0	0						
EL OV	scfm	0 2 4 6	8	10	12	14	

Bowl	Port		Weight			
Туре	Size	Α	В	С	Depth	lb (kg)
Plastic	1/8, 1/4	1.6 (41)	3.6 (92)	0.4 (9.5)	1.6 (41)	0.33 (0.15)
Metal	1/8, 1/4	1.6 (41)	4.3 (97)	0.4 (9.5)	1.6 (41)	0.35 (0.16)

Port	Air Flow	Automatic Drain Models		Manual Drain Models	
Size	scfm (l/s)	Plastic Bowl	Metal Bowl	Plastic Bowl	Metal Bowl
1/8	7 (3.3)	5031B1128	5032B1118	5031B1028	5032B1028
1/4	8 (3.8)	5031B2128	5032B2128	5031B2028	5032B2028

REPLACEMENT FILTER ELEMENT KIT

Element Rating/Type	Kit Number
0.3-µm - Standard	945K77
0.01-µm - Optional	R-A10F-16E8

STANDARD SPECIFICATIONS (for products on this page): **Ambient/Media Temperature**:

Polycarbonate plastic bowl: 40° to 125°F (4° to 52°C).

Metal bowl: 40° to 150°F (4° to 66°C).

Body: Aluminum.

 I/s_0

Bowl: 2-ounce (60-ml) capacity polycarbonate plastic; optional aluminum bowl.

Bowl Drain: Manual drain; optional automatic drain. For optional automatic drain, consult ROSS.

Filter Element: 0.3-micron rated borosilicate-glass-fiber coalescing element; optional 0.01-micron rated element. For 0.01-micron rated filter element, consult ROSS.

Fluid Media: Compressed air.

Inlet Pressure:

For automatic drain model:

With polycarbonate plastic bowl: 15 to 150 psig (1.0 to 10.3 bar).

With metal bowl: 15 to 200 psig (1.0 to 13.8 bar).

For manual drain model:

With polycarbonate plastic bowl: 0 to 150 psig (0 to 10.3 bar).

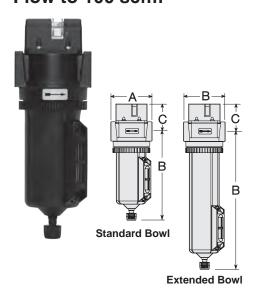
With metal bowl: 0 to 200 psig (0 to 13.8 bar).

Seals: Nitrile.

Threads: NPT standard, BSPP. For BSPP threads, add a "C" prefix to the model number, e.g., C5031B1128.

MID-SIZE Coalescing Filters

Ports: 1/4, 3/8, 1/2 Flow to 100 scfm



Α

2.7(67)

2.7 (67)

Bowl

Type

Standard

Extended

FEATURES:

- · Modular or inline mounting
- 0.3-micron rated coalescing filter element; optional 0.01-micron rated filter element
- Differential pressure gauge
- Aluminum bowl with clear nylon sight glass
- Optional extended bowl with higher flow filter element
- Internal automatic drain; optional manual drain

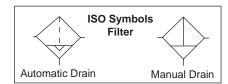
APPLICATION NOTE:

Depth

2.4(60)

2.4 (60)

A general purpose filter must be installed ahead of a coalescing filter to ensure good performance and to extend the life of the coalescing element.



Weight

lb (kg)

1.75 (0.80)

2.00 (0.91)

FLOW CHARTS

STANDARD 0.3-µm ELEMENT Inlet Pressure 100 psig (6.9 bar)						
bar 0.35 ₁	psi - 5	0.3- µm element — 0.01- µm element				
0.28		/ / /				
0.21		1/4 Ports				
0.14	PRESSURE DROP					
0.07	ESS 1					
0	R 0					

la a moi	milet i ressure 100 psig (0.5 bai)
bar psi 0.35 _ 5	0.3- µm element — 0.01- µm element
	/ /H/
0.28 2 4	
0.21 1 3	1/4 Ports
0.14 3 2	
0.28 - 0.24 0.21 - 0.23 0.14 - 0.22 0.07 - 0.24	
0 7 0	
psi	
psi	

Port	Air Flow	<u>Automatic</u>	Automatic Drain Models		Manual Drain Models		
Size	scfm (I/s)	Standard Bowl	Extended Bowl	Standard Bowl	Extended Bowl		
1/4	70 (33.0)	5032B2138	5032B2148	5032B2038	5032B2048		
3/8	70 (33.0)	5032B3138	5032B3148	5032B3038	5032B3048		
1/2	80 (37.7)	5032B4138	5032B4148	5032B4038	5032B4048		

DIMENSIONS inches (mm)

C

1.8 (45)

1.8 (45)

В

5.9 (151)

8.9 (227)

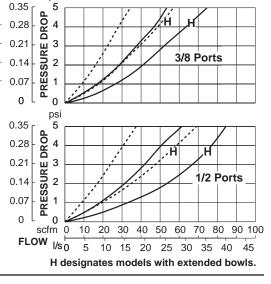
REPLACEMENT FILTER FLEMENT KITS

Bowl Type	Element Rating/Type	Kit Number		
Standard	0.3-µm - Standard	R-A60F-29		
Extended	0.3-µm - Standard	R-A60F-32		
Standard	0.01-µm - Optional	R-A60F-29E8		
Extended	0.01-µm - Optional	R-A60F-32E8		

DIFFERENTIAL PRESSURE GAUGE

Standard Small Slide Gauge R-A60F-28





STANDARD SPECIFICATIONS (for products on this page): Ambient/Media Temperature: 40° to 175°F (4° to 79°C).

Body: Zinc.

Bowl: 6-ounce (180-ml) capacity aluminum with clear nylon sight glass. Bowl can be rotaded for easy readability. Optional 10-ounce (300-ml) extended aluminum bowl has higher flow filter element.

Bowl Drain: Internal automatic drain; optional manual drain.

Bowl Ring: Nylon.

Differential Pressure Gauge: R-A60F-28 standard.

Filter Element: 0.3-micron rated borosilicate-glass-fiber coalescing element; optional 0.01-micron rated element. For 0.01-micron filter element replace the seventh digit from the model number with a "2", e.g., 5032B2238.

Fluid Media: Compressed air.

Inlet Pressure:

For automatic drain model: 15 to 150 psig (1.0 to 10.3 bar). For manual drain model: 0 to 150 psig (0 to 10.3 bar).

Seals: Nitrile.

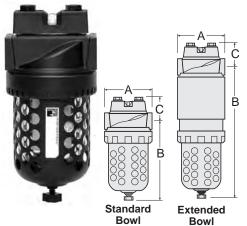
Threads: NPT standard, BSPP. For BSPP threads, add a "C" prefix to the model number, e.g., C5032B2138.

IMPORTANT NOTE: Please read carefully and thoroughly all of the CAUTIONS on the inside back cover.



FULL-SIZE Coalescing Filters

Ports: 1/4, 3/8, 1/2 Flow to 100 scfm

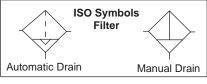


FEATURES:

- Modular or inline mounting
- 0.3-micron rated coalescing filter element; optional 0.01-micron rated filter element
- · Differential pressure gauge
- High-strength polycarbonate plastic filter bowl with steel shatterguard;
 optional metal bowl with clear nylon sight glass
- Optional extended bowl with higher flow filter element
- Manual drain; optional internal automatic drain

APPLICATION NOTE:

A general purpose filter must be installed ahead of a coalescing filter to ensure good performance and to extend the life of the coalescing element.



Bowl	DIMENSIONS inches (mm)			Weight	
Type	Α	В	С	Depth	lb (kg)
Standard	3.5 (89)	5.8 (146)	1.8 (45)	3.5 (89)	2.13 (0.95)
Extended	3.5 (89)	10.3 (260)	1.8 (45)	3.5 (89)	3.25 (1.54)

Port	Air Flow	Automatic Drain Models		Manual Dra	ain Models
Size	scfm (I/s)	Plastic Bowl	Metal Bowl	Plastic Bowl	Metal Bowl
1/4	70 (33.0)	5031B2108	5032B2118	5031B2008	5032B2018
3/8	70 (33.0)	5031B3108	5032B3118	5031B3008	5032B3018
1/2	80 (37.7)	5031B4108	5032B4118	5031B4008	5032B4018
1/2	77 (36.3)	5031B4128*	5032B4128*	5031B4028*	5032B4028*

^{*}Models with extended bowl.

REPLACEMENT FILTER ELEMENT KITS

Bowl Type	Bowl Type Element Rating/Type	
Standard	0.3-µm - Standard	947K77
Extended	0.3-µm - Standard	R-A103-133L
Standard	0.01-µm - Optional	948K77
Extended	0.01-µm - Optional	R-A103-133LE8

FLOW CHARTS STANDARD 0.3-µm ELEMENT Inlet Pressure psig (bar) bar 92(6.3) - - - 150(10.3) 0.35 PRESSURE DROP 0.28 1/4 Ports 0.21 0.14 0.07 0 0.35 0.28 3/8 Ports SESSURE 1 0.21 0.14 0.07 nL 0.35 0.28 1/2 Ports 3 2 1 1 0.21 0.14 0.07 n scfm 0 90 105 120 135 150 165 **FLOW** l/s 0 15 30 45 60 H designates models with extended bowls.

DIFFERENTIAL PRESSURE GAUGES

Small Slide Gauge R-K103-151

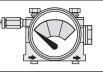


Large Dual Face Gauge R-106-35



Large Dual Face Gauge with Reed Switch

R-106-35E (Normally Open)
R-106-35EC (Normally Closed)



STANDARD SPECIFICATIONS (for products on this page): **Ambient/Media Temperature**:

Polycarbonate plastic bowl: 40° to 125°F (4° to 52°C). Metal bowl: 40° to 175°F (4° to 79°C).

Body: Zinc.

Bowl: 8-ounce (240-ml) capacity polycarbonate plastic with steel shatterguard; optional zinc bowl with clear nylon sight glass. Optional 20-ounce (600-ml) extended polycarbonate or zinc bowl has higher flow filter element.

Bowl Drain: Manual; optional internal automatic drain only on extended aluminum bowl. For optional internal flow drain (on polycarbonate plastic bowl only), consult ROSS.

Bowl Ring: Aluminum.

Differential Pressure Gauge: Small Slide Gauge R-K103-151 standard; optional Large Dual Face Gauges, consult ROSS.

Filter Element: 0.3-micron rated borosilicate-glass-fiber coalescing element; optional 0.01-micron rated element. For 0.01-micron filter element replace the seventh digit from the model number with a "2", e.g., 5031B2208.

Fluid Media: Compressed air.

Inlet Pressure:

For automatic drain model:

With polycarbonate plastic bowl: 15 to 150 psig (1.0 to 10.3 bar). With metal bowl: 15 to 200 psig (1.0 to 13.8 bar).

For manual drain model:

With polycarbonate plastic bowl: 0 to 150 psig (0 to 10.3 bar). With metal bowl: 0 to 200 psig (0 to 13.8 bar).

Seals: Nitrile.

Threads: NPT standard, BSPP. For BSPP threads, add a "C" prefix to the model number, e.g., C5031B2108.

MD4™ Coalescing Filters

Ports: 3/8, 1/2, 3/4 Flow to 158 scfm

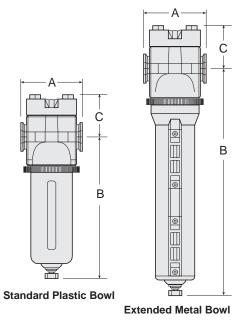


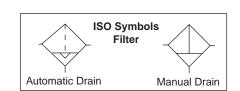
FEATURES:

- · Modular or inline mounting
- 0.3-micron rated coalescing filter element; ; optional 0.01-micron rated element
- Polycarbonate plastic bowl with steel shatterguard; optional metal bowl with sight glass
- · Gold cap color; optional gray, yellow, red, and blue
- · Optional extended metal bowl with higher flow filter element
- Differential pressure gauge indicates when filter element needs changing
- · Internal automatic bowl drain; optional manual drain or electronic drain

APPLICATION NOTE:

A general purpose filter must be installed ahead of a coalescing filter to ensure good performance and to extend the life of the coalescing element.





DIMENSIONS inches (mm)					Weight
Bowl Type	Α	В†	С	Depth	lb (kg)
Plastic	3.5 (88)	7.7 (195)	2.2 (55)	2.9 (73)	2.13 (0.97)
9-ounce Metal	3.5 (88)	7.6 (193)	2.2 (55)	3.1 (79)	2.13 (0.97)
Extended Metal	3.5 (88)	11.2 (284)	2.2 (55)	3.1 (79)	2.31 (1.05)

† Bowl removal clearance: add 3.1 (79) for 9-ounce bowl; 6.1 (155) for extended bowl.

STANDARD SPECIFICATIONS (for products on this page):

Ambient/Media Temperature:

Polycarbonate plastic bowl: 40° to 125°F (4° to 52°C).

Metal bowl: 40° to 175°F (4° to 79°C).

Body: Die-cast zinc.

Bowl: 9-ounce (270-ml) capacity polycarbonate plastic with steel shatterguard; optional aluminum bowl with clear nylon sight glass. Optional 15-ounce (450-ml) extended aluminum bowl with a clear nylon sight glass and higher flow filter element.

Bowl Drain: Internal automatic drain; optional manual drain or electronic drain. For optional internal float drain (on polycarbonate plastic bowl only), consult ROSS.

Bowl Ring: Nylon.

Differential Pressure Gauge (options): Small Slide Gauge, Large Dual Face Gauge and Large Dual Face Gauges with Reed Switch. **Filter Element:** 0.3-micron rated borosilicate-glass-fiber; optional 0.01-micron rated element (reduces flow by 20%).

Fluid Media: Compressed air.

Inlet Pressure:

For automatic drain model:

With polycarbonate plastic bowl: 15 to 150 psig (1.0 to 10.3 bar). With metal bowl: 15 to 200 psig (1.0 to 13.8 bar).

For manual drain model:

With polycarbonate plastic bowl: 0 to 150 psig (0 to 10.3 bar). With metal bowl: 0 to 200 psig (0 to 13.8 bar).

Seals: Nitrile.

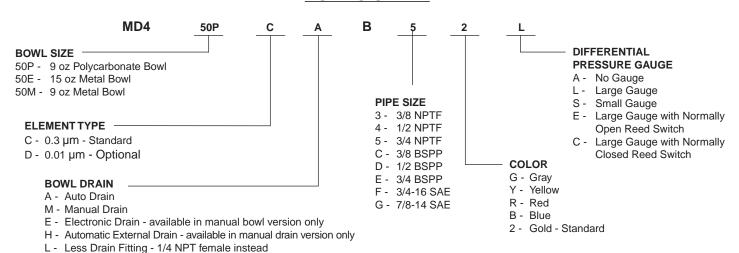
Threads: NPT standard, BSPP, SAE.

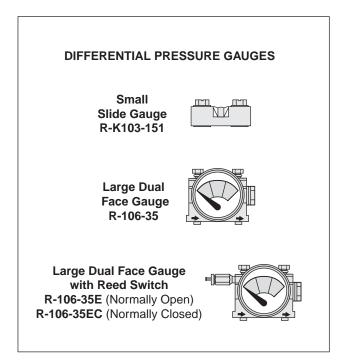
IMPORTANT NOTE: Please read carefully and thoroughly all of the CAUTIONS on the inside back cover.



MD4[™] Coalescing Filters

HOW TO ORDER





F - Intenal float drain

REPLACEMENT FILTER ELEMENT KITS

Bowl Type	Element Rating/Type	Kit Number
Standard	0.3-µm - Standard	R-A115-117
Extended	0.3-µm - Standard	R-A115-118
Standard	0.01-µm - Optional	R-A115-117E8
Extended	0.01-µm - Optional	R-A115-118E8

FLOW CHARTS STANDARD 0.3-µm ELEMENT **Inlet Pressure** psig (bar) bar 36(2.5) ---92(6.3) - - -150(10.3) -0.35 3/8 Ports 0.28 PRESSURE DROP 0.21 0.14 0.07 0 psi 5 bar 0.35 1/2 Ports 0.28 PRESSURE DROP 0.21 0.14 0.07 0 0 psi bar 0.35 5 DROP 0.28 0.21 3 PRESSURE I 3/4 Ports 0.14 0.07 0 0 scfm 0 60 75 90 105 120 135 150 165 180 195 **FLOW** I/s 0 15 30 45 60 75 H designates models with extended bowls.

Ports: 3/4 & 1 Flow to 220 scfm

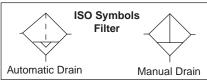


FEATURES:

- · Inline mounting
- 0.3 micron rated coalescing filter element; optional 0.01-micron rated element
- · Differential pressure gauge
- High-strength polycarbonate plastic filter bowl with steel shatterguard; optional aluminum bowl with clear nylon sight glass
- Internal automatic drain; optional manual drain

APPLICATION NOTE:

A general purpose filter must be installed ahead of a coalescing filter to ensure good performance and to extend the life of the coalescing element.



DIMENSIONS inches (mm)				Weight	
Bowl Type	Α	В	С	Depth	lb (kg)
Polycarbonate	4.5 (114)	8.0 (203)	3.1 (78)	4.5 (114)	2.38 (1.09)
Metal	4.5 (114)	8.3 (210)	3.1 (78)	4.5 (114)	3.20 (1.46)

		Automatic D	rain Models	Manual Dr	ain Models
Port	Air Flow	Plastic	Metal	Plastic	Metal
Size	scfm (I/s)	Bowl	Bowl	Bowl	Bowl
3/4	140 (68)	5X00B5099	5X00B5076	5031B5008	5032B5018
1	160 (76)	5X00B6027	5X00B6054	5031C6008	5032B6117

REPLACEMENT FILTER ELEMENT KIT

Element Rating/Type	Kit Number
0.3-µm - Standard	949K77
0.01-µm - Optional	R-A109-106E8

FLOW CHARTS STANDARD 0.3-µm ELEMENT Inlet Pressure psig (bar) bar 150(10.3) 36(2.5)----92(6.3) - - -0.35 5 PRESSURE DROP 0.28 4 3/4 Ports 0.14 0.07 0 bar 0.35 5 E DROP 0.28 4 0.21 SURE 0.14 1 Ports ES 0.07 0 60 80 100 120 140 160 180 200 220 scfm 0 20 40 **FLOW** I/s n 20 40 80 100

DIFFERENTIAL PRESSURE GAUGES

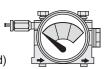
Small Slide Gauge R-K103-151



Large Dual Face Gauge R-106-35



Large Dual Face Gauge with Reed Switch R-106-35E (Normally Open) R-106-35EC (Normally Closed)



STANDARD SPECIFICATIONS (for products on this page):

Ambient/Media Temperature:

Polycarbonate plastic bowl: 40° to 125°F (4° to 52°C). Metal Bowl: 40° to 175°F (4° to 79°C).

Body: Aluminum.

Bowl: 16-ounce (480-ml) capacity polycarbonate plastic with steel shatterguard; optional aluminum bowl with clear nylon sight glass.

Bowl Drain: Bowl Drain: Internal automatic drain; optional manual drain. For optional internal flow drain (on polycarbonate plastic bowl only), consult ROSS.

Bowl Ring: Aluminum.

Differential Pressure Gauge: Large Dual Face Gauge R-106-35 standard; optional Small Slide Gauge and Large Dual Face Gauges with Reed Switch, consult ROSS.

Filter Element: 0.3-micron rated borosilicate-glass-fiber coalescing element; optional 0.01-micron rated filter element. For 0.01-micron rated filter element, consult ROSS.

Fluid Media: Compressed air.

Inlet Pressure:

For automatic drain model:

With polycarbonate plastic bowl: 15 to 150 psig (1.0 to 10.3 bar). With metal bowl: 15 to 200 psig (1.0 to 13.8 bar).

For manual drain model:

With polycarbonate plastic bowl: 0 to 150 psig (0 to 10.3 bar). With metal bowl: 0 to 200 psig (0 to 13.8 bar).

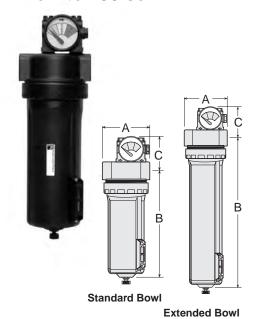
Seals: Nitrile

Threads: NPT standard, BSPP. For BSPP threads, add a "C" prefix to the model number, e.g., C5X00B5099.

IMPORTANT NOTE: Please read carefully and thoroughly all of the **CAUTIONS** on the inside back cover.



Ports: 3/4, 1 Flow to 295 scfm

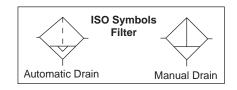


FEATURES:

- · Inline mounting
- 0.3-micron rated coalescing filter element; optional 0.01-micron rated filter element
- Differential pressure gauge
- Aluminum bowl; optional extended aluminum bowl with higher flow filter element
- Internal automatic drain; optional manual drain

APPLICATION NOTE:

A general purpose filter must be installed ahead of a coalescing filter to ensure good performance and to extend the life of the coalescing element.

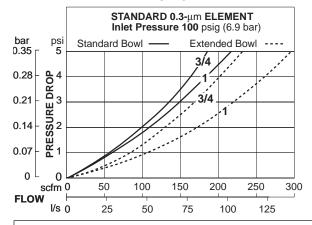


Bowl	DIMENSIONS inches (mm)			Weight	
Туре	Α	В	С	Depth	lb (kg)
Standard	4.5 (114)	10.1 (257)	3.3 (83)	4.2 (106)	3.50 (1.59)
Extended	4.5 (114)	15.7 (399)	3.3 (83)	4.2 (106)	4.25 (1.91)

		Automatic [Drain Models	Manual Dra	ain Models
Port	Air Flow*	Standard	Extended	Standard	Extended
Size	scfm (I/s)	Bowl	Bowl	Bowl	Bowl
3/4	225 (106.2)	5X00B5086	5X00B5087	5032B5019	5032B5029
1	295 (139.2)	5X00B6064	5X00B6065	5032B6019	5032C6028

^{*}Flow ratings are for standard bowl.

FLOW CHART



REPLACEMENT FILTER ELEMENT KITS

Bowl Type	Element Rating/Type	Kit Number
Standard	0.3-µm - Standard	R-A114-112
Extended	0.3-µm - Standard	R-A114-113
Standard	0.01-µm - Optional	R-A114-112E8
Extended	0.01-µm - Optional	R-A114-113E8

DIFFERENTIAL PRESSURE GAUGES

Small Slide Gauge R-K103-151

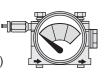


Large Dual Face Gauge R-106-35



Large Dual Face Gauge with Reed Switch R-106-35E (Normally Open)

R-106-35E (Normally Open) R-106-35EC (Normally Closed)



 $\textbf{STANDARD SPECIFICATIONS} \ (for products \ on \ this \ page) :$

Ambient/Media Temperature: 40° to 175°F (4° to 79°C).

Body: Aluminum.

Bowl: 35-ounce (1050-ml) capacity aluminum bowl. Optional 62-ounce (1860-ml) extended aluminum bowl has higher capacity filter element for increased air flow.

Bowl Drain: Internal automatic drain or manual drain available. For optional internal float drain, consult ROSS.

Bowl Ring: Aluminum.

Differential Pressure Gauge: Large Dual Face Gauge R-106-35 standard; optional Small Slide Gauge and Large Dual Face Gauges with Reed Switch, consult ROSS.

Filter Element: 0.3-micron rated borosilicate-glass-fiber coalescing element; optional 0.01-micron rated filter element. For 0.01-micron rated filter element, consult ROSS.

Fluid Media: Compressed air.

Inlet Pressure:

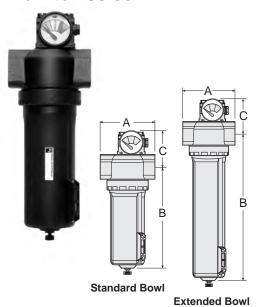
For automatic drain model: 15 to 200 psig (1.0 to 13.8 bar). For manual drain model: 0 to 200 psig (0 to 13.8 bar).

Seals: Nitrile.

Threads: NPT standard, BSPP. For BSPP threads, add a "C"

prefix to the model number, e.g., C5X00B5086.

Ports: 11/4 & 11/2 Flow to 450 scfm

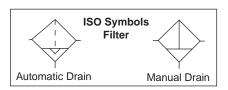


FEATURES:

- Inline mounting
- 0.3-micron rated coalescing filter element; optional 0.01-micron rated filter element
- Differential pressure gauge
- Aluminum bowl; optional extended bowl with higher flow filter element
- Internal automatic drain; optional manual drain

APPLICATION NOTE:

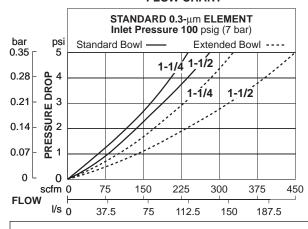
A general purpose filter must be installed ahead of a coalescing filter to ensure good performance and to extend the life of the coalescing element.



Bowl	D	Weight			
Туре	Α	В	С	Depth	lb (kg)
Standard	5.5 (140)	10.6 (270)	3.7 (94)	4.2 (106)	4.31 (1.94)
Extended	5.5 (140)	16.2 (412)	3.7 (94)	4.2 (106)	5.00 (2.27)

		Automatic E	<u> Drain Models</u>	Manual Dr	ain Models
Port	Air Flow	Standard	Extended	Standard	Extended
Size	scfm (I/s)	Bowl	Bowl	Bowl	Bowl
11⁄4	230 (108.5)	5X00B7034	5X00B7036	5032B7019	5032B7029
11/2	270 (127.4)	5X00B8035	5X00B8036	5032B8019	5032B8029

FLOW CHART



REPLACEMENT FILTER ELEMENT KITS

Bowl Type	Element Rating/Type	Kit Number
Standard	0.3-µm - Standard	R-A114-112
Extended	0.3-µm - Standard	R-A114-113
Standard	0.01-µm - Optional	R-A114-112E8
Extended	0.01-µm - Optional	R-A114-113E8

DIFFERENTIAL PRESSURE GAUGES

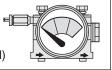
Small Slide Gauge R-K103-151



Large Dual Face Gauge R-106-35



Large Dual Face Gauge with Reed Switch R-106-35E (Normally Open) R-106-35EC (Normally Closed)



STANDARD SPECIFICATIONS (for products on this page):

Ambient/Media Temperature: 40° to 175°F (4° to 79°C).

Body: Aluminum.

Bowl: 35-ounce (1050-ml) capacity aluminum bowl. Optional 62-ounce (1860-ml) extended aluminum bowl has higher capacity filter element for increased air flow.

Bowl Drain: Internal automatic drain or manual drain available. For optional internal float drain (on polycarbonate plastic bowl only), consult ROSS.

Bowl Ring: Aluminum.

Differential Pressure Gauge: Large Dual Face Gauge R-106-35 standard; optional Small Slide Gauge and Large Dual Face Gauges with Reed Switch, consult ROSS.

Filter Element: 0.3-micron rated borosilicate-glass-fiber coalescing element; optional 0.01-micron rated filter element. For 0.01-micron rated filter element, consult ROSS.

Fluid Media: Compressed air.

Inlet Pressure:

For automatic drain model: 15 to 200 psig (1.0 to 13.8 bar). For manual drain model: 0 to 200 psig (0 to 13.8 bar).

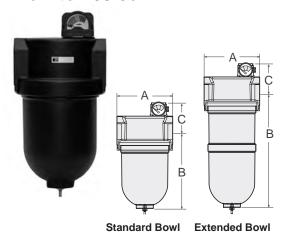
Seals: Nitrile.

Threads: NPT standard, BSPP. For BSPP threads, add a "C" prefix to the model number, e.g., C5X00B7034.

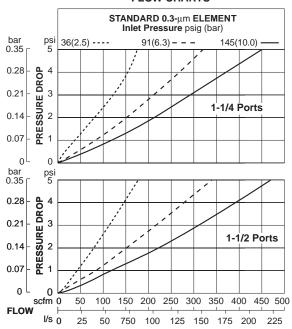
IMPORTANT NOTE: Please read carefully and thoroughly all of the CAUTIONS on the inside back cover.



Ports: 11/4 & 11/2 Flow to 465 scfm



FLOW CHARTS

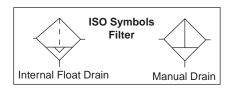


FEATURES:

- · Inline mounting
- 0.3-micron rated coalescing filter element; optional 0.01-micron rated filter element
- · Differential pressure gauge
- · Metal bowl; optional extended bowl with higher flow filter element
- Internal float drain; optional manual drain

APPLICATION NOTE:

A general purpose filter must be installed ahead of a coalescing filter to ensure good performance and to extend the life of the coalescing element.



Bowl	D	Weight			
Туре	A B C Depth				lb (kg)
Standard	7.8 (197)	15 (381)	3.9 (99)	7.8 (197)	14.6 (6.6)
Extended	7.8 (197)	22 (559)	3.9 (99)	7.8 (197)	19.7 (8.9)

		Internal Float I	<u> Drain Models</u>	Manual D	rain Models
Port Size		Standard Bowl	Extended Bowl	Standard Bowl	Extended Bowl
11/4	320 (151.0)	5X00B7019		5032B7018	5032B7028
1½	345 (162.8)	5X00B8008		5032B8018	5032B8028

REPLACEMENT FILTER ELEMENT KITS

Bowl Type	Element Rating/Type	Kit Number
Standard	0.3-µm - Standard	952K77
Extended	0.3-µm - Extended	953K77
Standard	0.01-µm - Optional	R-A106-24E8
Extended	0.4-µm - Optional	R-A106-24LE8

DIFFERENTIAL PRESSURE GAUGES

Small Slide Gauge R-K103-151



Large Dual Face Gauge R-106-35



Large Dual Face Gauge with Reed Switch

R-106-35E (Normally Open)
R-106-35EC (Normally Closed)



 $\textbf{STANDARD SPECIFICATIONS} \ (\text{for products on this page}):$

Ambient/Media Temperature: 40° to 175°F (4° to 79°C).

Body: Aluminum.

Bowl: 123-ounce (3.7-liter) capacity aluminum bowl. Optional 233-ounce (7-liter) extended aluminum bowl has higher flow filter element.

Bowl Drain: Internal float drain; optional manual drain.

Differential Pressure Gauge: Large Dual Face Gauge R-106-35 standard; optional Small Slide Gauge and Large Dual Face Gauges with Reed Switch, consult ROSS.

Filter Element: 0.3-micron rated borosilicate-glass-fiber coalescing element; optional 0.01-micron rated filter element. For 0.01-micron rated filter element, consult ROSS.

Fluid Media: Compressed air.

Inlet Pressure:

For internal float drain model: 30 to 200 psig (2.1 to 13.8 bar). For manual drain model: 0 to 200 psig (0 to 13.8 bar).

Seals: Nitrile.

V-Band: Stainless steel.

Threads: NPT standard, BSPP. For BSPP threads, add a "C" prefix to the model number, e.g., C5X00B7019.

prefix to the moder humber, e.g., 05700B7013.

Port: 2 Flow to 840 scfm

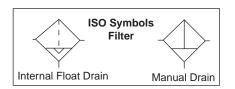


FEATURES:

- Inline mounting
- 0.3-micron rated coalescing filter element; optional 0.01-micron rated filter element
- Differential pressure gauge
- Metal bowl
- · Internal float drain; optional manual drain

APPLICATION NOTE:

A general purpose filter must be installed ahead of a coalescing filter to ensure good performance and to extend the life of the coalescing element.



	FLOW CHART						
	STAMDARD 0.3-μm ELEMENT Inlet Pressure psig (bar)						
bar psi 0.35 ⊤ 5	i 36(2.5) 92(6.3) 150(10.3)						
0.20 0.4							
0.21 - 2 3							
0.28 - dd 4 0.21 - gg 3 0.14 - gg 2 0.07 - gg 1							
0.07 - 🖁 1							
0 0							
scfm FLOW							
I/s	0 50 100 150 200 250 300 350 400 450						

	Weight			
Α	В	С	Depth	lb (kg)
7.8 (197)	22 (559)	3.9 (99)	7.8 (197)	19.7 (8.9)

Port	Air Flow	<u>Models</u>			
Size	scfm (l/s)	Internal Float Drain	Manual Drain		
2	600 (283.2)	5X00B9009	5032B9018		

REPLACEMENT FILTER ELEMENT KIT

Element Rating/Type	Kit Number
0.3 µm - Standard	953K77
0.01-µm - Optional	R-A-106-24LE8

DIFFERENTIAL PRESSURE GAUGES

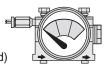
Small Slide Gauge R-K103-151



Large Dual Face Gauge R-106-35



Large Dual Face Gauge with Reed Switch R-106-35E (Normally Open) R-106-35EC (Normally Closed)



STANDARD SPECIFICATIONS (for products on this page):

Ambient/Media Temperature: 40° to 175°F (4° to 79°C).

Body: Aluminum.

Bowl: 233-ounce (7-liter) capacity aluminum bowl.

Bowl Drain: Internal float drain or manual drain available.

Differential Pressure Gauge: Large Dual Face Gauge R-106-35 standard; optional Small Slide Gauge and Large Dual Face Gauges with Reed Switch, consult ROSS.

Filter Element: 0.3-micron rated borosilicate-glass-fiber coalescing element; optional 0.01-micron rated element. For 0.01-micron rated filter element, consult ROSS.

Fluid Media: Compressed air.

Inlet Pressure:

For internal float drain model: 30 to 200 psig (2.1 to 13.8 bar). For manual drain model: 0 to 200 psig (0 to 13.8 bar).

Seals: Nitrile.

V-Band: Stainless steel.

Threads: NPT standard, BSPP. For BSPP threads, add a "C" prefix

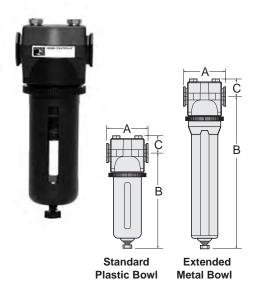
to the model number, e.g., C5X00B9009.

IMPORTANT NOTE: Please read carefully and thoroughly all of the CAUTIONS on the inside back cover.



MD4[™] Modular Oil Vapor Removal (Adsorbing) Filters

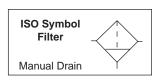
Ports: 3/8, 1/2, 3/4 Flow to 165 scfm



The adsorbing filter is designed to remove vapors from the air line that cannot be removed by a coalescing filter. It produces air free of oil and hydrocarbons as required by industries such as food processing, electronics, and instrumentation. An adsorbing filter preceded by a coalescing filter and a general purpose filter is recognized as a *Clean Air Package* as shown on page 27-28.

FEATURES:

- · Modular or inline mounting
- Filter cartridge contains activated carbon
- Polycarbonate plastic bowl with steel shatterguard; optional aluminum bowl, optional extended aluminum bowl with higher flow filter element
- Manual drain

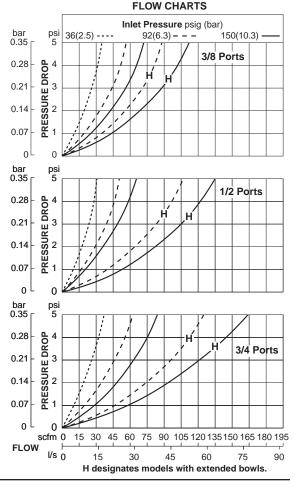


Bowl	DII	MENSIONS	inches (mr	m)	Weight
Туре	Α	В†	С	Depth	lb (kg)
Polycarbonate	3.5 (88)	7.7 (195)	1.1 (28)	2.9 (73)	2.13 (0.97)
9-ounce Metal Extended Metal	3.5 (88) 3.5 (88)	7.6 (193) 11.2 (284)	1.1 (28) 1.1 (28)	3.1 (79) 3.1 (79)	2.13 (0.97) 2.31 (1.05)

[†] Bowl removal clearance: add 3.1 (79) for 9-ounce bowl; 6.1 (155) for extended bowl.

<u>HOW TO ORDER</u>								
MD4 BOWL SIZE - 50P - 9 oz Po 50E - 15 oz M 50M - 9 oz Me	letal Bowls	B owls	5 PIPE SIZE 3 - 3/8 NPTF 4 - 1/2 NPTF 5 - 3/4 NPTF C - 3/8 BSPF D - 1/2 BSPF E - 3/4 BSPF F - 3/4-16 SA G - 7/8-14 SA	: : : : : : :	COLOR G - Gray Y - Yellow R - Red B - Blue 2 - Gold (standard)			

REPLACEMENT FILTER ELEMENT KITS				
Bowl Type	Element Type	Kit Number		
Standard	Standard	R-A115-117E9		
Extended	Extended standard	R-A115-118E9		



STANDARD SPECIFICATIONS (for products on this page):

Ambient/Media Temperature:

Polycarbonate plastic bowl: 40° to 125°F (4° to 52°C).

Metal bowl: 40° to 175°F (4° to 79°C).

Body: Zinc.

Bowl: 9-ounce (270-ml) capacity polycarbonate plastic with steel

shatterguard; optional aluminum bowl.

Optional 15-ounce (450-ml) extended aluminum bowl includes a higher capacity adsorbing cartridge.

nigher capacity ausorbing ca

Bowl Drain: Manual.

Bowl Ring: Nylon.

Cap Color: Gold standard; optional gray, yellow, red, blue. **Filter Cartridge:** Activated carbon with urethane seals.

Fluid Media: Compressed air. Inlet Pressure: Manual drain:

With polycarbonate plastic bowl: 0 to 150 psig (0 to 10.3 bar).

With metal bowl: 0 to 200 psig (0 to 13.8 bar).

Seals: Nitrile.

Threads: NPT standard, BSPP, SAE.

MD4™ Modular Clean Air Package

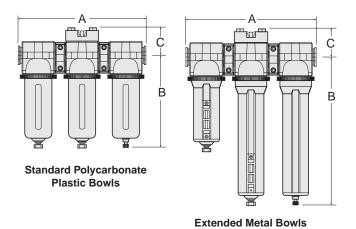
Ports: 3/8, 1/2, 3/4

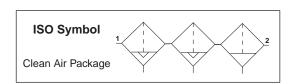


The general purpose filter in this assembly removes gross contaminants, while the coalescing filter removes oil mists, aerosols, and minute particles. Finally, the adsorbing filter effectively eliminates odors from Freons, alcohols, esters, ketones, and up to 99% of most hydrocarbons.

FEATURES:

- General purpose filter with 5-micron rated polyethylene filter element
- Coalescing filter with 0.3-micron rated coalescing element; optional 0.01-micron element
- · Adsorbing filter with activated carbon element
- Modular or inline mounting
- Polycarbonate plastic bowls with steel shatterguards; optional metal bowls
- Gold cap color; optional gray, yellow, red or blue
- Optional extended metal bowls for coalescing and adsorbing filters with higher flow filter element
- Internal automatic drains for general purpose and coalescing filters; internal float drain; manual drain for adsorbing filter
- Differential pressure gauge on coalescing filter indicates when element needs changing





	DIMENSIONS inches (mm)				
Bowl	Α	В†	С	Depth	lb (kg)
Standard	10.9 (276)	7.7 (195)	2.2 (55)	2.9 (73)	6.63 (3.01)
Extended	10.9 (276)	11.2 (284)	2.2 (55)	2.9 (73)	7.00 (3.18)

† Bowl removal clearance: add 3.4 (86) for 9-ounce bowl; 6.1 (155) for extended bowl.

STANDARD SPECIFICATIONS (for products on this page): **Ambient/Media Temperature**:

Polycarbonate plastic bowl: 40° to 125°F (4° to 52°C).

Metal bowls: 40° to 175°F (4° to 79°C).

Bowls: 9-ounce (270-ml) capacity polycarbonate plastic bowls with steel shatterguards.

Optional aluminum bowls; clear nylon sight glasses on general purpose and coalescing units.

Optional 15-ounce (450-ml) extended aluminum bowls with higher flow elements for coalescing and adsorbing filters.

Cap Color: Gold; optional gray, yellow, red, blue.

Filter Drains: Internal automatic drains for general purpose and coalescing filters: manual drain for adsorbing filter.

For optional internal float drain on polycarbonate plastic bowl only, consult ROSS.

Differential Pressure Gauge: Small Slide Gauge, Large Dual Face

Gauge and Large Dual Face Gauges with Reed Switch.

Filter Elements: General Purpose: 5-micron rated polyethylene. Coalescing: 0.3-micron rated borosilicate glass-fiber; optional 0.01-micron rated element.

Adsorbing: Activated carbon with urethane seals.

Fluid Media: Compressed air.

Inlet Pressure:

For automatic drain model:

With polycarbonate plastic bowl: 15 to 150 psig (1.0 to 10.3 bar). With metal bowl: 15 to 200 psig (1.0 to 13.8 bar).

For internal float drain model:

With polycarbonate plastic bowl: 30 to 150 psig (2.1 to 10.3 bar). With metal bowl: 30 to 200 psig (2.1 to 13.8 bar).

For manual drain model:

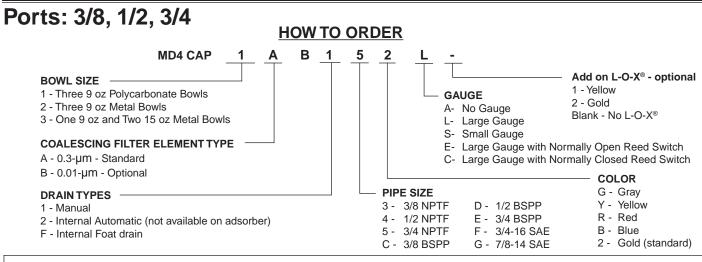
With polycarbonate plastic bowl: 0 to 150 psig (0 to 10.3 bar). With metal bowl: 0 to 200 psig (0 to 13.8 bar).

Threads: NPT standard, BSPP, SAE.

IMPORTANT NOTE: Please read carefully and thoroughly all of the **CAUTIONS** on the inside back cover.



MD4™ Modular Clean Air Package



DIFFERENTIAL PRESSURE GAUGES

Small Slide Gauge R-K103-151

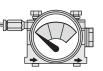


Large Dual Face Gauge R-106-35



Large Dual Face Gauge with Reed Switch

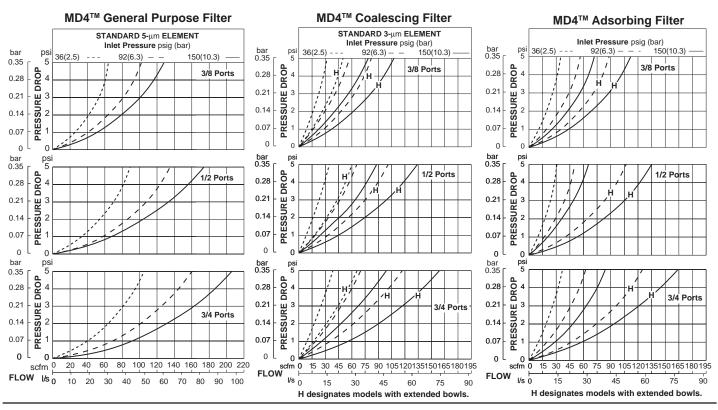
R-106-35E (Normally Open)
R-106-35EC (Normally Closed)



REPLACEMENT FILTER ELEMENT KITS

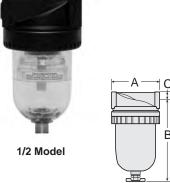
Filter Type	Bowl Type	Element Rating/Type	Kit Number
General Purpose	Standard	5-µm - Standard	R-A115-106PE5
Coalescing	Standard	0.3-µm - Standard	R-A115-117
Coalescing	Extended	0.3-µm - Standard	R-A115-118
Coalescing	Standard	0.01-µm - Optional	R-A115-117E8
Coalescing	Extended	0.01-µm - Optional	R-A115-118E8
Absorbing	Standard	Standard cartridge	R-A115-117E9
Coalescing	Extended	Extended standard cartridge	R-A115-118E9

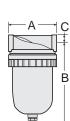
FLOW CHARTS for INDIVIDUAL ASSEMBLY COMPONENTS

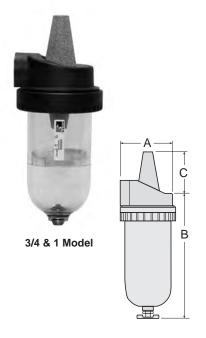


SILENCERS/RECLASSIFIERS

Ports: 1/2 to 1







Silencer/reclassifiers are integral silencer and oil separation devices.

When installed at the exhaust ports of pneumatic valves they reduce exhaust noise and capture lubricants contained in the exhausting air.

They are used on valve-cylinder applications and on air tools with piped exhausts.

FEATURES:

- · Exhaust noise is reduced to 80 to 85 dBA under standard steady-state test conditions
- Peak impact noise is reduced to 106 to 108 dBA
- Both a drain cock and a 1/8 tube fitting are supplied for the manual or automatic draining of accumulated liquids

Port Size	Model Numbers
1/2	5055B4009
3/4	5055B5009
1	5055B6009

Port	Model	DII	DIMENSIONS inches (mm)				
Size	Number	Α	В	С	Depth	lb (kg)	
1/2	5055B4009	3.5 (89)	5.5 (140)	0.7 (18)	3.5 (89)	1.3 (0.59)	
3/4	5055B5009	4.2 (107)	8.4 (213)	2.7 (69)	4.2 107)	2.8 (1.27)	
1	5055B6009	4.2 (107)	8.4 (213)	2.7 (69)	4.2 (107)	2.8 (1.27)	

REPLACEMENT FILTER ELEMENT KITS & BOWLS

Port Size	Element Rating/Type	Kit Number
1/2	20-µm - Standard	940K77
3/4 - 1	100-µm - Standard	981K77
Port Size	Bowl Type	Kit Number
1/2	Polycarbonate	982K77
3/4 - 1	Polycarbonate	983K77

STANDARD SPECIFICATIONS (for products on this page):

Ambient/Media Temperature: 40° to 125°F (4° to 51°C).

Bowl: Polycarbonate plastic. Element: Sintered bronze. Fluid Media: Compressed air.

Inlet Pressure:

For automatic drain model: 5 to 150 psig (0.3 to 10.3 bar). For manual drain model: 0 to 150 psig (0 to 10.3 bar). Threads: NPT standard, BSPP. For BSPP threads, add a "C"

prefix to the model number, e.g., C5055B4009.

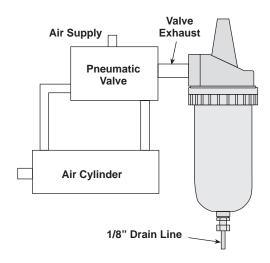
IMPORTANT NOTE: Please read carefully and thoroughly all of the CAUTIONS on the inside back cover.

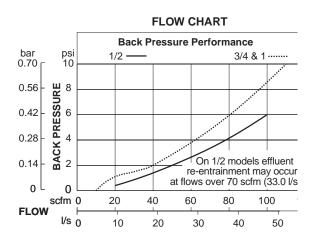


SILENCERS/RECLASSIFIERS

Ports: 1/2 to 1

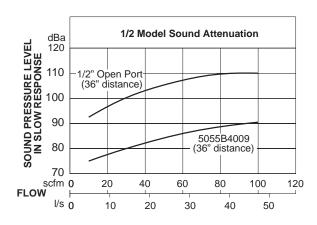
Typical Installation In A Valve-Cylinder Circuit

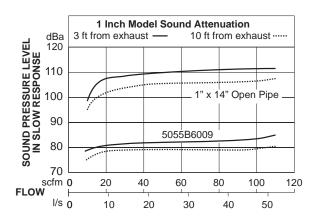




SOUND ATTENUATION DATA

Constant-flow tests were conducted in a 14' x 22' room with a 14' ceiling. Sound pressure levels were recorded using a B & K precision impulse sound meter (model 22045), a 1-inch microphone (DB0375), a flexible extension rod (UA0196), and a random incidence corrector (UA0055). Test system as mounted on the 14-foot wall with exhaust port 4 feet from the 14-foot wall.





PRESSURE REGULATOR Instructional Information



ROSS regulators are made in a wide range of sizes to suit nearly all industrial requirements for pneumatic pressure regulation. Good pressure regulation is essential to the efficient use of pneumatic equipment. A compressor may supply air at 150 psig (10.3 bar), but most of the equipment will operate best at lower pressures. A cylinder, for example, may develop sufficient force for its purpose with 50 psig (3.4 bar) air. Remember that compressed air is costly, so using higher air pressure than necessary is wasteful, and may also shorten the life of the cylinder.

A general purpose pressure regulator is the answer for greater economy and efficiency.

Regulators are of two basic designs. Piston design provides highest air flow; diaphragm design provides high sensitivity and quick response. All regulators are self-relieving, but a non-relieving option is available. A pressure gauge is standard, and gauge ports are at the front and the rear of each unit.

In addition there are precision regulators in all port sizes for applications demanding extra precision in the regulation of air pressure, plus regulators for remote piloting.

MODULAR or INLINE MOUNTING

Regulators are connected to filters or lubricators by special modular connectors which seal the faces between units. They may also be inline mounted with pipe nipples. MINIATURE and HIGH-CAPACITY regulators are inline mounted only.

BANTAM REGULATORS

Port sizes 1/8 and 1/4 or fittings for tubing up to 10 mm. Modular units have durable plastic, corrosion-resistant bodies. A non-relieving version can be used with water, oil, and many other liquids.

MINIATURE REGULATORS

Port sizes 1/8, 1/4. Aluminum-bodied units for inline mounting. Same performance characteristics as the BANTAM models. Brass or stainless steel bodies, and water pressure models are also available. MINIATURE regulators are available to provide outstanding pressure control at relatively low cost. A large diaphragm area gives high sensitivity, and a small valve seat gives greater precision and little variation in outlet pressure from fluctuations in supply pressure. With an inlet pressure of 100 psig (6.9 bar), repeatability is within 1/4 psig. Regulated pressure range is 0 to 60 psig (0 to 4.1 bar). Optional springs allow other pressure ranges.

MID-SIZE REGULATORS

Port sizes 1/4, 3/8, 1/2. Modular units in a balanced-valve, piston design with very quick response for fast-cycling valves and cylinders. Two sub-series: models with durable plastic dome, and models with high-strength metal dome for more severe environments. Regulation performance is essentially the same.

FULL-SIZE REGULATORS

Port sizes 1/4 to 3/4. Modular units with diaphragm design for sensitivity and accurate pressure regulation. An adjustment-locking key to impede tampering is standard.

FULL-SIZE Diaphragm Regulators are also available. They were developed to give superior torque control with pneumatic tools. However, they are well suited to many other applications because of their ability to regulate very high air flows with great precision.

They will hold regulated pressure within 3 psig (0.2 bar) and repeatability is within 0.5 psig (0.034 bar). For torque control and applications that cannot tolerate over-pressurization, regulated pressure can be limited to 85 psig (5.9 bar). Air from a constant bleed, which is important to the precision of these units, is normally inaudible.

HIGH-CAPACITY REGULATORS

Port sizes 3/4 to 1½. Inline mounting and piston design are featured in these high air-flow models. An adjustment-locking key to impede tampering is standard.

HIGH-CAPACITY Regulators are also of diaphragm design and have essentially the same precise operating characteristics as the FULL-SIZE precision regulators described above. Their larger port sizes, however, make them the choice for very high air-flow applications.

REMOTE PILOT REGULATORS

Regulators with remote pilots operate as precisely as the remote pilot regulators used. A 1/4 inch pilot regulator (or precision model) provides an accurately controlled air spring for excellent regulation. The pilot control regulator can be installed at a distance from the main regulator for convenience in making adjustments.



FULL-SIZE Regulators are of diaphragm design for high sensitivity. They provide air flow up to 160 scfm (75.5 l/s) in applications where low pressure drop and/or remote adjusting are desired.

HIGH-CAPACITY Regulators are of diaphragm design, and provide air flow up to 600 scfm (283.2 l/s).

HIGH-CAPACITY Regulators provide air flow up to 1000 scfm (471.9 l/s). For fast response, good sensitivity, and long service life they employ a piston traveling in a hard-anodized, Teflon-impregnated, metal cylinder. A high-flow, self-relieving valve is built into the main regulator.

RELIEF VALVES

Relief valves are set for a desired maximum system pressure and inserted in a tee downstream of regulated pressure to prevent over-pressurization of the system beyond the relief valve setting. Relief valves are adjustable from 1 to 125 psig (0.07 to 8.6 bar). Optional springs are available for other pressure ranges. If pressure exceeds the relief valve setting it will dump system air to atmosphere or to a valve to provide a warning signal.



Port sizes 1/8 and 1/4. A pressure gauge is standard equipment.

REVERSE FLOW REGULATOR

ROSS reverse-flow regulators provide regulated pressure control from in-to-out, and quick exhausting from out-to-in. When the inlet side of the regulator is exhausted, the regulator piston or diaphragm snaps open to allow the immediate exhaust of secondary pressure.

PRECISION REGULATORS

Provide improved torque control for pneumatic tools; diaphragm type. Pressure settings held within 3 psig (0.2 bar).

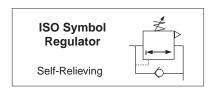
When the inlet side of the regulator is exhausted, the regulator piston or diaphragm snaps open to allow the immediate exhaust of secondary pressure.

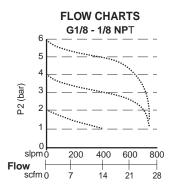


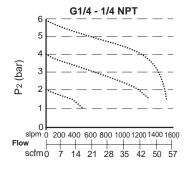
RIGHT-ANGLE Pressure Regulators

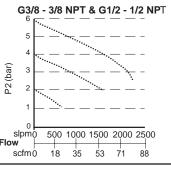
Ports: 1/8 to 1/2





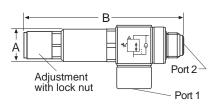


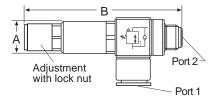




FEATURES:

- Right-angle regulators used to control outlet pressure to work devices
- · Right angle design with threaded Banjo for easy positioning of pipe or tubing
- Quick and easy installation
- · Galvanized zinc plated brass body construction
- Lube or non-lube operation





Threaded Banjo

Push-to-connect Fitting

Models with Threaded Banjo

Port	Size	Valve Model Numbers	Dimen inches		Tightening Torque Max.
Port 1*	Port 2**		Α	В	Ft-lb (Nm)
1/8	1/8	5214A1010	0.7 (17)	2.9 (74)	7.38 (10)
1/4	1/4	5214A2010	0.7 (17)	3.2 (81)	8.85 (12)
3/8	3/8	5214A3010	0.9 (22)	3.5 (88)	14.75 (20)
1/2	1/2	5214A4010	1.1 (27)	3.5 (89)	22.13 (30)
G1/8	G1/8	D5214A1010	0.7 (17)	2.9 (74)	11.06 (15)
G1/4	G1/4	D5214A2010	0.7 (17)	3.2 (81)	14.75 (20)
G3/8	G3/8	D5214A3010	0.9 (22)	3.5 (88)	22.13 (20)
G1/2	G1/2	D5214A4010	1.1 (27)	3.5 (89)	22.50 (30)

^{*} Threads in port 1 are female. ** Port 2 threads are male.

Models with Push-to-Connect Fitting

Port S Port 1#	Size Port 2**	Valve Model Number	Dimensions inches (mm)		Tightening
r ort i	FOILZ	Model Mullipel	inches	(111111)	Torque Max.
(tube size)	(thread size)		Α	В	Ft-lb (Nm)
5/32"	1/8	5214A1115	0.7 (17)	2.9 (73)	11.06 (15)
1/4"	1/8	5214A1120	0.7 (17)	2.9 (73)	11.06 (15)
1/4"	1/4	5214A2120	0.7 (17)	3.2 (81)	14.75 (20)
3/8"	1/4	5214A2130	0.7 (17)	3.2 (81)	14.75 (20)
3/8"	3/8	5214A3130	0.9 (22)	3.5 (88)	22.13 (30)
4 mm	G1/8	D5214A1140	0.5 (13)	2.9 (73)	7.38 (10)
6 mm	G1/8	D5214A1160	0.5 (13)	2.9 (73)	7.38 (10)
8 mm	G1/8	D5214A1180	0.5 (13)	2.9 (73)	7.38 (10)
6 mm	G1/4	D5214A2160	0.7 (17)	3.2 (81)	8.85 (12)
8 mm	G1/4	D5214A2180	0.7 (17)	3.2 (81)	8.85 (12)
10 mm	G1/4	D5214A2110	0.7 (17)	3.2 (81)	8.85 (12)
8 mm	G3/8	D5214A3180	0.9 (22)	3.5 (88)	14.75 (20)
10 mm	G3/8	D5214A3110	0.9 (22)	3.5 (88)	14.75 (20)
# Port 1 tubing size in inches (") or millimeters (mm). ** Port 2 threads are male.					

 $\textbf{STANDARD SPECIFICATIONS} \ (for products \ on \ this \ page):$

Ambient/Media Temperature: 15° to 160°F (-10° to 70°C).

Flow Media: Filtered air, 5 micron recommended. **Inlet Pressure:** 15 to 240 psig (1.0 to 16.5 bar).

Regulated Pressure Range: 15 to 120 psig (1.0 to 8.3 bar).

Threads: NPT standard; BSPP, mm, inches.

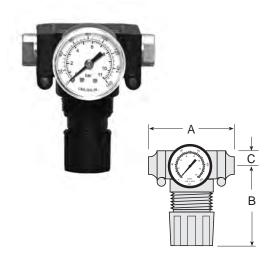
Inlet Ports: Available with NPTF threaded or push-to-connect fittings.

Outlet Ports: Available with NPT or G threads.

BANTAM Modular General Purpose Regulators

Ports: 1/8, 1/4, 3/8

Flow to 23 scfm





FLOW CHARTS Inlet Pressure 100 psig (6.9 bar) Piston psig Diaphragm ----bar 10Ŏ 6 80 **ET PRESSU** 4 3 OUTLE scfm 0 10 15 25 l/s 0 2 8 10 12 14 6

FEATURES:

- Modular assembly and mounting
- Threaded ports or quick-connect fittings for tubing up to 10 mm in diameter
- · Piston-type or diaphragm-type
- Self-relieving; optional non-relieving
- · Pressure gauge
- NPTF port threads; optional BSPP threads or fittings for tubing up to 10 mm
- Adjusting knob is removable for tamper resistance

Port	DIN	DIMENSIONS inches (mm)			
Size	Α	В	С	Depth †	lb (kg)
No Port	1.7 (43)	2.6 (67)	0.5 (13)	1.8 (45)	0.21 (0.09)
1/8, 1/4	3.0 (76)	2.6 (67)	0.5 (13)	1.8 (45)	0.43 (0.19)
Models bel	ow have qui	ck-connect t	ittings for tu	bing.	
1/4	3.4 (86)	2.6 (67)	0.5 (13)	1.8 (45)	0.21 (0.09)
3/8	3.9 (99)	2.6 (67)	0.5 (13)	1.8 (45)	0.21 (0.09)
4 mm	3.4 (86)	2.6 (67)	0.5 (13)	1.8 (45)	0.41 (0.18)
6 mm	3.4 (86)	2.6 (67)	0.5 (13)	1.8 (45)	0.41 (0.18)
8 mm	3.1 (79)	2.6 (67)	0.5 (13)	1.8 (45)	0.41 (0.18)
10 mm	3.9 (99)	2.6 (67)	0.5 (13)	1.8 (45)	0.41 (0.18)

† Less gauge.

	Regulated	Piston Type Models Diaphrag		Diaphragm T	ype Models
Port	Pressure*	Pipe	Tube	Pipe	Tube
Size	psig (bar)	Ports	Fittings	Ports	Fittings
1/8	0-100 (0-6.9)	5B01C0010	_	5B01C0020	
1/4	0-100 (0-6.9)	5B02C0010	5B03C0010	5B02C0020	5B03C0020
3/8	0-100 (0-6.9)	_	5B04C0010	_	5B04C0020
4mm	0-100 (0-6.9)	_	5B05C0010	_	5B05C0020
6mm	0-100 (0-6.9)	_	5B06C0010	_	5B06C0020
8mm	0-100 (0-6.9)	_	5B07C0010	_	5B07C0020
10mm	0-100 (0-6.9)	_	5B08C0010	_	5B08C0020

*For other regulated pressure ranges, change the next to last digit in the model number as indicated below:

0-50 psig (0-3.4 bar): Piston type: Change 1 to 3 Diaphragm type: Change 2 to 4 0-125 psig (0-8.6 bar): Piston type: Change 1 to 5 Diaphragm type: Change 2 to 6

STANDARD SPECIFICATIONS (for products on this page): **Ambient/Media Temperature:** 40° to 125°F (4° to 52°C).

Body: Acetal.

Dome and Knob: Acetal **Fluid Media:** Compressed air.

Inlet Pressure: 150 psig (10.3 bar) maximum.

Outlet Pressure: Adjustable up to 100 psig (6.9 bar).

Pressure Gauge: 0 to 160 psig (0 to 11 bar); 1/8 gauge ports

front and rear.

Panel Mounting: 1-3/16 inch (30 mm) hole required.

Seals: Nitrile.

Threads: NPT standard, BSPP. For BSPP threads, add a "C"

prefix to the model number, e.g., C5B01C0010.

IMPORTANT NOTE: Please read carefully and thoroughly all of the **CAUTIONS** on the inside back cover.



MINIATURE Regulators & Relief Valves

Ports: 1/8 & 1/4 Flow to 40 scfm



FEATURES:

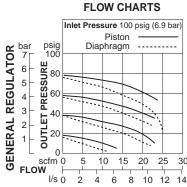
- Inline mounting
- Piston-type or diaphragm-type
- Self-relieving; optional non-relieving
- Pressure gauge
- Adjusting knobs are removable making the regulators tamper-resistant



Port		DIMENSIONS inches (mm)			
Size	Α	В	С	Depth †	lb (kg)
1/8	1.6 (41)	2.6 (65)	0.4 (10)	1.6 (41)	0.24 (0.11)
1/4	1.8 (44)	3.4 (86)	0.4 (10)	1.8 (44)	0.38 (0.16)

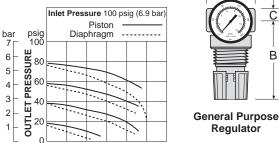
Regulated

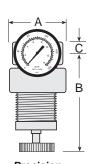
† Less gauge.



Inlet Pressure 91 psig (6.3 bar)

1.2



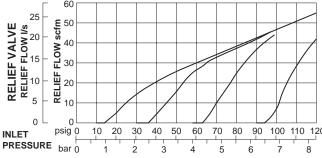


A C
В
Precision Regulator

Port		Flow Rating	g** Pressure	Piston	Diaphragm
Size	Service	-		Type Models	Type Models
1/8	General	20 (9.4)	0-50 (0-3.4)	5212C1004	5212C1005
	General	20 (9.4)	0-100 (0-6.9)	5211C1004	5211C1005
	General	20 (9.4)	0-125 (0-8.6)	5213C1004	5213C1005
	Precision*	4 (1.9)	0-50 (0-3.4)*	_	5212C1006
	Relief	40 (18.9)	1-140 (0.07-9.6)	_	5210B1001
	Relief	40 (18.9)	1-15 (0.07-1.0)	_	5210B1002
	Relief	40 (18.9)	1-30 (0.07-2.1)	_	5210B1003
	Relief	40 (18.9)	1-50 (0.07-3.4)	_	5210B1004
1/4	General	20 (9.4)	0-50 (0.07-3.4)	5212C2004	5212C2005
	General	20 (9.4)	0-100 (0.07-6.9)	5211C2004	5211C2005
	General	20 (9.4)	0-125 (0.07-8.6)	5213C2004	5213C2005
	Precision*	4 (1.9)	0-50 (0.07-3.4)*	_	5212C2006
	Relief	40 (18.9)	1-140 (0.07-9.6)	_	5210B2001
	Relief	40 (18.9)	1-15 (0.07-1.0)	_	5210B2002
	Relief	40 (18.9)	1-30 (0.07-2.1)	_	5210B2003
	Relief	40 (18.9)	1-50 (0.07-3.4)	_	5210B2004

** For comparison with filters and lubricators.

* For 0-5 psig (0-0.34 bar), 0-10 psig (0-0.7 bar), 0-20 psig (0-1.4 bar), and 0-60 psig (0-4.1 bar) ranges, consult ROSS.



2.0

Precision Regulators have a small valve seat and a large diaphragm area, a combination that allows greater precision, sensitivity, adjustment resolution, and less variation in regulated pressure.

Relief Valves have maximum relief flows of 10 to 20 scfm (4.7 to 9.4 l/s). For models with increased sensitivity at lower pressure, consult ROSS.

STANDARD SPECIFICATIONS (for products on this page): Ambient/Media Temperature: 40° to 125°F (4° to 52°C).

Body: Aluminum.

BRECISION REGULATOR 1.5 - 0.5

psig 50

30 30 30

20 岿 OUTL 10

scfm 0 FLOW

I/s 0 0.4

Dome and Knob: Acetal. Fluid Media: Compressed air.

Inlet Pressure: 300 psig (20.7 bar) maximum.

Outlet Pressure: Adjustable up to 100 psig (6.9 bar).

Pressure Gauge: 0 to 160 psig (0 to 11 bar); 1/8 NPT gauge

ports front and rear.

Panel Mounting: 1-3/16 inch (30 mm) hole required.

Threads: NPT standard, BSPP. For BSPP threads, add a "C"

prefix to the model number, e.g., C5212C1004.

MID-SIZE Regulators

Ports: 1/4, 3/8, 1/2 Flow to 100 scfm





FLOW CHART Inlet Pressure 100 psig (6.9 bar) 1/4 ---- 3/8 ----- 1/2 -- 100 1/4 ---- 3/8 ----- 1/2 -- 100 5 - 98 4 - 98 5 - 98 4 - 98 5 - 98 6 - 98 7 - 100 5 - 98 6 - 98 7 - 100 5 - 98 6 - 98 7 - 100 7 - 100 8 - 100 9 - 100

FEATURES:

- · Modular or inline mounting
- Piston-type design
- Self-relieving; optional non-relieving
- Pressure gauge
- · Adjustment knob is removable for tamper-resistance

Reverse-Flow Regulators are also available. They provide regulated in-to-out pressure control, plus quick exhausting from out-to-in. Used for downstream pressure regulation of weld guns and other applications requiring quick exhausting through the regulator. Available with adjustment knob or T-handle.

	DIMENSIONS	Weight †		
Α	В	С	Depth †	lb (kg)
2.7 (68)	3.3 (83)	1.3 (33)	2.1 (52)	1.0 (0.46)

[†] Less gauge.

REGULATORS — General Purpose

Port Size	Flow Rating* scfm (l/s)	0-50 psig (0-3.4 bar)	0-100 psig (0-6.9 bar)	0-150 psig (0-10.3 bar)
1/4	45 (21.2)	5212B2015	5211B2015	5213B2015
3/8	65 (30.7)	5212B3015	5211B3015	5213B3015
1/2	75 (35.4)	5212B4015	5211B4015	5213B4015

^{*} For comparison with filters and lubricators.

REGULATORS — Reverse Flow Regulated Pressure Range 0-100 psig (0-6.9 bar)

Port Size	Flow Rating* scfm (I/s)	Knob Adjustment	T-Handle Adjustment
1/4	65 (30.7)	5X00B2035	5X00B2039
3/8	65 (30.7)	5X00B3024	5X00B3021
1/2	75 (35.4)	5X00B4023	5X00B4041

^{*} For comparison with filters and lubricators.

STANDARD SPECIFICATIONS (for products on this page): **Ambient/Media Temperature:** 40° to 125°F (4° to 52°C).

Body: Zinc. Cap: Nylon.

Dome and Knob: Acetal.

Fluid Media: Compressed air.

Inlet Pressure: 250 psig (17.2 bar) maximum.

Outlet Pressure: Adjustable up to 100 psig (6.9 bar).

Pressure Gauge: 0 to 200 psig (0 to 14 bar); 1/4 NPT gauge ports

front and rear.

Panel Mounting: 1-9/16 inch (40 mm) hole required.

Seals: Nitrile.

Threads: NPT standard, BSPP. For BSPP threads, add a "C"

prefix to the model number, e.g., C5212B2015.

IMPORTANT NOTE: Please read carefully and thoroughly all of the CAUTIONS on the inside back cover.



FULL-SIZE Regulators

Ports: 1/4, 3/8, 1/2, 3/4 Flow to 155 scfm



FEATURES:

- Modular or inline mounting
- Diaphragm-type design
- Self-relieving; optional non-relieving
- Pressure gauge
- Pressure adjustment locking key
- Reverse flow optional

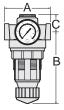
Precision internal Pilot Regulators provide improved torque control for pneumatic tools; diaphragm type. Pressure settings held within 3 psig (0.2 bar).

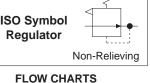
Remote Pilot Regulators use any small regulator to provide remote adjustment and to ensure accurate pressure control. Diaphragm type.

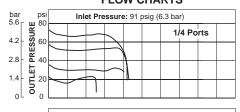
Reverse-Flow Regulators provide regulated in-to-out pressure control, plus quick exhausting from out-to-in. Used for applications, such as weld guns, requiring quick exhausting through the regulator.

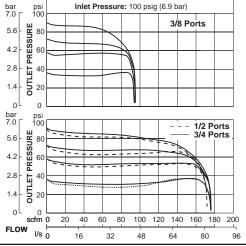
















DIMENSIONS inches (mm)					Weight †
Туре	Α	B*	C**	Depth †	lb (kg)
Gen. Purp.Reg.	3.5 (89)	5.8 (146)	1.3 (33)	2.8 (71)	2.06 (0.92)
Precision Reg.	3.5 (89)	4.2 (106)	1.3 (33)	2.8 (71)	2.06 (0.92)
Rem. Pilot Reg.	3.5 (89)	2.4 (62)	1.3 (33)	2.8 (71)	2.06 (0.92)

- * Dome removal clearance: add 0.63 (16).
- ** Cap removal clearance: add 0.5 (13).
- † Less gauge.

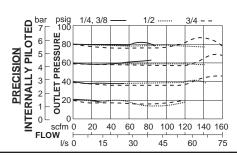
REGULATORS — General Purpose

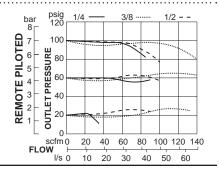
Port	Flow Rating*	0-50 psig	0-125 psig	0-175 psig
Size	scfm (l/s)	(0-3.4 bar)	(0-8.6 bar)	(0-12.1 bar)
1/4	70 (33.0)	5212B2017	5211B2017	5213B2017
3/8	80 (37.7)	5212B3017	5211B3017	5213B3017
1/2	145 (68.4)	5212B4017	5211B4017	5213B4017
3/4	155 (73.1)	5212B5027	5211B5027	5213B5027

		REGULATORS — Precision Internal Pilot				
	Port	Flow Rating*	15-200 psig	15-250 psig		
	Size	scfm (I/s)	(1.0-13.8 bar)	(1.0-17.2 bar)		
	1/4	75 (35.4)	5213C2018	5214C2018		
	3/8	75 (35.4)	5213C3018	5214C3018		
	1/2	130 (61.3)	5213C4018	5214C4018		
	3/4	155 (73.1)	5213C5018	5214C5018		

REGULATORS — Remote Pilot and Reverse-Flow

Flow		Remote Pilot	Reverse Flow		
Port	Rating*	0-200 psig	0-125 psig (0-8.6 bar)		
Size	scfm (l/s)	(0-13.8 bar)	Knob	T-Handle	
1/4	50 (23.6)	5211C2007	_	_	
1/4	50 (23.6)	_	5X00B2010	_	
3/8	105 (49.6)	5211C3007	_	_	
3/8	105 (49.6)	_	5X00B3004	5X00B3012	
1/2	130 (61.3)	5211C4007	_	_	
1/2	130 (61.3)	_	5X00B4004	5X00B4047	
3/4	155 (73.1)	5211C5007	_	_	
3/4	155 (73.1)	_	5X00B5034	5X00B5044	
*For comparison with filters and lubricators.					





STANDARD SPECIFICATIONS (for products on this page): **Ambient/Media Temperature:**

General Purpose and Remote Pilot: 40° to 175°F (4° to 79°C). Precision Internal Pilot: 40° to 125°F (4° to 52°C).

Body: Zinc.

Dome: Nylon; aluminum with optional 0 to 175 psig (0 to 12.1 bar)

spring.

Fluid Media: Compressed air.

Inlet Pressure: 300 psig (20.7 bar) maximum.

Knob: Acetal.

Outlet Pressure: Adjustable up to 125 psig (8.6 bar). Pressure Adjustment Locking Key: Removable.

Pressure Gauge: 0 to 200 psig (0 to 14 bar); 1/4 NPT gauge ports

front and rear.

Panel Mounting: 2-1/16 inch (52 mm) hole required. Seals: Nitrile. Valve: Brass. Valve Cap: Nylon.

Threads: NPT standard, BSPP. For BSPP threads, add a "C" prefix

to the model number, e.g., C5212B2017.

MD4[™] Modular General Purpose Regulators

Ports: 3/8, 1/2, 3/4 Flow to 220 scfm



FEATURES:

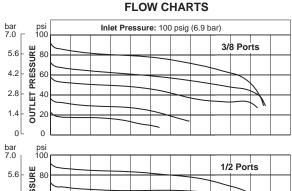
- Modular or inline mounting; modular mounting allows regulators to be positioned at increments of 45° for ease in adjustment
- Self-relieving diaphragm design, with large diaphragm sensing ratio
- Non-relieving optional
- Pressure adjustment locking key; tamper-resistant pressure setting
- Reverse flow optional

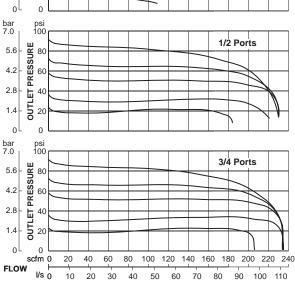


	DIMENSIONS		Weight †		
Α	B*	C**	Depth †	lb (kg)	
3.5 (87)	5.6 (142)	1.6 (40)	2.9 (73)	2.56 (1.16)	

^{*} Dome removal clearance: add 0.625 (16).

[†] Less gauge.





HOW TO ORDER S 5 2

MD4 В В 52K **ADJUSTMENT TYPE GAUGE** 52K - Knob (standard) A - No Gauge 52T - Tee Handle PIPE SIZE

ADJUSTMENT RANGE

A - 0-175 psig (0-12.1 bar) B - 0-125 psig (0-8.6 bar)

standard

C - 0-50 psig (0-3.4 bar) D - 0-20 psig (0-1.4 bar)

FLOW OPTIONS

R - Reverse Flow S - Standard (standard)

3 - 3/8 NPTF

4 - 1/2 NPTF 5 - 3/4 NPTF C - 3/8 BSPP

D - 1/2 BSPP

E - 3/4 BSPP F - 3/4-16 SAE G - 7/8-14 SAE

B - 0-200 psig (0-14 bar) C - 0-60 psig (0-4 bar)

D - No Gauge with Panel Mount Nut

E - 0-200 psig (0-14 bar) Gauge with Panel Mount Nut

F - 0-60 psig (0-4 bar) Gauge with Panel Mount Nut

COLOR

G - Gray Y - Yellow R - Red

B - Blue

2 - Gold (standard)

STANDARD SPECIFICATIONS (for products on this page): Ambient/Media Temperature: 40° to 175°F (4° to 79°C).

Body: Zinc.

Dome: Nylon; aluminum with optional 0 to 175 psig (0 to 12.1 bar)

Cap Color: Gold standard; optional gray, yellow, red, blue.

Fluid Media: Compressed air.

Inlet Pressure: 300 psig (20.7 bar) maximum.

Knob: Acetal.

Outlet Pressure: Adjustable up to 125 psig (8.6 bar); optional

adjusting springs.

Pressure Adjustment Locking Key: Removable. Pressure Gauge: 0 to 200 psig (0 to 14 bar);

1/4 NPT gauge ports front and rear.

Panel Mounting: 2-1/16 inch (52 mm) hole required.

Seals: Nitrile.

Self-relieving: Non-relieving optional, consult ROSS.

Valve: Brass. Valve Cap: Nylon.

Threads: NPT standard, BSPP, SAE.

IMPORTANT NOTE: Please read carefully and thoroughly all of the CAUTIONS on the inside back cover.



^{**} Cap removal clearance: add 0.50 (13).

HIGH-CAPACITY Regulators

Ports: 3/4, 1, 11/4, 11/2

Flow to 800 scfm



FEATURES:

- · Inline mounting
- Piston-type design
- Self-relieving; optional non-relieving
- Pressure gauge
- · Pressure adjustment locking key

Reverse-flow regulators provide regulated in-to-out pressure control, plus quick exhausting from out-to-in. Used for applications, such as weld guns, requiring quick exhausting through the regulator. Piston type design.

\(\frac{1}{2} \)	SO Symbol Regulator	**
Self-Relieving	N	Ion-Relieving

Port	DIM	Weight †			
Size A		B *	C **	Depth †	lb (kg)
3/4, 1	4.4 (111)	6.1 (154)	2.4 (62)	2.8 (71)	2.19 (0.99)
11/4, 11/2	4.9 (124)	6.4 (162)	2.1 (54)	2.8 (71)	2.50 (1.14)

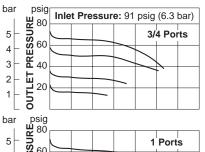
^{*} Dome removal clearance: add 0.63 (16).

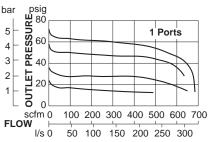
REGULATORS – General Purpose; Piston Type

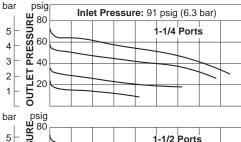
	Regulated Pressure Range			
Port	0–100 psig	0–50 psig		
Size	(0-6.9 bar)	(0-3.4 bar)		
3/4	5211D5017	5212D5017		
1	5211D6017	5212D6017		
11⁄4	5211C7017	5212C7017		
1½	5211C8017	5212C8017		

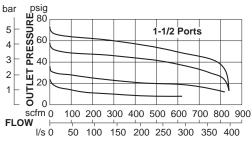
REGULATORS -	REGULATORS - Reverse Flow; Piston Type; 0-100 psig (0-6.9 bar)							
Knob T-Handle								
3/4	5X00B5049	5X00B5050						
1	5X00D6003	5X00B6038						
11⁄4	5X00C7003	5X00B7016						
1½	5X00C8001	5X00B8024						

FLOW CHARTS









STANDARD SPECIFICATIONS (for products on this page): **Ambient/Media Temperature:** 40° to 175°F (4° to 79°C).

Body: Aluminum.

Dome: Nylon; aluminum with optional 0 to 150 psig (0 to 10.3 bar)

spring.

Fluid Media: Compressed air.

Inlet Pressure: 300 psig (20.7 bar) maximum.

Knob: Acetal

Outlet Pressure: Adjustable up to 100 psig (6.9 bar).

Pressure Adjustment Locking Key: Removable.

Pressure Gauge: 0 to 200 psig (0 to 14 bar); 1/4 NPT gauge ports

front and rear.

Panel Mounting: 2-1/16 inch (52 mm) hole required.

Seals: Nitrile.
Valve: Brass.
Valve Cap: Nylon.

Threads: NPT standard, BSPP. For BSPP threads, add a "C" prefix

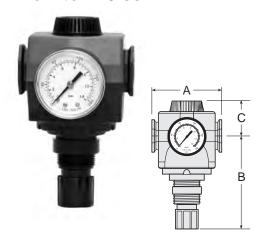
to the model number, e.g., C5211D5017.

^{**} Cap removal clearance: add 0.65 ((16.5).

[†] Less gauge.

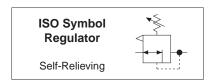
MD4[™] Modular *Precision* Regulators

Ports: 3/8, 1/2, 3/4 Flow to 170 scfm



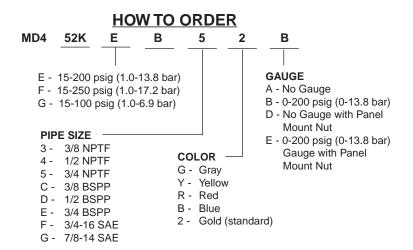
FEATURES:

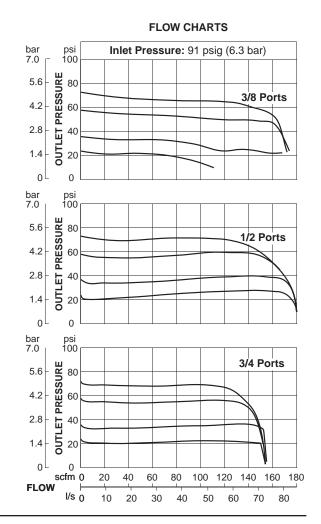
- · Modular or inline mounting
- Self-relieving diaphragm design
- Repeatability ± 0.5 psi (0.034 bar)
- Easy finger adjustment, no overshoot or undershoot when adjusting
- Minimal air bleed for high accuracy
- Pressure gauge



DI	MENSIONS	inches (mm)		Weight †
Α	В	С	Depth †	lb (kg)
3.5 (87)	4.8 (122)	1.6 (41)	2.9 (73)	2.3 (1.0)

[†] Less gauge.





STANDARD SPECIFICATIONS (for products on this page): **Ambient/Media Temperature**: 40° to 125°F (4° to 52°C).

Body and Dome: Zinc.
Bonnet and Knob: Acetal.
Fluid Media: Compressed air.

Inlet Pressure: 250 psig (17 bar) maximum.

Outlet Pressure: Adjustable 15 to 125 psig (1.0 to 8.6 bar).

Pressure Gauge: 0 to 200 psig (0 to 14 bar); 1/4 NPT gauge ports

front and rear.

Panel Mounting: 2-1/16 (52 mm) hole required.

Seals: Nitrile. Valve: Brass.

Cap Color: Gold standard; gray, yellow, red, and blue optional. **Precision Regulators:** Provide improved torque control for pneumatic tools; diaphragm type. Pressure settings held within

3 psig (0.2 bar).

Threads: NPT standard, BSPP, SAE.

IMPORTANT NOTE: Please read carefully and thoroughly all of the **CAUTIONS** on the inside back cover.



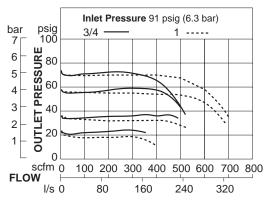
HIGH-CAPACITY Regulators

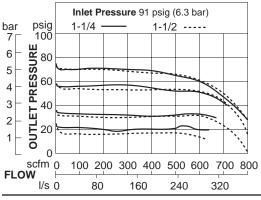
Ports: 3/4, 1, 11/4, 11/2

Flow to 800 scfm



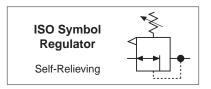
FLOW CHARTS





FEATURES:

- Inline mounting
- Diaphragm-type design
- · Self-relieving
- Manual air bleed for accuracy
- Repeatability ± 0.5 psi (± 0.034 bar)
- Pressure gauge



Port	DI	Weight †				
Size	Α	В†	С	Depth †	lb (kg)	
3/4, 1	4.4 (111)	4.6 (112)	2.4 (62)	2.8 (71)	2.0 (0.91)	
1¼, 1½	4.9 (124)	4.9 (125)	2.1 (54)	2.8 (71)	2.38 (1.08)	

[†] Less gauge.

REGULATORS - Precision Diaphragm Type

0–100 psig (0–6.9 bar)	0–50 psig (0–3.4 bar)
5213D5017	5214D5017
5213D6017	5214D6017
5213D7017	5214D7017
5213D8017	5214D8017
	(0–6.9 bar) 5213D5017 5213D6017 5213D7017

STANDARD SPECIFICATIONS (for products on this page): **Ambient/Media Temperature:** 40° to 175°F (4° to 79°C).

Body: Aluminum.

Bonnet and Knob: Acetal.

Dome: Zinc.

Fluid Media: Compressed air.

Inlet Pressure: 300 psig (20.7 bar) maximum.

Outlet Pressure: Adjustable 15 to 200 psig (1.0 to 13.8 bar).

Pressure Gauge: 0 to 200 psig (0 to 14 bar); 1/4 NPT gauge

ports front and rear.

Panel Mounting: 1-3/16 (30 mm) hole required.

Seals: Nitrile.
Valve: Brass.
Valve Cap: Nylon.

Precision Regulators: Provide improved torque control for pneumatic tools; diaphragm type. Pressure settings held within

3 psig (0.2 bar).

Threads: NPT standard, BSPP. For BSPP threads, add a "C"

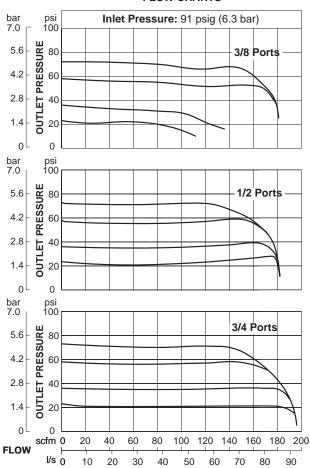
prefix to the model number, e.g., C5213D5017.

MD4[™] Modular Remote Pilot Regulators

Ports: 3/8, 1/2, 3/4 Flow to 190 scfm

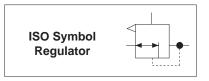


FLOW CHARTS



FEATURES:

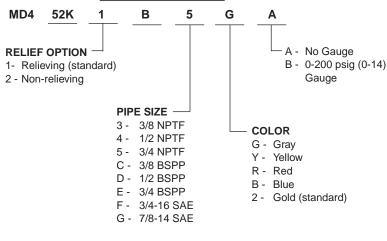
- · Modular or inline mounting
- Diaphragm-type design
- Self-relieving
- Pressure gauge



1	Weight †			
Α	В	С	Depth †	lb (kg)
3.5 (87)	2.4 (62)	1.6 (41)	2.9 (73)	2.20 (1.0)

† Less gauge.

HOW TO ORDER



STANDARD SPECIFICATIONS (for products on this page): **Ambient/Media Temperature:** 40° to 175°F (4° to 79°C).

Body and Dome: Zinc. **Fluid Media:** Compressed air.

Inlet Pressure: 300 psig (20.7 bar) maximum.

Outlet Pressure: Adjustable 0 to 250 psig (0 to 17.2 bar).

Pilot Ports: 1/4 NPTF.

Pressure Gauge: 0 to 200 psig (0 to 14 bar); 1/4 NPT gauge

ports front and rear.

Seals: Nitrile.

Valve: Brass.

Valve Cap: Nylon.

Cap Color: Gold standard; optional gray, yellow, red, blue.

Threads: NPT standard, BSPP, SAE.

IMPORTANT NOTE: Please read carefully and thoroughly all of the **CAUTIONS** on the inside back cover.

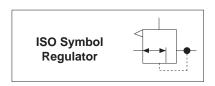


FULL-SIZE High-Relief Remote Pilot Regulators

Ports: 1/4, 3/8, 1/2, 3/4

Flow to 150 scfm





D	Weight †			
A B		С	Depth †	lb (kg)
3.5 (89)	2.4 (62)	1.3 (33)	2.8 (71)	2.06 (0.92)

[†] Less gauge.

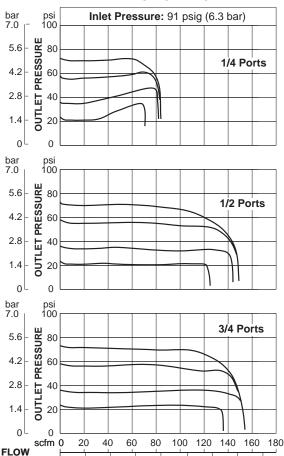
Port Size	Part Number
1/4	5X00B2037
3/8	5X00B3025
1/2	5X00B4040
3/4	5X00B5035

High-Relief regulators separate control air from exhaust air.

FEATURES:

- · Modular or inline mounting
- Diaphragm-type design
- · Self-relieving
- Pressure gauge

FLOW CHARTS



STANDARD SPECIFICATIONS (for products on this page): **Ambient/Media Temperature:** 40° to 175°F (4° to 79°C).

Body and Dome: Zinc.

Fluid Media: Compressed air.

Inlet Pressure: 300 psig (21 bar) maximum.

Outlet Pressure: Adjustable 0 to 200 psig (0 to 13.8 bar).

Pilot Ports: 1/4 NPTF.

Pressure Gauge: 0 to 200 psig (0 to 14 bar); 1/4 NPT gauge

20 30 40 50 60 70

ports front and rear.

Seals: Nitrile; optional Viton seals.

Valve: Brass.
Valve Cap: Nylon.

Threads: NPT standard, BSPP. For BSPP threads, add a "C"

prefix to the model number, e.g., C5X00B2037.

I/s 0

High-Relief Remote Pilot Regulators

Ports: 1/4, 3/8, 1/2, 3/4, 1, 11/4

Flow to 400 scfm

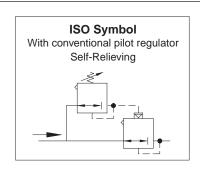


FEATURES:

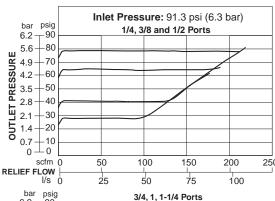
- Inline mounting
- Diaphragm design
- High relief characteristics up to 200 scfm (94.4 l/s)

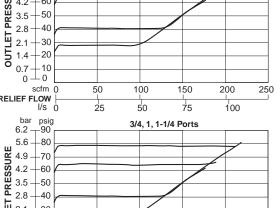
RELIEF CHARTS

- Self-relieving
- Pressure gauge

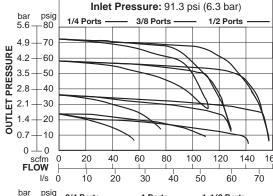


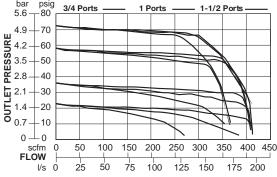
FLOW CHARTS

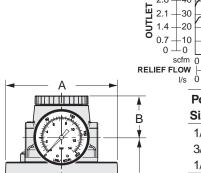




75







Port Model Air Flow		Dimensions inches (mm)				Weight	
Size	Number	scfm (I/s)	Α	В	С	Depth*	lb (kg)
1/4	5216A2007	100 (47.2)	4.18 (106)	1.54 (39.1)	3.52 (89.3)	4.18 (106)	4.84 (2.2)
3/8	5216A3007	120 (56.6)	4.18 (106)	1.54 (39.1)	3.52 (89.3)	4.18 (106)	4.84 (2.2)
1/2	5216A4007	150 (70.8)	4.18 (106)	1.54 (39.1)	3.52 (89.3)	4.18 (106)	4.84 (2.2)
3/4	5216A5007	325 (153.4)	4.18 (117)	1.87 (47.5)	3.99 (101.3)	4.18 (106)	6.44 (3.0)
1	5216A6007	400 (188.8)	4.18 (117)	1.87 (47.5)	3.99 (101.3)	4.18 (106)	6.44 (3.0)
11/4	5216A7007	400 (188.8)	4.18 (117)	1.87 (47.5)	3.99 (101.3)	4.18 (106)	6.44 (3.0)
* Less Gauge.							

STANDARD SPECIFICATIONS (for products on this page): Ambient/Media Temperature: 0° to 158°F (-18° to 70°C).

Body and Dome: Zinc.

Fluid Media: Compressed Air.

Inlet Pressure: 400 psig (27.6 bar) Maximum. Outlet Pressure: Adjustable up to 250 psig (17.2 bar). Pressure Gauge: 0 to 200 psig (0 to 14 bar) standard, 1/4-NPTF (1/4 BSPP) gauge ports front and rear; 0 to 600 psig (0 to 40 bar)

optional.

Pilot/Gauge Ports:

1/4-NPT Inlet/Outlet Ports, 1/4-NPT gauge Ports 3/8-NPT Inlet/Outlet Ports, 3/8-NPT gauge Ports 1/2-NPT Inlet/Outlet Ports, 1/2-NPT gauge Ports 3/4-NPT Inlet/Outlet Ports, 1/2-NPT gauge Ports 1-NPT Inlet/Outlet Ports, 1/2-NPT gauge Ports 11/4-NPT Inlet/Outlet Ports, 1/2-NPT gauge Ports

Seals: Nitrile.

Valve: Brass. Valve Cap: Glass filled Nylon.

Threads: NPT standard, BSPP. For BSPP threads, add a "C"

prefix to the model number, e.g., C5216A2007.

IMPORTANT NOTE: Please read carefully and thoroughly all of the CAUTIONS on the inside back cover.

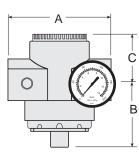


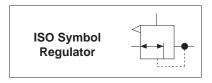
HIGH-CAPACITY High-Relief Remote Pilot Regulators

Ports: 3/4, 1, 11/4, 11/2

Flow to 700 scfm







Port	DII	Weight †			
Size	Α	В	С	Depth †	lb (kg)
3/4, 1	4.4 (111)	4.6 (112)	2.4 (62)	2.8 (71)	1.88 (0.85)
11/4, 11/2	4.9 (124)	5.1 (129)	2.1 (54)	2.8 (71)	2.25 (1.02)

[†] Less gauge.

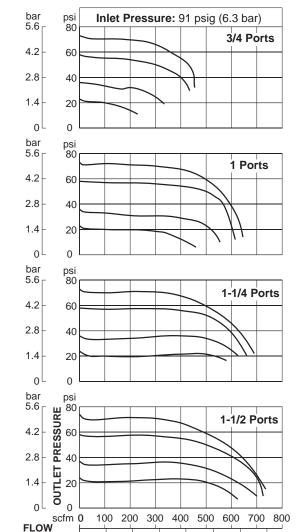
Port Size	Air Flow scfm (I/s)	Part Number
3/4	400 (188.8)	5X00B5046
1	550 (259.6)	5X00B6039
11⁄4	600 (283.2)	5X00B7021
1½	650 (306.8)	5X00B8049

High-Relief regulators separate control air from exhaust air.

FEATURES:

- · Inline mounting
- Diaphragm-type design
- Self-relieving
- Pressure gauge





STANDARD SPECIFICATIONS (for products on this page):

Ambient/Media Temperature: 40° to 175°F (4° to 79°C).

Body: Aluminum. **Dome:** Zinc.

Fluid Media: Compressed air.

Inlet Pressure: 300 psig (20.7 bar) maximum. **Outlet Pressure:** 0 to 200 psig (0 to 13.8 bar).

Pilot Ports: 1/4 NPTF.

Pressure Gauge: 0 to 200 psig (0 to 14 bar); 1/4 NPT gauge

100

150 200

250

ports front and rear. **Seals:** Nitrile.

Valve: Brass.
Valve Cap: Nylon.

Threads: NPT standard, BSPP. For BSPP threads, add a "C"

prefix to the model number, e.g., C5X00B5046.

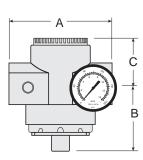
l/s o

HIGH-CAPACITY Remote Pilot Regulators

Ports: 3/4, 1, 11/4, 11/2

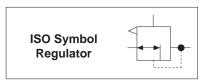
Flow to 740 scfm





FEATURES:

- Inline mounting
- Diaphragm-type design
- Self-relieving
- Pressure gauge



Port	DIMENSIONS inches (mm)				Weight †
Size	Α	В	С	Depth †	lb (kg)
3/4, 1	4.4 (111)	4.6 (112)	2.4 (62)	2.8 (71)	1.88 (0.85)
1¼, 1½	4.9 (124)	5.1 (129)	2.1 (54)	2.8 (71)	2.25 (1.02)

† Less gauge.

_	
	Inlet Pressure: 100 psig (6.9 bar)
bar psig 7	3/4 1 1-1/4, 1-1/2
6 2 80	
6 - 80 5 - 60 4 - 60 40 40 40 40 40 40 40 40 40 40 40 40 40	
4 × 60	
3 - 2 40	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \
2 - H 20 1 - 10	
1 5 ²⁰	
' ō	
scfm 0	100 200 300 400 500 600 700 800
FLOW -	
l/s 0	50 100 150 200 250 300 350

FLOW CHART

Port	Air Flow	
Size	scfm (I/s)	Part Number
3/4	400 (188.8)	5211D5006
1	500 (236.0)	5211D6007
11⁄4	600 (283.2)	5211D7007
1½	600 (283.2)	5211D8007

STANDARD SPECIFICATIONS (for products on this page):

Ambient/Media Temperature: 40° to 175°F (4° to 79°C).

Body: Aluminum.
Dome: Zinc.

Fluid Media: Compressed air.

Inlet Pressure: 300 psig (20.7 bar) maximum. **Outlet Pressure:** 0 to 200 psig (0 to 13.8 bar).

NOTE: Outlet pressure depends on the adjustment of the pilot

regulator.

Pilot Ports: 1/4 NPTF.

Pressure Gauge: 0 to 200 psig (0 to 14 bar); 1/4 NPT gauge

ports front and rear. **Seals:** Nitrile.

Valve: Brass.
Valve Cap: Nylon.

Threads: NPT standard, BSPP. For BSPP threads, add a "C"

prefix to the model number, e.g., C5211D5006.

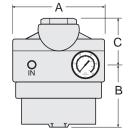
IMPORTANT NOTE: Please read carefully and thoroughly all of the **CAUTIONS** on the inside back cover.



HIGH-CAPACITY Remote Pilot Regulators

Ports: 11/2, 2 & 3 Flow to 4000 scfm

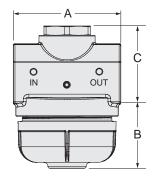




Port Size 11/2 & 2



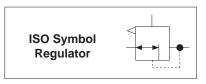




Port Size 3

FEATURES:

- Inline mounting
- Piston-type design
- Self-relieving
- Pressure gauge

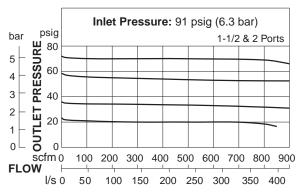


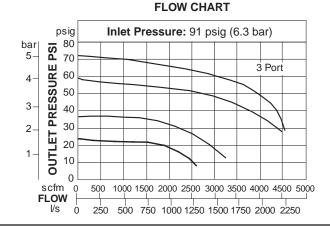
DIMENSIONS inches (mm)				Weight †
A B C Depth †		lb (kg)		
6.4 (162)	5.0 (127)	3.0 (76)	2.8 (71)	8.94 (4.06)
8.4 (214)	7.36 (187)	3.74 (95)	8.0 (203)	21.77 (9.88)
	A 6.4 (162)	A B 6.4 (162) 5.0 (127)	A B C 6.4 (162) 5.0 (127) 3.0 (76)	A B C Depth †

† Less gauge.

Port	Air Flow	
Size	scfm (I/s)	Model Number
11/2	850 (401.1)	5211B8027
2	850 (401.1)	5211B9007
3	4000 (1887.8)	5211B9008 - Nitrile Seals
3	4000 (1887.8)	5X00B9021 - Viton Seals







STANDARD SPECIFICATIONS (for products on this page): Ambient/Media Temperature: 40° to 175°F (4° to 79°C).

Body and Dome: Aluminum. Fluid Media: Compressed air.

Inlet Pressure: 300 psig (20.7 bar) maximum. Outlet Pressure: 0 to 200 psig (0 to 13.8 bar).

NOTE: Outlet pressure depends on the selection of the pilot

regulator.

Pilot Ports: 1/4 NPTF.

Pressure Gauge: 0 to 200 psig (0 to 14 bar); 1/4 NPT gauge

ports front and rear.

Seals: Nitrile; optional Viton.

Valve: 11/2" to 2" Ports - Brass; 3" Port - Aluminum.

Valve Cap: Aluminum.

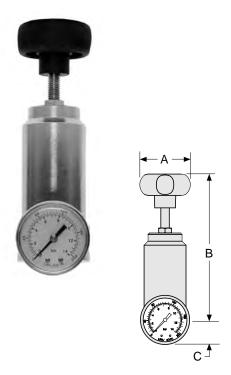
Threads: NPT standard, BSPP. For BSPP threads, add a "C"

prefix to the model number, e.g., C5211B8027.

HIGH-PRESSURE Regulators

Ports: 1/8, 1/4 & 3/8

Flow to 70 scfm



FEATURES:

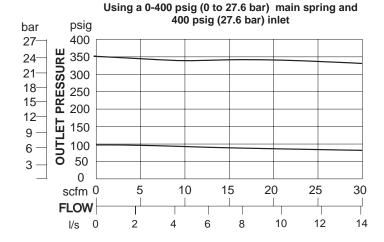
- · Inline mounting
- · Piston-type design
- · Self-relieving, optional non-relieving
- Pressure adjustment locking feature
- Pressure gauge



Port			Weight †		
Size	Α	В	С	Depth †	lb (kg)
1/8	1.9 (47)	7.3 (186) max	0.4 (10)	1.9 (47)	1.15 (0.53)
1/4	1.9 (47)	7.3 (186) max	0.4 (10)	1.9 (47)	1.15 (0.53)
3/8	2.1 (54)	7.4 (188) max	0.5 (13)	2.1 (54)	1.30 (0.59)

[†] Less gauge.

FLOW CHART



Port	Model	Piston		
Size	Number*	Type	Seals	Gauge
1/8	5215B1004	Relieving	Viton	Yes
1/8	5X00B1025	Non-relieving	Viton	Yes
1/4	5215B2004	Relieving	Viton	Yes
1/4	5X00B2076	Non-relieving	Viton	Yes
3/8	5215B3004	Relieving	Viton	Yes
3/8	5X00B3052	Non-relieving	Viton	Yes

STANDARD SPECIFICATIONS (for products on this page): **Ambient/Media Temperature**: 40° to 175°F (4° to 79°C).

Body and Dome: Aluminum.

Knob: Nylon.

Fluid Media: Compressed air.

Inlet Pressure: 400 psig (27.6 bar) maximum.

Outlet Pressure: Adjustable up to 390 psig (26.9 bar).

Pressure Gauge: 0 to 600 psig (0 to 40 bar).

Seals: Viton.

Max Flow Rate: 70 scfm (33.0 l/s) @400 psi (27.6 bar).

Threads: NPT standard, BSPP. For BSPP threads, add a "C"

prefix to the model number, e.g., C5215B1004.

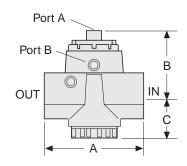
IMPORTANT NOTE: Please read carefully and thoroughly all of the **CAUTIONS** on the inside back cover.



HIGH-FLOW Relief Valve

Port: 1 Flow to 450 scfm

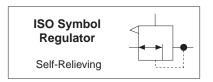




The High Flow Relief valve is designed to prevent the over-pressurization of pneumatic components and systems.

FEATURES:

- Inline mounting
- · Diaphragm-type design
- Self-relieving
- Pressure gauge



FLOW CHART 140 120 INLET PRESSURE PSI 100 SET PSI 80 60 SET PSI 30 SET PSI 20 0 0 200 300 400 500 600 700 **RELIEF FLOW RATE SCFM**

Model Number 5X00D6012

	DIMENSIONS	inches (mm)		Weight
A	В	С	Depth	lb (kg)
4.4 (111)	4.8 (122)	2.5 (62)	2.9 (72)	1.8 (0.8)

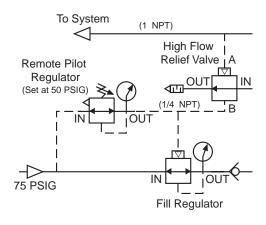
On the right is a typical circuit using the High Flow Relief Valve. The circuit utilizes a remotely piloted "fill" regulator (port size 1 NPT) and a small, remotely mounted, pilot regulator with 1/4 NPT ports.

The required system pressure is set by adjusting the knob on the pilot regulator until the desired system pressure is shown on the pilot regulator's gauge. An example system pressure of 50 PSIG was selected in the circuit on the right.

Outlet pressure from the pilot regulator is sent to the fill regulator's signal port and the Port 2 of the High Flow Relief Valve. The Port 1 of the High Flow Relief Valve is connected to the system, as shown, to monitor system pressure.

If the system pressure exceeds the pilot regulator setting (set-point), the High Flow Relief Valve will begin to exhaust air after an approximate 2 psig (0.1 bar) rise above the set-point.

Should the system pressure drop below the set-point, the fill valve will open to supply air downstream and maintain the system at the set-point.



STANDARD SPECIFICATIONS (for products on this page): **Ambient/Media Temperature:** 40° to 175°F (4° to 79°C).

Body: Aluminum. **Dome:** Zinc.

Fluid Media: Compressed air.

Inlet Pressure: 200 psig (13.8 bar) maximum. **Outlet Pressure:** 0 to 200 psig (0 to 13.8 bar).

Pilot Ports: 1/4 NPTF.

Pressure Gauge: 0 to 200 psig (0 to 14 bar); 1/4 NPT gauge

ports front and rear.

Seals: Nitrile.

Valve: Brass.

Valve Cap: Nylon.

Threads: NPT standard, BSPP. For BSPP threads, add a "C"

prefix to the model number, e.g., C5X00D6012.

INTEGRATED FILTER/REGULATOR

Instructional Information

The integration of a general purpose filter and a pressure regulator into a single module provides the compactness needed where space is limited.

These integrated filter/regulators are offered by ROSS in port sizes from 1/8 up to 3/4 along with models equipped with quick-connect fittings for tubing from 1/4 up to 10 mm.

The regulator is the top portion of the assembly and the filter is the bottom portion. All sizes have essentially the same operating characteristics as their corresponding individual filters and regulators.

All filter/regulators include an internal automatic filter drain and a pressure gauge as standard equipment. Regulators are self-relieving and have gauge ports front and rear. Non-relieving models are also available.

Available options are the same as those for the corresponding individual filters and regulators. They include regulating springs for various pressure ranges, metal filter bowls, and sintered bronze filter elements in several micron ratings.

MODULAR or INLINE MOUNTING

Integrated filter/regulators are of modular design. Units can be connected to lubricators by special modular connectors which seal the faces between units. They may also be inline mounted with pipe nipples. MINIATURE filter/regulators are designed for inline mounting only.

All units are available with either NPTF or BSPP port threads.

MINIATURE FILTER/REGULATORS

Port sizes 1/8 and 1/4.

Built to the same performance standards as the BANTAM units, but are non-modular and at lower cost.



BANTAM FILTER/REGULATORS

Port sizes 1/8 and 1/4 or fittings for tubing up to 10 mm.

Modular units have durable plastic, corrosionresistant bodies. Units are available with either piston or diaphragm type regulators. A non-relieving version can be used with water, oil, and many other liquids.

MID-SIZE FILTER/REGULATORS

Port sizes 1/4, 3/8, and 1/2. Standard polycarbonate plastic filter bowl has a zinc die-cast shatterguard. A zinc bowl is

optionally available. Regulator is a self-relieving piston type; non-relieving also available.



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MID-SIZE FILTER/REGULATORS

Port sizes 1/4, 3/8, and 1/2.

Standard polycarbonate plastic filter bowl has a zinc die-cast shatterguard. A zinc bowl is optionally available. Regulator is a self-relieving piston type; non-relieving also available.



Port sizes 3/8, 1/2, 3/4.

Polycarbonate plastic filter bowl with steel shatterguard standard. Optional aluminum bowl with clear nylon sight glass. Regulator is a self-relieving diaphragm type; non-relieving also available. Includes pressure adjustment locking key to impede tampering.

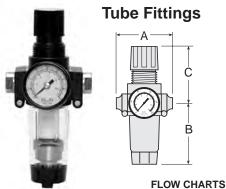




BANTAM Modular Integrated Filter/Regulator

Ports: 1/8 & 1/4

Flow to 24 scfm

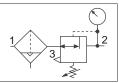


FEATURES:Filter and

- · Filter and regulator consolidated in a single assembly
- · Modular assembly and mounting
- Threaded ports or quick-connect fittings for tubing up to 10 mm in diameter
- 5-micron rated polyethylene filter element
- · High-strength polycarbonate plastic filter bowl; optional metal bowl
- Internal automatic drain; optional manual drain
- Piston-type regulator diaphragm-type
- · Self-relieving regulator; optional non-relieving
- Pressure gauge

ISO Symbol Filter/Regulator Automatic Drain

Automatic Drain Self-relieving



Port Size A No Port 1.7 (1.7 (1/8, 1/4 3.0 (3.0 (Models below have 1/4 3.4 (3.9 (3/8 3.9 (4 mm 3.4 (43) 3.6 (976) 3.6 (976) 4.6 (976) 4.7 (976)	92) 2.6 (0 92) 2.6 (0 ct fittings for t	Depti 67) 1.8 (4 67) 1.8 (4	45) 0.31 (g)
1/8, 1/4 3.0 (Models below have 1/4 3.4 (3/8 3.9 (76) 3.6 (9 e quick-connec	2.6 (0 ct fittings for t	67) 1.8 (4		· ,
Models below have 1/4 3.4 (3/8 3.9 (e quick-conne	ct fittings for t	, ,	15) 0.53	(0.24)
1/4 3.4 (3/8 3.9 (tubing.		
3/8 3.9 (
·	86) 3.6 (9	92) 2.6 (67) 1.8 (4	45) 0.51 ((0.23)
4 mm 3.4 (99) 3.6 (9	92) 2.6 (67) 1.8 (4	45) 0.51 ((0.23)
	86) 3.6 (9	92) 2.6 (67) 1.8 (4	45) 0.51 ((0.23)
6 mm 3.4 (86) 3.6 (9	92) 2.6 (67) 1.8 (4	45) 0.51 ((0.23)
8 mm 3.1 (79) 3.6 (9	92) 2.6 (67) 1.8 (4	45) 0.51 <u>(</u>	(0.23)
10 mm 3.9 (: :-	92) 2.6 (67) 1.8 (4	45) 0.51 ((n 22)

^{*}Dimension with plastic filter bowl; with metal bowl is 3.8 (97). † Less gauge.

5.6 - W 80 4.2 - W 60 2.8 - L 40 1.4 - D 20 0 0 DIAPHRAGM 5.6 - W 80 4.2 - W 80 4.2 - W 80 4.2 - W 80 4.3 - W 80 4.4 - W 80 4.5 - W 80 4.6 - W 80 4.7 - W 80 4.7 - W 80 4.8 - W 80 4.9 - W 80 4.1 - W 80 4.1 - W 80 4.2 - W 80 4.3 - W 80 4.4 - W 80 4.5 - W 80 4.5 - W 80 4.6 - W 80 4.7 - W 80 4.7 - W 80 4.7 - W 80 4.8 - W 80 4.9 - W 80 4.0 - W 80 4.0

Inlet Pressure: 91 psig (6.3 bar)

STANDARD SPECIFICATIONS (for products on this page): **Ambient/Media Temperature**:

Polycarbonate plastic bowl: 40° to 125°F (4° to 52°C).

4

Metal bowl: 40° to 150°F (4° to 66°C). **Body, Dome and Knob:** Acetal.

Bowl: 2-ounce (60-ml) capacity polycarbonate plastic;

optional aluminum bowl.

Filter Drain: Internal automatic drain; optional manual drain.

Filter Element: 5-micron rated polyethylene.

Fluid Media: Compressed air.

Inlet Pressure:

l/s 0

For automatic drain model:

With polycarbonate plastic bowl: 15 to 150 psig (1.0 to 10.3 bar). With metal bowl: 15 to 200 psig (1.0 to 13.8 bar).

For manual drain model:

With polycarbonate plastic bowl: 0 to 150 psig (0 to 10.3 bar). With metal bowl: 0 to 200 psig (0 to 13.8 bar).

Outlet Pressure: Adjustable up to 100 psig (6.9 bar).

Pressure Gauge: 0 to 160 psig (0 to 11.0 bar);

1/8 NPT gauge ports front and rear.

Panel Mounting: 1-3/16 inch (30 mm) hole required.

Seals: Nitrile.

Threads: NPT standard, BSPP. For BSPP threads, add a "C" prefix to the model number, e.g., C5D01C0110.

CONSOLIDA			ATED FILTER &	REGULATOR (<u>piston type)</u>	
		Automatic I	Drain Models	Manual Drain Models		
	Port	Plastic	Metal	Plastic	Metal	
	Size	Bowl	Bowl	Bowl	Bowl	
THREADED (Piston Type)						
	1/8	5D01C0110	5D01C0210	5D01C0310	5D01C0410	
	1/4	5D02C0110	5D02C0210	5D02C0310	5D02C0410	
		F	FITTINGS FOR	TUBING		
	1/4	5D03C0110	5D03C0210	5D03C0310	5D03C0410	
	3/8	5D04C0110	5D04C0210	5D04C0310	5D04C0410	
	4mm	5D05C0110	5D05C0210	5D05C0310	5D05C0410	
	6mm	5D06C0110	5D06C0210	5D06C0310	5D06C0410	
	8mm	5D07C0110	5D07C0210	5D07C0310	5D07C0410	
	10mm	5D08C0110	5D08C0210	5D08C0310	5D08C0410	
		FITTINGS	FOR TUBING (Diaphragm Typ	e)	
	1/4	5D03C0120	5D03C0220	5D03C0320	5D03C0420	
	3/8	5D04C0120	5D04C0220	5D04C0320	5D04C0420	
	4mm	5D05C0120	5D05C0220	5D05C0320	5D05C0420	
	6mm	5D06C0120	5D06C0220	5D06C0320	5D06C0420	
	8mm	5D07C0120	5D07C0220	5D07C0320	5D07C0420	

REPLACEMENT FILTER ELEMENT KIT					
Element Rating/Type	Kit Number				
0.5-µm polyethylene - Standard	933K77				

5D08C0320

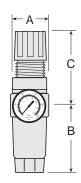
10mm 5D08C0120 5D08C0220

5D08C0420

MINIATURE Integrated Filter/Regulator

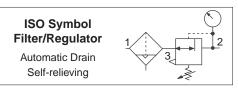
Ports: 1/8 & 1/4 Flow to 24 scfm



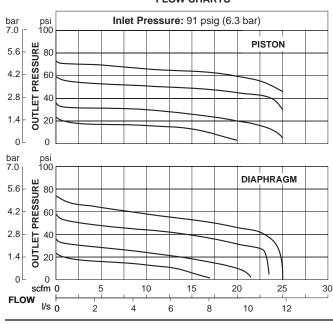


FEATURES:

- Filter and regulator consolidated in a single assembly
- Inline mounting
- 5-micron rated polyethylene filter element; optional sintered bronze elements
- · High-strength polycarbonate plastic filter bowl; optional aluminum bowl
- Internal automatic drain; optional manual drain
- · Piston-type regulator or diaphragm-type
- · Self-relieving regulator; non-relieving optional
- Pressure gauge
- Regulator adjusting knob removable for tamper-resistance



FLOW CHARTS



DIMENSIONS inches (mm)						Weight †
Bowl	Ports	Α	В	С	Depth †	lb (kg)
Plastic	1/8, 1/4	1.6 (41)	3.6 (92)	2.6 (65)	1.6 (41)	0.53 (0.24)
Metal	1/8, 1/4	1.6 (41)	4.3 (109)	2.6 (65)	1.6 (41)	0.53 (0.24)
+ I ess n	anue					

	<u>Automatic I</u>	<u> Drain Models</u>	<u>Manual Dra</u>	<u>iin Models</u>
Port	Plastic	Metal	Plastic	Metal
Size	Bowl	Bowl	Bowl	Bowl
	CONSOLIDATE	D FILTER & RE	GULATOR (pisto	on type)
1/8	5321C1032	5322C1031	5321C1002	5322C1001
1/4	5321C2032	5322C2031	5321C2002	5322C2001
CC	ONSOLIDATED	FILTER & REG	ULATOR (diaphr	agm type)
1/8	5321C1042	5322C1041	5321C1022	5322C1021
1/4	5321C2042	5322C2041	5321C2022	5322C2021

REPLACEMENT FILTER ELEMENT KIT

Element Rating/Type	Kit Number
5-µm polyethylene - Standard	933K77

STANDARD SPECIFICATIONS (for products on this page): **Ambient/Media Temperature**:

Polycarbonate plastic bowl: 40° to 125°F (4° to 52°C).

Metal bowl: 40° to 150°F (4° to 66°C).

Body: Aluminum.

Bowl: 2-ounce (60-ml) capacity polycarbonate plastic; optional

aluminum bowl.

Dome and Knob: Acetal.

Filter Drain: Internal automatic drain: optional manual drain.

Filter Element: 5-micron rated polyethylene.

Fluid Media: Compressed air.

Inlet Pressure:

For automatic drain model:

With polycarbonate plastic bowl: 15 to 150 psig (1.0 to 10.3 bar). With metal bowl: 15 to 200 psig (1.0 to 13.8 bar).

For manual drain model:

With polycarbonate plastic bowl: 0 to 150 psig (0 to 10.3 bar).

With metal bowl: 0 to 200 psig (0 to 13.8 bar).

Outlet Pressure: Adjustable up to 100 psig (6.9 bar).

Pressure Gauge: 0 to 160 psig (0 to 11.0 bar);

1/8 NPT gauge ports front and rear.

Panel Mounting: 1-3/16 inch (30 mm) hole required.

Seals: Nitrile.

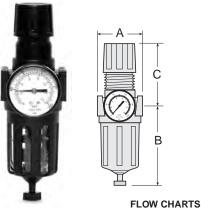
Threads: NPT standard, BSPP. For BSPP threads, add a "C" prefix to the model number, e.g., C5321C1032.

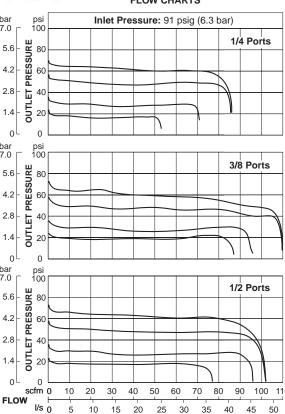
IMPORTANT NOTE: Please read carefully and thoroughly all of the CAUTIONS on the inside back cover.



MID-SIZE Modular Integrated Filter/Regulator

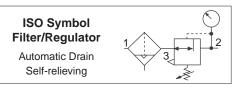
Ports: 1/4, 3/8, 1/2 Flow to 105 scfm





FEATURES:

- Filter and regulator consolidated in a single assembly
- · Modular or inline mounting
- 5-micron rated polyethylene filter element
- High-strength polycarbonate plastic filter bowl with zinc shatterguard; optional zinc bowl
- · Internal automatic drain; optional manual drain
- Self-relieving piston-type regulator; non-relieving optional
- Pressure gauge
- Adjusting knob removable for tamper resistance



	DII	MENSIONS	inches (n	nm)	Weight †
Bowl	Α	B*	C**	Depth †	lb (kg)
Polycarbonate	2.7 (68)	4.6 (116)	3.3 (83)	2.4 (60)	1.44 (0.65)
Metal	2.7 (68)	4.9 (123)	3.3 (83)	2.4 (60)	1.50 (0.68)

^{*} Bowl removal clearance: add 3.1 (79).

CONSOLIDATED FILTER & REGULATOR

	Automatic	<u>Drain Models</u>	Manual Drain Models		
Port Size	Plastic Bowl	Metal Bowl	Plastic Bowl	Metal Bowl	
1/4	5321B2052	5322B2051	5321B2062	5322B2061	
3/8	5321B3052	5322B3051	5321B3062	5322B3061	
1/2	5321B4052	5322B4051	5321B4062	5322B4061	

REPLACEMENT FILTER ELEMENT KIT

Element Rating/Type	Kit Number
5-µm polyethylene - Standard	936K77

STANDARD SPECIFICATIONS (for products on this page): **Ambient/Media Temperature**:

Polycarbonate plastic bowl: 40° to 125°F (4° to 52°C). Metal Bowl: 40° to 175°F (4° to 79°C).

Body: Zinc.

Bowl: 4-ounce (120-ml) capacity polycarbonate plastic with zinc

shatterguard; optional zinc bowl.

Dome and Knob: Acetal.

Filter Drain: Internal automatic drain; optional manual drain.

Filter Element: 5-micron rated polyethylene.

Fluid Media: Compressed air.

Inlet Pressure:

For automatic drain model:

With polycarbonate plastic bowl: 15 to 150 psig (1.0 to 10.3 bar). With metal bowl: 15 to 200 psig (1.0 to 13.8 bar).

For manual drain model:

With polycarbonate plastic bowl: 0 to 150 psig (0 to 10.3 bar). With metal bowl: 0 to 200 psig (0 to 13.8 bar).

Outlet Pressure: Adjustable up to 100 psig (6.9 bar).

Pressure Gauge: 0 to 200 psig (0 to 14 bar); 1/4 NPT gauge

ports front and rear. **Panel Mounting:** 1-9/16 inch (40 mm) hole required.

Seals: Nitrile.

Threads: NPT standard, BSPP, SAE. For BSPP threads, add a

"C" prefix to the model number, e.g., C5321B2052.

^{**} Dome removal clearance: add 0.63 (16).

[†] Less gauge.

FULL-SIZE Integrated Filter/Regulator

Ports: 1/4, 3/8, 1/2, 3/4

Flow to 180 scfm



FEATURES:

- · Filter and regulator consolidated in a single assembly
- · Modular assembly and mounting
- 5-micron rated polyethylene filter element
- High-strength polycarbonate plastic filter bowl with steel shatterguard; optional metal bowl with clear nylon sight glass
- Internal automatic drain; optional manual drain or external automatic drain
- · Self-relieving diaphragm-type regulator; optional non-relieving
- Pressure adjustment locking key
- Pressure gauge

ISO Symbol Filter/Regulator Automatic Drain Self-relieving

	FLO	W CHARTS		
bar psi 7.0	Inlet Pressur	re: 100 psig (6	.9 bar)	
			1/4 Ports 3/8 Ports	
4.2 - SS 60				
5.6 - 80 4.2 - 860 2.8 - 140 1.4 - 20		3		
1.4 - 5 20				De
0 0		\ I		Po Si
bar psi 7.0 100			1/2 Ports	1/-
5.6 - 3 80 4.2 - 3 60			3/4 Ports	3/3
4.2 - S 60				1/
<u>~</u>			M	3/

	Weight †				
Bowl	Α	B *	C **	Depth †	lb (kg)
Polycarbonate	3.5 (89)	5.8 (146)	5.8 (146)	3.5 (89)	2.50 (1.15)
Metal	3.5 (89)	6.4 (163)	5.8 (146)	3.5 (89)	2.55 (1.17)

^{*} Bowl removal clearance: add 3.1 (79).

CONSOLIDATED FILTER & REGULATOR

		Automatic D	<u>raın Models</u>	<u>Manual Dra</u>	<u>ın Models</u>
Port	Air Flow	Plastic	Metal	Plastic	Metal
Size	scfm (I/s)	Bowl	Bowl	Bowl	Bowl
1/4	80 (38)	5321B2072	5322B2071	5321B2012	5322B2011
3/8	90 (42)	5321B3072	5322B3071	5321B3012	5322B3011
1/2	170 (80)	5321B4072	5322B4071	5321B4012	5322B4011
3/4	180 (85)	5321B5072	5322B5071	5321B5012	5322B5011

REPLACEMENT FILTER ELEMENT KIT

Element Rating/Type	Kit Number
5-µm polyethylene - Standard	939K77

STANDARD SPECIFICATIONS (for products on this page): **Ambient/Media Temperature**:

Polycarbonate plastic bowl: 40° to 125°F (4° to 52°C). Metal Bowl: 40° to 175°F (4° to 79°C).

32

Body: Zinc.

I/s 0

16

Bowl: 8-ounce (240-ml) capacity polycarbonate plastic with steel shatterguard; optional zinc bowl with clear nylon sight glass.

48

120 140

64

180

80

Dome: Nylon.

Filter Drain: Internal automatic drain; optional manual drain or

external automatic drain.

Filter Element: 5-micron rated polyethylene.

Fluid Media: Compressed air.

Inlet Pressure:

For automatic drain model:

With polycarbonate plastic bowl: 15 to 150 psig (1.0 to 10.3 bar). With metal bowl: 15 to 200 psig (1.0 to 13.8 bar).

For manual drain model:

With polycarbonate plastic bowl: 0 to 150 psig (0 to 10.3 bar). With metal bowl: 0 to 200 psig (0 to 13.8 bar).

Knob: Acetal.

Outlet Pressure: Adjustable up to 125 psig (8.6 bar). Pressure Adjustment Locking Key: Removable.

Pressure Gauge: 0 to 200 psig (0 to 14 bar); 1/4 NPT gauge

ports front and rear.

Panel Mounting: 2-1/16 inch (52 mm) hole required.

Seals: Nitrile.

Threads: NPT standard, BSPP, SAE. For BSPP threads, add a

"C" prefix to the model number, e.g., C5321B2072.

IMPORTANT NOTE: Please read carefully and thoroughly all of the CAUTIONS on the inside back cover.



^{**} Dome removal clearance: add 0.63 (16).

[†] Less gauge.

MD4[™] Modular Integrated Filter/Regulator

PRESSUR 5.6

OUTLET 2.8

рsi ш 100 bar 7.0

80

60

40

20

80

40

20

scfm 0

60

Element Rating/Type

5-µm polyethylene - Standard

40-µm

PRESSUR

OUTLET 2.8

OUTLET PRESSUR

4.2

0

5.6

4.2

1.4

0

bar 7.0

5.6

4.2

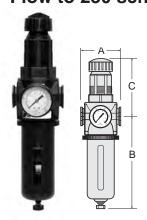
2.8

80

60

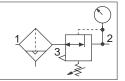
40

Ports: 3/8, 1/2, 3/4 Flow to 230 scfm



ISO Symbol Filter/Regulator

Automatic Drain Self-relieving



FEATURES:

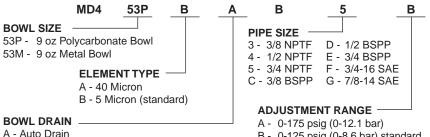
- Filter and regulator consolidated into a single space-saving assembly
- Modular or inline mounting
- Pressure gauge included; two gauge ports
- Add on L-O-X® valve optional
- 5-micron rated polyethylene filter element: optional 40-micron element
- Polycarbonate plastic bowl with steel shatterguard; optional metal bowl with sight glass
- Internal automatic drain; optional manual drain and other drain types
- Self-relieving diaphragm-type regulator; optional non-relieving
- Pressure adjustment locking key; tamper-resistant pressure setting

DIMENSIONS inches (mm)					Weight †
Bowl	Α	B *	C ** `	Depth †	lb (kg)
Polycarbonate	3.5 (88)	7.7 (195)	5.4 (137)	2.9 (73)	3.69 (1.68)
Metal	3.5 (88)	7.6 (193)	5.4 (137)	2.9 (73)	3.69 (1.68)

- * Bowl removal clearance: add 3.1 (79).
- ** Dome removal clearance: add 0.63 (16).

† Less gauge.

HOW TO ORDER



Body: Zinc.

other drain types.

- M Manual Drain
- E Electronic Drain available in metal bowl drain version only

Metal bowl: 40° to 175°F (4° to 79°C).

Ambient/Media Temperature:

Fluid Media: Compressed air.

- H Automatic External Drain available in metal bowl version only **STANDARD SPECIFICATIONS** (for products on this page):

Bonnet: Nylon; aluminum with optional 0 to 175 psig (0 to 12.1 bar)

shatterguard; optional aluminum bowl with clear nylon sight glass.

Bowl Drain: Internal automatic drain; optional manual drain and

Filter Element: 5-micron rated polyethylene; optional 40-micron.

Polycarbonate plastic bowl: 40° to 125°F (4° to 52°C).

Bowl: 9-ounce (270-ml) polycarbonate plastic with steel

D - No Gauge with Panel Mount Nut E - 0-200 psig (0-14 bar) Gauge with Panel Mount Nut F - 0-60 psig (0-4 bar) Gauge with Panel Mount Nut

For automatic drain model:

With polycarbonate plastic bowl: 15 to 150 psig (1.0 to 10.3 bar).

FLOW CHARTS Inlet Pressure: 100 psig (6.9 bar)

3/8 Ports

1/2 Ports

3/4 Ports

Kit Number

R-A115-106PE5

R-A115-106PE3

80 100 120 140 160 180 200 220 240

3 - L-O-X® with EEZ-ON® on Outlet Side

4 - L-O-X® with EEZ-ON® on Inlet Side

10 20 30 40 50 60 70 80 90 100 110

REPLACEMENT FILTER ELEMENT KITS

ADD ON L-O-X®

1 - Outlet Side

- Blank for no L-O-X®

2 - Inlet Side

For manual drain model:

With polycarbonate plastic bowl: 0 to 150 psig (0 to 10.3 bar). With metal bowl: 0 to 200 psig (0 to 13.8 bar).

Outlet Pressure: Adjustable up to 125 psig (8.6 bar); optional

Pressure Adjustment Locking Key: Removable.

Pressure Gauge: 0 to 200 psig (0 to 14 bar); 1/4 NPT gauge ports front and rear.

Seals: Nitrile. Valve: Brass. Cap Color: Black.

B - 0-125 psig (0-8.6 bar), standard

C - 0-50 psig (0-3.4 bar)

D - 0-20 psig (0-1.4 bar)

Inlet Pressure:

GAUGE

A - No Gauge

B - 0-200 psig (0-14 bar)

C - 0-60 psig (0-4 bar)

With metal bowl: 15 to 200 psig (1.0 to 13.8 bar).

adjusting springs.

Panel Mounting: 2.05-inch (52.1-mm) hole required.

Threads: NPT, BSPP, SAE.



AIR LINE LUBRICATOR Instructional Information

LUBRICATOR FUNCTION

Air line lubricators are designed to introduce atomized oil into the air line so that downstream mechanisms can be adequately lubricated. Lubricators should be adjusted so that the minimum amount of oil to lubricate the equipment is used.

There are two basic designs used in ROSS lubricators: *sight-feed* design and *wick-feed* design. Illustrations of these two types of assembly are shown on the right.

SIGHT-FEED LUBRICATORS

Air flows through a flexible-vane automatic flow sensor that creates a small pressure differential between the air passage and the oil reservoir. This differential causes oil to move up a riser tube, through an adjustable metering valve, and then to drip into a transparent dome and the air stream. This oil is "atomized" by the air stream, and carried down the air line to the points of lubrication.

Sight-feed lubricators are easy to adjust and an indicator on the sight dome measures the amount of oil dispensed. The adjusting knob can be removed to make the lubricator "tamper-resistant." All working parts are in an easily replaceable cartridge.

WICK-FEED LUBRICATORS

In a wick-feed lubricator, one end of a porous bronze wick is saturated with oil in the reservoir. Capillary action causes the oil to travel up the wick. Oil is stripped off the upper portion of the wick by the air flow, and maintains a constant oil-to-air ratio. This ratio can be varied by manual adjustment. Units will not shut off, even with dirt and moisture in the reservoir. However, air must be shut off when filling the reservoirs of these models.

MODULAR or INLINE MOUNTING

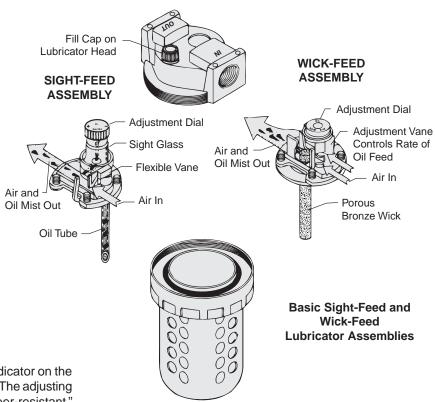
ROSS lubricators are of modular design. They are connected to other units by special modular connectors which seal the faces between units. They may also be inline mounted with pipe nipples. MINIATURE and HIGH-CAPACITY lubricators are inline mounted only.

BANTAM LUBRICATORS

Port sizes 1/8 and 1/4 or fittings for tubing up to 10 mm. Wick-feed design and modular assembly. Made of durable, corrosion-resistant acetal. Polycarbonate or aluminum bowl. Air flow to 25 scfm (11.8 l/s). 2-ounce (60-ml) bowl capacity.

MINIATURE LUBRICATORS

Port sizes 1/8 and 1/4. Wick-feed design and inline mounting only. Aluminum head with polycarbonate or aluminum bowl. Air flow to 25 scfm (11.8 l/s). 2-ounce (60-ml) bowl capacity. Special low-flow models are designed to deliver oil in situations where air flow is less than 1 scfm (0.5 l/s).



MID-SIZE LUBRICATORS

Port sizes 1/4, 3/8, 1/2. Sight-feed design and modular or inline mounting. Polycarbonate bowl with zinc die-cast shatterguard or zinc bowl. Air flow to 110 scfm (52.0 l/s). 4-ounce (120-ml) bowl capacity.

MD4™ LUBRICATORS

Port sizes 3/8, 1/2, 3/4. Sight-feed design and modular or inline mounting. Zinc head. Aluminum bowl with clear nylon sight glass. Air flow to 170 scfm (80.2 l/s). 9-ounce (270-ml) and 15-ounce (450-ml) bowls.

FULL-SIZE LUBRICATORS

Port sizes 1/4, 3/8, 1/2. Either wick-feed or sight-feed design; modular or inline mounting. Air flows up to 140 scfm (66.1 l/s). Zinc head. Polycarbonate bowl with steel shatterguard or zinc bowl. 8-ounce (240-ml) zinc bowls.

HIGH-CAPACITY LUBRICATORS

Port sizes 3/4 to 1½. Either wick-feed or sight-feed design; inline mounting only. Air flows up to 500 scfm (236.0 l/s). Aluminum head. Polycarbonate bowl with steel shatterguard or aluminum bowl. 16-ounce (480-ml), 35-ounce (1030-ml), or 62-ounce (1830-ml) bowls.

MD4™

Port sizes 3/8, 1/2, 3/4. Sight-feed design and modular or inline mounting. 9-ounce or 15-ounce capacity polycarbonate bowl with steel shatterguard; optional aluminum bowl with clear nylon sight glass. Air flow to 205 cfm (96.7 l/s).



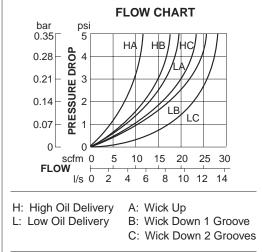
BANTAM Modular Lubricators

Ports: 1/8 & 1/4 and Tube Fittings

Flow to 27 scfm







Inlet Pressure: 100 psig (6.9 bar)

Minimum Flow: 1 scfm (0.47 l/s)

FEATURES:

- Modular assembly and mounting
- Threaded ports or quick-connect fittings for tubing up to 10 mm in diameter
- Wick-feed design

Port	ort DIMENSIONS inches (mm)								
Size	Α	В†	С	Depth	lb (kg)				
No Port	1.7 (43)	3.6 (91)	0.9 (22)	1.8 (45)	0.17 (0.08)				
1/8, 1/4	3.0 (76)	3.6 (91)	0.9 (22)	1.8 (45)	0.37 (0.17)				
Models belo	Models below have quick-connect fittings for tubing.								
1/4	3.4 (86)	3.6 (91)	0.9 (22)	1.8 (45)	0.37 (0.17)				
3/8	3.9 (99)	3.6 (91)	0.9 (22)	1.8 (45)	0.37 (0.17)				
4 mm	3.4 (86)	3.6 (91)	0.9 (22)	1.8 (45)	0.37 (0.17)				
6 mm	3.4 (86)	3.6 (91)	0.9 (22)	1.8 (45)	0.37 (0.17)				
8 mm	3.1 (79)	3.6 (91)	0.9 (22)	1.8 (45)	0.37 (0.17)				
10 mm	3.9 (99)	3.6 (91)	0.9 (22)	1.8 (45)	0.37 (0.17)				

[†] Dimension with plastic filter bowl; with metal bowl is 3.8 (97).

		Models with	n Pipe Ports*	Models with T	ube Fittings*
Port Size	Air Flow scfm (I/s)	Plastic Bowl	Metal Bowl	Plastic Bowl	Metal Bowl
1/8	1-27 (0.5-12.7)	5B01B0005	5B01B0006	_	_
1/4	1-27 (0.5-12.7)	5B02B0005	5B02B0006	5B03B0005	5B03B0006
3/8	1-27 (0.5-12.7)	_	_	5B04B0005	5B04B0006
4mm	1-27 (0.5-12.7)	_	_	5B05B0005	5B05B0006
6mm	1-27 (0.5-12.7)	_	_	5B06B0005	5B06B0006
8mm	1-27 (0.5-12.7)	_	_	5B07B0005	5B07B0006
10mm	1-27 (0.5-12.7)	_	<u> </u>	5B08B0005	5B08B0006

^{*} To order a lubricator with quick-fill cap, add 2 to the last digit in the model number, e.g., model 5B01B0005 with quick-fill cap becomes model number 5B01B0007.

STANDARD SPECIFICATIONS (for products on this page):

Ambient/Media Temperature:

Polycarbonate plastic bowl: 40° to 125°F (4° to 52°C).

Metal bowl: 40° to 150°F (4° to 66°C).

Body: Acetal.

Bowl: 2-ounce (60-ml) capacity polycarbonate plastic; optional

aluminum bowl.

Fluid Media: Compressed air.

Inlet Pressure:

Polycarbonate plastic bowl: 150 psig (10.3 bar) maximum.

Metal bowl: 200 psig (13.8 bar) maximum. Oil Adjustment: External, no shutoff.

Seals: Nitrile.

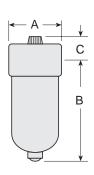
Threads: NPT standard, BSPP. For BSPP threads, add a "C"

prefix to the model number, e.g., C5B01B0005.

MINIATURE Lubricators

Ports: 1/8 & 1/4 Flow to 25 scfm



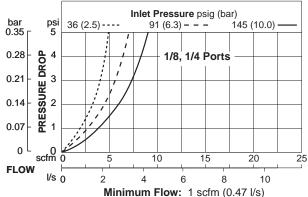




FEATURES:

- Inline mounting
- High-strength polycarbonate plastic bowl; optional aluminum bowl
- Low-flow models are designed to deliver oil in extremely low-flow less than 1 scfm (0.5 l/s) situations
- · Wick-feed design in both high-flow and low-flow lubricators
- Internal tamper-resistant adjustment

FLOW CHARTS LOW FLOW MODELS



bar psi 0.35 г 5	36 (2.5) 91 (6.3) 145 (10.0)							
0.33		' /						
0.28 - 6 4	;	; /	1/8,	1/4 I	Ports			
0.21 - 🖺 3		<i>i</i>						
0.28 - do 4 0.21 - 3 0.14 - SS 2 0.07 - 24 1		//						
0.07 - 🖁 1	1/							
ا م ا	<i>ii</i>							
scfm (0	5	10	1	5	2	:0	25
FLOW I/s	0 2	4	-	 	8		10	
Minimum Flow: 1/8 port, 2 scfm (0.94 l/s) 1/4 port, 6 scfm (2.8 l/s)							s)	
	1/4 DOLL 0 SCIII (2.0 1/5)							

	Weight				
Bowl	Α	В	С	Depth	lb (kg)
Plastic	1.6 (41)	3.6 (91)	0.7 (17)	1.6 (41)	0.21 (0.10)
Metal	1.6 (41)	3.8 (97)	0.7 (17)	1.6 (41)	0.21 (0.10)

	model Hamber						
Port	_	Plastic	Metal	Reservoir			
Size	Type	Bowl	Bowl	oz (ml)			
1/8	High Flow	5111B1010	5112B1010	2.0 (59)			
1/8	Low Flow	5111B1012	5112B1012	2.0 (59)			
1/4	High Flow	5111B2010	5112B2010	2.0 (5.9)			
1/4	Low Flow	5111B2012	5112B2012	2.0 (5.9)			

^{*}To order a lubricator with quick-fill cap, change the third digit from the end of the model number from "0" to "1," e.g., model 5111B1010 with quick-fill cap becomes model 5111B1110.

NOTE: See Compatible Lubricants and CAUTIONS about polycarbonate plastic bowls on page 80.

STANDARD SPECIFICATIONS (for products on this page): **Ambient/Media Temperature**:

Polycarbonate plastic bowl: 40° to 125°F (4° to 52°C).

Body: Aluminum.

Bowl: 2-ounce (60-ml) capacity polycarbonate plastic; optional

aluminum bowl.

Fluid Media: Compressed air.

Metal bowl: 40° to 150°F (4° to 66°C).

Inlet Pressure:

Polycarbonate plastic bowl: 150 psig (10.3 bar) maximum.

Metal bowl: 200 psig (13.8 bar) maximum. **Oil Adjustment:** Internal, tamper-proof.

Seals: Nitrile.

Threads: NPT standard, BSPP. For BSPP threads, add a "C"

prefix to the model number, e.g., C5111B1010.

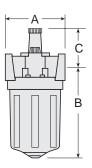
IMPORTANT NOTE: Please read carefully and thoroughly all of the **CAUTIONS** on the inside back cover.



MID-SIZE Modular Lubricators

Ports: 1/4, 3/8, 1/2 Flow to 110 scfm



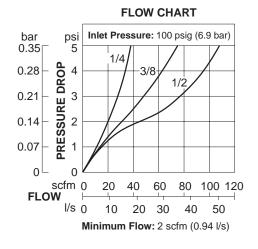


FEATURES:

- · Modular or inline mounting
- High-strength polycarbonate plastic bowl with zinc shatterguard; optional zinc bowl
- Sight-feed design
- External tamper-resistant adjustment



	Weight				
Bowl	Α	В	С	Depth	lb (kg)
Plastic	2.7 (68)	4.1 (103)	1.8 (46)	2.4 (60)	1.06 (0.48)
Metal	2.7 (68)	4.1 (103)	1.8 (46)	2.4 (60)	1.50 (0.68)



Port		Air Flow	Model Nu	Reservoir	
Size	Type	scfm (I/s)	Plastic Bowl	Metal Bowl	oz (ml)
1/4	Sight-feed	2-40 (1.0-18.9)	5111B2007	5112B2007	4.0 (118)
3/8	Sight-feed	2-75 (1.0-35.4)	5111B3007	5112B3007	4.0 (118)
1/2	Sight-feed	2-110 (1.0-51.9)	5111B4007	5112B4007	4.0 (118)

*To order a lubricator with quick-fill cap, change the third digit from the end of the model number from "0" to "1," e.g., model 5111B2007 with quick-fill cap becomes model 5111B2107.

STANDARD SPECIFICATIONS (for products on this page):

Ambient/Media Temperature:

Polycarbonate plastic bowl: 40° to 125°F (4° to 52°C).

Metal bowl: 40° to 175°F (4° to 79°C).

Body: Zinc.

Bowl: 4-ounce (120-ml) polycarbonate plastic with zinc shatterguard;

optional zinc bowl.

Fluid Media: Compressed air.

Inlet Pressure:

Polycarbonate plastic bowl: 150 psig (10.3 bar) maximum.

Metal bowl: 200 psig (13.8 bar) maximum. **Oil Adjustment:** External, tamper-resistant.

Sight Dome: Nylon.

Seals: Nitrile.

Threads: NPT standard, BSPP. For BSPP threads, add a "C" prefix

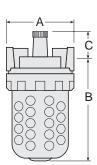
to the model number, e.g., C5111B2007.

FULL-SIZE Lubricators

Ports: 1/4, 3/8, 1/2, 3/4

Flow to 140 scfm





FEATURES:

- Modular or inline mounting
- High-strength polycarbonate plastic bowl with steel shatterguard; optional zinc bowl with sight glass
- Sight-feed or wick-feed design
- · External adjusting knob; removable for tamper resistance



DIMENSIONS inches (mm)							
Α	В	С	Depth	lb (kg)			
Sight-Feed Design							
3.5 (89)	5.2 (132)	1.3 (32)	3.5 (89)	2.06 (0.94)			
3.5 (89)	5.3 (135)	1.3 (32)	3.5 (89)	2.90 (1.32)			
Wick-Feed Design							
3.5 (89)	5.2 (132)	0.7 (17)	3.5 (89)	2.25 (1.02)			
3.5 (89)	5.3 (135)	0.7 (17)	3.5 (89)	2.85 (1.30)			
	A 3.5 (89) 3.5 (89) n 3.5 (89)	A B 10	A B C 10 13.5 (89) 5.2 (132) 1.3 (32) 3.5 (89) 5.3 (135) 1.3 (32) 1 1 1 1 1 1 1 1 1	A B C Depth 10			

	FLOW CHART						
bar psi	Inlet Pressure: 100 psig (6.9 bar)						
0.35 5							
0.28 - 6 4	1/4 3/8 1/2 3/4						
0.21 3							
0.28 - do 4 0.21 - 3 0.14 - 2 0.07 - 4							
0.07 2 1							
ا م ا							
	0 20 40 60 80 100 120 140						
FLOW	 						
l/s (0 10 20 30 40 50 60						
Minimum Flow: 2 scfm (0.94 l/s)							

		Sight-feed Models*		Wick-fee		
Port Size	Air Flow scfm (I/s)	Plastic Bowl**	Metal Bowl	Plastic Bowl**	Metal Bowl	Reservoir oz (ml)
1/4	35 (16.5)	5111B2008	5112B2008	_	_	8.0 (236.6)
1/4	35 (16.5)	_	_	5111B2014	5112B2014	8.0 (236.6)
3/8	68 (32.1)	5111B3008	5112B3008	_	_	8.0 (236.6)
3/8	68 (32.1)	_	_	5111B3014	5112B3014	8.0 (236.6)
1/2	120 (56.6)	5111B4008	5112B4008	_	_	8.0 (236.6)
1/2	120 (56.6)	_	_	5111B4014	5112B4014	8.0 (236.6)
3/4	140 (66.1)	5111B5008	5112B5008	_	_	8.0 (236.6)
3/4	140 (66.1)	_	_	5111B5014	5112B5014	8.0 (236.6)

^{*}To order a lubricator with quick-fill cap, change the third digit from the end of the model number from "0" to "1," e.g., model 5111B2008 with quick-fill cap becomes model 5111B2108.

STANDARD SPECIFICATIONS (for products on this page): **Ambient/Media Temperature**:

Polycarbonate plastic bowl: 40° to 125°F (4° to 52°C).

Metal bowl: 40° to 175°F (4° to 79°C).

Adjusting Knob: Acetal.

Body: Zinc.

Bowl: 8-ounce (236.6-ml) capacity polycarbonate plastic with steel

shatterguard; optional zinc bowl with sight glass.

Bowl Ring: Aluminum.

Fluid Media: Compressed air.

Inlet Pressure:

Polycarbonate plastic bowl: 150 psig (10.3 bar) maximum.

Metal bowl: 200 psig (13.8 bar) maximum.

Oil Adjustment: External, tamper-resistant.

Sight Dome: Nylon. External, tamper-proof.

Seals: Nitrile.

Threads: NPT standard, BSPP, SAE. For BSPP threads, add a

"C" prefix to the model number, e.g., C5111B2008.

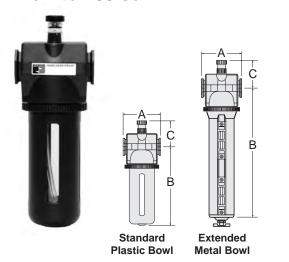
IMPORTANT NOTE: Please read carefully and thoroughly all of the **CAUTIONS** on the inside back cover.



^{**}Polycarbonate plastic bowl includes metal bowl guard.

MD4™ Modular Lubricators

Ports: 3/8, 1/2, 3/4 Flow to 205 scfm





FEATURES:

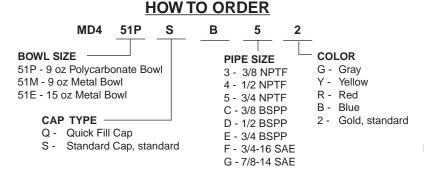
- Modular or inline mounting
- · Sight-feed design; transparent dome shows how much oil is being dispensed
- External adjusting knob, removable for tamper resistance
- Polycarbonate plastic bowl with steel shatterguard; optional aluminum bowl with sight glass
- Extended metal bowl optional
- · All working parts can be replaced with a single service cartridge

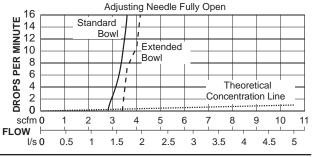
	Weight				
Bowl	Α	В†	С	Depth	lb (kg)
9-ounce Plastic	3.5 (88)	7.1 (179)	2.2 (56)	2.9 (73)	2.0 (0.91)
9-ounce Metal Extended Metal	3.5 (88) 3.5 (88)	7.4 (188) 10.6 (269)	2.2 (56) 2.2 (56)	3.1 (79) 3.1 (79)	2.0 (0.91) 2.2 (1.00)

† Bowl removal clearance: add 3.1 (79) for 9-ounce bowl; 6.1 (155) for extended bowl.

FLOW CHARTS Inlet Pressure psig (bar) bar 92(6.3) - - - 150(10.3) -3/8 Ports 0.28 0.21 PRESSURE 0.14 0.07 0 0 bar psi 0.35 0.28 PRESSURE DROP 1/2 Ports 0.21 0.14 2 0.07 0 0 bar psi 5 0.35 0.28 **ESSURE DROP** 3/4 Ports 0.21 0.14 2 0.07 0 n scfm 0 60 80 100 120 140 160 180 200 220 10 20 30 40 50 60 70 80 90 100

Maximum Oil Feed Rates at Minimum Flow





STANDARD SPECIFICATIONS (for products on this page): **Ambient/Media Temperature**:

Polycarbonate plastic bowl: 40° to 125°F (4° to 52°C).

Metal bowl: 40° to 175°F (4° to 79°C).

Body: Zinc.

Bowl: 9-ounce (266.2-ml) capacity polycarbonate plastic with steel shatterguard; optional aluminum bowl with clear nylon sight glass. Optional 15-ounce (443.6-ml) extended aluminum bowl with two

clear nylon sight glass. **Bowl Ring:** Nylon.

Cap Color: Gold standard; optional gray, yellow, red, blue.

Fluid Media: Compressed air.

Inlet Pressure:

Polycarbonate plastic bowl: 150 psig (10.3 bar).

Metal bowl: 200 psig (13.8 bar).

Oil Adjustment: External; tamper resistant.

Seals: Nitrile.

Sight-Feed Dome: Nylon.

Threads: NPT standard, BSPP, SAE.

HIGH-CAPACITY Lubricators

Ports: 3/4, 1, 11/2 Flow to 500 scfm





MODEL A -With Polycarbonate Bowl With Metal Bowl

har 0.35 0.28

0.21 ш ESSURE

0.07

FLOW

bar 0.35

0.28 0.21

0.14

0.07

FLOW

scfm 0

Minimum Flow:

I/s 0

50

MODEL B -



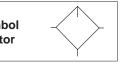
FLOW CHARTS

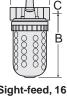
Inlet Pressure: 100 psig (6.9 bar)

100 200 300 400 500

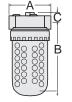
100 150 200



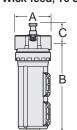




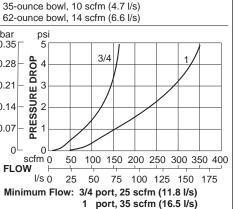
Sight-feed, 16 oz

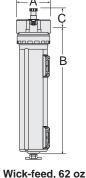


Wick-feed, 16 oz









FEATURES:

- · Inline mounting
- High-strength polycarbonate plastic bowl with steel shatterguard; optional aluminum bowl with sight glass
- Sight-feed or wick-feed design
- External adjusting knob; removable for tamper resistance (sight-feed)
- Internal adjustment (wick-feed)

Sight food Models*

	DIMENSIONS inches (mm)								
Bowl	Α	В	С	Depth	lb (kg)				
Sight-fe	ed, 16 oz (473.2 ml)							
Plastic	4.3 (108)	8.2 (208)	1.4 (37)	4.2 (106)	2.63 (1.21)				
Metal	4.3 (108)	7.3 (185)	1.4 (37)	4.2 (106)	2.85 (1.30)				
Wick-fe	ed, 16 oz (473.2 ml)							
Plastic	4.5 (114)	7.7 (195)	0.8 (21)	4.3 (108)	2.88 (1.31)				
Metal	4.5 (114)	8.2 (208)	0.8 (21)	4.3 (108)	3.00 (1.36)				
Sight-fe	ed, 35 oz (1035.1 ml)							
3/4, 1	4.3 (108)	10.2 (259)	2.0 (51)	4.2 (106)	2.56 (1.16)				
1¼, 1½	4.3 (108)	10.6 (268)	1.6 (41)	4.2 (106)	2.56 (1.16)				
The foll	owing hav	e extended	bowls 62	oz (1833.6-	·ml)				
3/4, 1	4.3 (108)	15.8 (400)	2.0 (51)	4.2 (106)	3.38 (1.64)				
1/4, 11/2	4.3 (108)	16.1 (410)	1.6 (41)	4.2 (106)	3.38 (1.64)				

Wick food Modele*

	Signt-ree	<u>a woaeis"</u>	<u>vvick-te</u>	<u>ea woaeis"</u>	
Port Size	Plastic Bowl**	Metal Bowl	Plastic Bowl**	Metal Bowl	Reservoir oz (ml)
3/4	5111B5009	5112B5009	5111B5011	5112B5011	16 (473.2)
3/4	_	5112B5019	_		35 (1035.1)
3/4	_	5112B5029	_	_	62 (1833.6)
1	5111B6009	5112B6009	5111B6011	5112B6011	16 (473.2)
1	_	5112B6019	_		35 (1035.1)
1	_	5112B6029	_		62 (1833.6)
11/4	5111B7009	5112B7009	_	_	16 (473.2)
11/4	_	5112B7019	_	_	35 (1035.1)
11/4	_	5112B7029	_	_	62 (1833.6)
11/2	5111B8009	5112B8009	_	_	16 (473.2)
1½	_	5112B8019	_	_	35 (1035.1)
11/2	_	5112B8029	_	_	62 (1833.6)

*To order a lubricator with quick-fill cap, change the third digit from the end of the model number from "0" to "1," e.g., model 5111B5009 with quick-fill cap becomes model 5111B5109. **Polycarbonate plastic bowl includes metal bowl guard.

STANDARD SPECIFICATIONS (for products on this page):

Ambient/Media Temperature:

Polycarbonate plastic bowl: 40° to 125°F (4° to 52°C).\ Metal bowl: 40° to 175°F (4° to 79°C).

Body: Aluminum.

Bowl (MODEL A): 16-ounce (473.2-ml) capacity polycarbonate plastic with steel shatterguard. Optional aluminum bowl with sight glass. Bowl (MODEL B): 35-ounce (1035.1-ml) aluminum bowl with sight glass or optional extended metal bowl 62-ounce (1833.6-ml) with two sight glasses.

Bowl Ring: Aluminum. Fluid Media: Compressed air.

Inlet Pressure:

Polycarbonate plastic bowl: 150 psig (10.3 bar) maximum.

Metal bowl: 200 psig (13.8 bar) maximum.

Oil Adjustment: External, tamper-resistant or internal.

Seals: Nitrile. Sight Dome: Nylon.

Threads: NPT standard, BSPP, SAE. For BSPP threads, add a "C" prefix to the model number, e.g., C5111B5009.

IMPORTANT NOTE: Please read carefully and thoroughly all of the CAUTIONS on the inside back cover.



BANTAM Modular FRLs Integrated Filter/Regulator plus Lubricator

Ports: 1/8 & 1/4 and Tube Fittings

Flow to 23 scfm



FEATURES:

- · Filter and regulator consolidated in a single assembly; wick-feed lubricator
- · Modular assembly and mounting
- Threaded ports or quick-connect fittings for tubing up to 10 mm in diameter
- 5-micron rated polyethylene filter element
- High-strength polycarbonate plastic bowls or aluminum bowls
- Internal automatic filter drain: optional manual drain
- Piston-type regulator or diaphragm-type
- Self-relieving regulator; optional non-relieving
- Pressure gauge

DEDLACEMENT FILTED ELEMENT MI

REPLACEMENT FILTER ELEMENT KIT					
Element Rating/Type	Kit Number				
0.5 μm polyethylene (Std elemen	it) 933K77				

AIR FLOW DATA

See Flow Charts for individual assembly components on preceding pages.

ISO Symbol FRL Automatic Drain Self-relieving

Port	DIN	MENSIONS	Weight		
Size	Α	В	С	Depth †	lb (kg)
1/8, 1/4	4.6 (117)	3.6 (92)	2.6 (67)	1.8 (45)	0.57 (0.32)
Models bel	ow have quicl	c-connect fit	tings for tub	ing.	
1/4	5.0 (127)	3.6 (92)	2.6 (67)	1.8 (45)	0.55 (0.31)
3/8	5.6 (142)	3.6 (92)	2.6 (67)	1.8 (45)	0.55 (0.31)
4 mm	5.1 (130)	3.6 (92)	2.6 (67)	1.8 (45)	0.55 (0.31)
6 mm	5.1 (130)	3.6 (92)	2.6 (67)	1.8 (45)	0.55 (0.31)
8 mm	4.7 (120)	3.6 (92)	2.6 (67)	1.8 (45)	0.55 (0.31)
10 mm	5.6 (142)	3.6 (92)	2.6 (67)	1.8 (45)	0.55 (0.31)

† Less gauge.

PISTON TYPE

Port Size	Automatic Drain Models Plastic Bowl Metal Bowl				n Models Metal Bowl
THREA	DED				
1/8	5D01C0115	5D01C0216	5D01C0315	5D01C0416	
1/4	5D02C0115	5D02C0216	5D02C0315	5D02C0416	
TUBE F	ITTINGS				
1/4	5D03C0115	5D03C0216	5D03C0315	5D03C0416	
3/8	5D04C0115	5D04C0216	5D04C0315	5D04C0416	
4mm	5D05C0115	5D05C0216	5D05C0315	5D05C0416	
6mm	5D06C0115	5D06C0216	5D06C0315	5D06C0416	
8mm	5D07C0115	5D07C0216	5D07C0315	5D07C0416	
10mm	5D08C0115	5D08C0216	5D08C0315	5D08C0416	

Change the ninth digit to "7" for quick fill lubricator cap e.g., 5D01C0117. For diaphragm type regulator, change eighth digit to "2", e.g., 5D01C0125.

STANDARD SPECIFICATIONS (for products on this page): Ambient/Media Temperature:

With polycarbonate plastic bowl: 40° to 125°F (4° to 52°C). Metal bowls: 40° to 175°F (4° to 79°C).

Bowls: 2-ounce (60-ml) capacity polycarbonate plastic bowls or aluminum bowls.

Filter Drain: Internal automatic drain; optional manual drain.

Filter Element: 5-micron rated polyethylene. Filter/Regulator & Lubricator Bodies: Acetal.

Fluid Media: Compressed air.

Pressure Gauge: 0 to 160 psig (11 bar); 1/8 NPT gauge ports front and rear.

Inlet Pressure:

For automatic drain model:

With polycarbonate plastic bowl: 15 to 150 psig (1.0 to 10.3 bar). With metal bowl: 15 to 200 psig (1.0 to 13.8 bar).

For manual drain model:

With polycarbonate plastic bowl: 0 to 150 psig (0 to 10.3 bar). With metal bowl: 0 to 200 psig (0 to 13.8 bar).

Oil Adjustment: External, no shutoff.

Outlet Pressure: Adjustable up to 100 psig (6.9 bar). Panel Mounting: 1-3/16 inch (30 mm) hole required.

Regulator Dome and Knob: Acetal.

Seals: Nitrile.

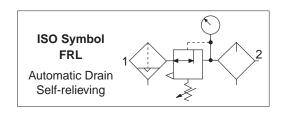
Threads: NPT standard, BSPP. For BSPP threads, add a "C" prefix

to the model number, e.g., C5D01C0115.

MINIATURE FRLs Integrated Filter/Regulator plus Lubricator

Ports: 1/8 & 1/4 Flow to 24 scfm





REPLACEMENT FILTER ELEMENT KIT

Element Rating/Type	Kit Number
0.5 µm polyethylene - Standard	933K77

AIR FLOW DATA

See Flow Charts for individual assembly components on preceding pages.

FEATURES:

- Filter and regulator consolidated in a single assembly; wick-feed lubricator
- Inline mounting
- 5-micron rated polyethylene filter element
- · High-strength polycarbonate plastic bowls or aluminum bowls
- Internal automatic filter drain; optional manual drain
- Piston-type regulator or diaphragm-type
- Self-relieving regulator; optional non-relieving
- · Pressure gauge
- NPTF port threads; optional BSPP threads or fittings for tubing up to 10 mm

	Weight				
Bowl	Α	В	С	Depth †	lb (kg)
Plastic	3.7 (94)	3.6 (92)	2.6 (67)	1.6 (41)	0.66 (0.30)
Metal	4.0 (101)	4.3 (109)	2.6 (67)	1.6 (41)	0.66 (0.30)

[†] Less gauge.

PISTON TYPE

Port	Automatic D	rain Models	Manual Dra	in Models			
Size	Plastic Bowl	Metal Bowl	Plastic Bowl	Metal Bowl			
COMBINA	ATION FILTER & R	EGULATOR* (pi	ston type) & Lubrica	tor** (High Flow)			
1/8	5351C1006	5352C1006	5351C1005	5352C1005			
1/4	5351C2006	5352C2006	5351C2005	5352C2005			
COMBINA	COMBINATION FILTER & REGULATOR* (diaphragm type) & Lubricator** (High Flow)						
1/8	5341C1006	5342C1006	5341C1005	5342C1005			
1/4	5341C2006	5342C2006	5341C2005	5342C2005			

^{*} Regulated pressure 0 - 100 psig (0 - 6.9 bar); gauge included.

STANDARD SPECIFICATIONS (for products on this page): **Ambient/Media Temperature**:

With polycarbonate plastic bowl: 40° to 125°F (4° to 52°C).

Metal bowls: 40° to 175°F (4° to 79°C).

Bodies: Aluminum for filter/regulator and lubricator.

Bowls: 2-ounce (59.1-ml) capacity polycarbonate plastic bowls or

aluminum bowls.

Filter Drain: Internal automatic drain; optional manual drain.

Filter Element: 5-micron rated polyethylene.

Fluid Media: Compressed air.

Pressure Gauge: 0 to 160 psig (11.0 bar); 1/8 NPT gauge ports front and rear.

Inlet Pressure:

For automatic drain model:

With polycarbonate plastic bowl: 15 to 150 psig (1.0 to 10.3 bar). With metal bowl: 15 to 200 psig (1.0 to 13.8 bar).

For manual drain model:

With polycarbonate plastic bowl: 0 to 150 psig (0 to 10.3 bar). With metal bowl: 0 to 200 psig (0 to 13.8 bar).

Oil Adjustment: Internal; tamper-resistant.

Outlet Pressure: Adjustable up to 100 psig (6.9 bar). Panel Mounting: 1-3/16 inch (30 mm) hole required.

Regulator Dome and Knob: Acetal.

Seals: Nitrile.

Threads: NPT standard, BSPP. For BSPP threads, add a "C" prefix

to the model number, e.g., C5351C1006.

IMPORTANT NOTE: Please read carefully and thoroughly all of the CAUTIONS on the inside back cover.

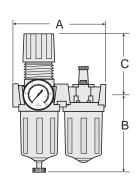


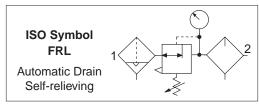
^{**} To order the lubricator with a quick-fill cap, change the third digit from the end of the model number from "0" to "1," e.g., model 5351C1006 with quick-fill cap becomes model 5351C1106.

MID-SIZE Modular FRLs Integrated Filter/Regulator plus Lubricator

Ports: 1/4, 3/8, 1/2 Flow to 100 scfm







REPLACEMENT FILTER ELEMENT KIT

Element Rating/Type	Kit Number
0.5 μm polyethylene - Standard	936K77

AIR FLOW DATA

See Flow Charts for individual assembly components on preceding pages.

FEATURES:

- Filter and regulator consolidated in a single assembly; sight-feed lubricator
- Modular or inline mounting
- 5-micron rated polyethylene filter element
- High-strength zinc bowls or polycarbonate plastic bowls with shatterguard
- Internal automatic filter drain; optional manual drain
- · Self-relieving piston-type regulator; optional non-relieving
- Pressure gauge

DIMENSIONS inches (mm)					Weight
Bowl	Α	В	С	Depth †	lb (kg)
Plastic	4.9 (124)	4.6 (116)	3.3 (83)	2.4 (61)	2.94 (1.34)
Metal	4.9 (124)	4.9 (123)	3.3 (83)	2.4 (61)	2.94 (1.34)
	• • •	. ,	. ,	. , ,	•

† Less gauge.

COMBINATION FILTER, REGULATOR* & LUBRICATOR (Includes 2 female port kits)

PISTON TYPE

Port	Automatic Drain Models		Manual Dra	<u>Drain Models</u>	
Size	Plastic Bowl	Metal Bowl	Plastic Bowl	Metal Bowl	
1/4	5N11B2111	5N11B2212	5N11B2311	5N11B2412	
3/8	5N11B3111	5N11B3212	5N11B3311	5N11B3412	
1/2	5N11B4111	5N11B4212	5N11B4311	5N11B4412	

^{*} Piston type; regulated pressure 0 - 100 psig (6.9 bar); gauge included.

STANDARD SPECIFICATIONS (for products on this page): **Ambient/Media Temperature**:

Polycarbonate plastic bowl: 40° to 125°F (4° to 52°C).

Metal bowls: 40° to 175°F (4° to 79°C).

Bodies: Zinc for filter/regulator and lubricator.

Bowls: 4-ounce (120-ml) capacity zinc bowls or polycarbonate

plastic bowls with zinc shatterguard.

Filter Drain: Internal automatic drain; optional manual drain.

Filter Element: 5-micron rated polyethylene.

Fluid Media: Compressed air.

Pressure Gauge: 0 to 200 psig (0 to 14 bar); 1/4 NPT gauge ports

front and rear.

Inlet Pressure:

For automatic drain model:

With polycarbonate plastic bowl: 15 to 150 psig (1.0 to 10.3 bar).

With metal bowl: 15 to 200 psig (1.0 to 13.8 bar).

For manual drain model:

With polycarbonate plastic bowl: 0 to 150 psig (0 to 10.3 bar).

With metal bowl: 0 to 200 psig (0 to 13.8 bar).

Oil Adjustment: External; tamper-resistant.

Outlet Pressure: Adjustable up to 100 psig (6.9 bar).

Panel Mounting: 1-9/16 inch (40 mm) hole required.

Regulator Dome and Knob: Acetal.

Seals: Nitrile.

Sight Dome: Clear nylon.

Threads: NPT standard, BSPP. For BSPP threads, add a "C" prefix

to the model number, e.g., C5N11B2111.

LOCKOUT Valve with Integrated Filter/Regulator

Ports: 1/4, 3/8, 1/2

Flow to 105 scfm



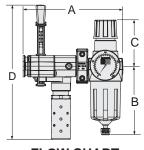
Α

Bowl

Type

FEATURES:

- Internal automatic drain; optional manual drain or float drain (metal bowl only)
- Reverse flow, self-relieving piston-type regulator; non-relieving optional
- Modular mounting
- Tamper-resistant pressure setting
- Only lockable in the off position
- Full size exhaust port (equal to or larger than supply)
- Easy to operate (positive push/pull operation-detented)
- Has a visible indicator of pressure release (verification port)
- Optional EEZ-ON® operation available



F	·L	O	W	Cŀ	IAI	₹1
	_			- 0.4		′0

1/4 Ports

	4.2 - 9 60	
	28 - 40	
Weight † lb (kg)	1.4-50	1
3.12 (1.4)	bar psi 7.0 100	T

Plastic 7.7 (195.6) 4.81 (122.2) 3.23 (82.0) 9.03 (229.4) 2.9 (73.7) 3.12 (1.4) Metal 7.7 (195.6) 6.43 (163.4) 3.23 (82.0) 9.03 (229.4) 2.9 (73.7) 3.18 (1.4)

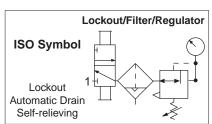
DIMENSIONS inches (mm)

* Bowl removal clearance: add 3.1 (79). ** Dome removal clearance: add 0.63 (16). † Less gauge.

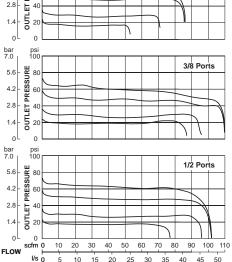
REPLACEMENT FILTER ELEMENT KITS

Element Rating/Type	Kit Number
5-µm bronze - Standard	936K77
40-µm bronze - Optional	938K77

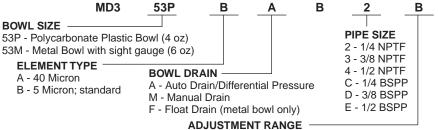
Optional: Muffler - part number 5500A5013. Visual Pop-up Indicator - part number 988A30, Pressure switch - part number 586A86, Mounting Bracket - part number R-A118-103.



Depth †



HOW TO ORDER



A - 0-150 psig (0-10.3 bar); reverse flow

C - 0-50 psig (0-3.4 bar); reverse flow

B - 0-100 psig (0-6.9 bar); standard, reverse flow

GAUGE A - No Gauge

В

B - 0-200 psig (0-14 bar)

C - 0-60 psig (0-4 bar)

D - No Gauge with Panel Mount Nut

E - 0-200 psig (0-14 bar) Gauge with Panel Mount Nut

ADD ON L-O-X®

3 - L-O-X® with EEZ-ON® on Outlet Side

4 - L-O-X® with EEZ-ON® on Inlet Side

1 - Outlet Side

2 - Inlet Side

F - 0-60 psig (0-4 bar) Gauge with Panel Mount Nut

STANDARD SPECIFICATIONS (for products on this page): Ambient/Media Temperature:

Polycarbonate plastic bowl: 40° to 125°F (4° to 52°C).

Metal bowls: 40° to 175°F (4° to 79°C).

Body: Zinc. Bonnet: Acetal. Cap Color: Black.

Bowl: 4-oz (120-ml) polycarbonate plastic with zinc shatterguard; optional zinc bowl with clear nylon sight glass (6-oz).

Bowl Drain: Internal automatic drain; optional manual drain or float drain (metal bowl only).

Filter Element: 5-micron rated polyethylene filter element; optional 40-micron element.

Fluid Media: Compressed air.

Pressure Adjustment: Removable, knob.

Pressure Gauge: 0 to 200 psig (0 to 14 bar); 1/4 NPT gauge ports

front and rear; 0 to 60 psig (0 to 4 bar) optional. Ports: Tapped inlet, outlet and exhaust ports.

Inlet Pressure:

For automatic drain model:

With polycarbonate plastic bowl: 15 to 150 psig (1.0 to 10 bar).

With metal bowl: 15 to 200 psig (1.0 to 14 bar).

For internal float drain model:

With metal bowl: 30 to 200 psig (2.1 to 13.8 bar).

For manual drain model:

With polycarbonate plastic bowl: 0 to 150 psig (0 to 10.3 bar).

With metal bowl: 0 to 200 psig (0 to 13.8 bar).

Outlet Pressure: Adjustable up to 150 psig (10.3 bar); optional

adjusting springs.

Panel Mounting: 1.56 inch (37.1 mm) hole required.

Seals/Elastomers: Nitrile. Slide: Acetal.

Valve: Brass. Valve Color: Yellow body, red lockout slide.

Threads: NPT standard, BSPP.

IMPORTANT NOTE: Please read carefully and thoroughly all of the CAUTIONS on the inside back cover.

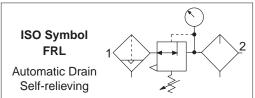


FULL-SIZE Sight-Feed Modular FRLs Integrated Filter/Regulator plus Lubricator

Ports: 1/4, 3/8, 1/2, 3/4

Flow to 140 scfm





REPLACEMENT FILTER ELEMENT KIT

Element Rating/Type	Kit Number	
0.5 µm polyethylene - Standard	939K77	

AIR FLOW DATA

See Flow Charts for individual assembly components on preceding pages.

FEATURES:

- Filter and regulator consolidated in a single assembly, sight-feed lubricator
- Modular or inline mounting
- 5-micron rated polyethylene filter element
- Zinc bowls with clear nylon sight glasses or polycarbonate plastic bowls with steel shatterguard
- Internal automatic filter drain; optional manual drain or external automatic drain
- Self-relieving diaphragm-type regulator; optional non-relieving

	Weight				
Bowl	Α	В	С	Depth †	lb (kg)
Plastic	6.7 (170)	5.8 (147)	5.8 (146)	3.5 (89)	5.94 (2.69)
Metal	6.7 (170)	6.4 (163)	5.8 (146)	3.5 (89)	5.94 (2.69)

† Less gauge.

COMBINATION FILTER, REGULATOR* & LUBRICATOR (Includes 2 female port kits)

PISTON TYPE

Port	Automatic Drain Models		Manual Dra	rain Models	
Size	Plastic Bowl	Metal Bowl	Plastic Bowl	Metal Bowl	
1/4	5E11B2121	5E11B2222	5E11B2321	5E11B2422	
3/8	5E11B3121	5E11B3222	5E11B3321	5E11B3422	
1/2	5E11B4121	5E11B4222	5E11B4321	5E11B4422	
3/4	5E11B5121	5E11B5222	5E11B5321	5E11B5422	

^{*}Diaphragm type; regulated pressure 0 – 125 psig (8.6 bar); gauge included.

Plastic bowl includes metal bowl guard.

NOTE: Each regulator comes complete with a gauge.

For pipe nipple version, change the third and fourth digits to zero (0), e.g., 5E11B2321 becomes 5E00B2321.

For quick fill lubricator cap, change last digit to four (4), e.g., 5E11B2422 becomes 5E11B2424.

For wick-feed lubricator, change last digit to six (6), e.g., 5E11B4422 becomes 5E11B4426.

For wick-feed lubricator with quick fill cap, change last digit to eight (8), e.g., 5E11B2402 becomes 5E11B2408.

STANDARD SPECIFICATIONS (for products on this page):

Ambient/Media Temperature:

Polycarbonate plastic bowl: 40° to 125°F (4° to 52°C).

Metal bowls: 40° to 175°F (4° to 79°C).

Bodies: Zinc for filter/regulator and lubricator.

Bowls: 8-ounce (240-ml) capacity zinc bowls with clear nylon sight glasses or polycarbonate plastic bowls with steel shatterguards.

Bowl Rings: Nylon.

Filter Drain: Internal automatic drain; optional manual drain or

external automatic drain.

Filter Element: 5-micron rated polyethylene.

Fluid Media: Compressed air.

Pressure Adjustment Locking Key: Removable.

Pressure Gauge: 0 to 200 psig (0 to 14 bar); 1/4 NPT gauge ports

front and rear.

Inlet Pressure:

For automatic drain model:

With polycarbonate plastic bowl: 15 to 150 psig (1.0 to 10.3 bar).

With metal bowl: 15 to 200 psig (1.0 to 13.8 bar).

For manual drain model:

With polycarbonate plastic bowl: 0 to 150 psig (0 to 10.3 bar).

With metal bowl: 0 to 200 psig (0 to 13.8 bar).

Oil Adjustment: External; tamper-resistant.

Outlet Pressure: Adjustable up to 125 psig (8.6 bar).

Regulator: Nylon dome; acetal knob.

Seals: Nitrile.

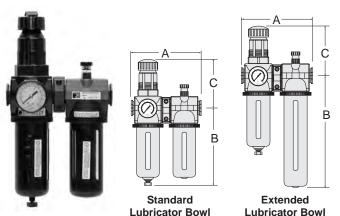
Sight Dome: Clear nylon.

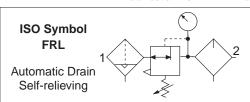
Threads: NPT standard, BSPP, SAE. For BSPP threads, add a

"C" prefix to the model number, e.g., C5E11B2121.

MD4[™] FRLs Integrated Filter/Regulator plus Lubricator

Ports: 3/8, 1/2, 3/4 Flow to 205 scfm





FEATURES:

- Filter and regulator consolidated in a single assembly, sight-feed
- Modular or inline mounting
- 5-micron rated polyethylene filter element; optional 40-micron element
- Aluminum bowl with clear nylon sight glass or polycarbonate plastic bowl with steel shatterguard
- Internal automatic filter drain; optional manual drain, or electronic drain
- Optional extended aluminum lubricator bowl with sight glass
- Self-relieving diaphragm-type regulator; optional non-relieving
- Pressure gauge; two gauge ports

DIMENSIONS inches (mm)					Weight
Bowl	Bowl A B* C Depth †				
Standard	7.3 (186)	7.7 (195)	5.4 (137)	2.9 (73)	5.81 (2.64)
Extended	7.2 (183)	10.6 (269)	5.4 (137)	2.9 (73)	6.00 (2.73)

* Bowl removal clearance:

For 9-ounce polycarbonate plastic bowl add 4.2 (107).

For 9-ounce metal bowl add 4.1 (104).

For extended bowl add 6.1 (155).

† Less gauge.

REPLACEMENT FILTER ELEMENT KIT

Element Rating/Type Kit Number 0.5 µm polyethylene - Standard R-A115-106PE5 40-um bronze R-A115-106PE3

ADD ON

LOCKOUT VALVE

3 - L-O-X® with EEZ-ON® on

4 - L-O-X® with EEZ-ON® on

1 - Outlet Side

2 - Inlet Side

Outlet Side

Inlet Side

X - no L-O- $\!X^{\scriptscriptstyle{(\! R \!)}}$

HOW TO ORDER

FILTER

ELEMENT

TYPF

MD4 **BOWL SIZE** 53P - Two 9 oz Polycarbonate Bowls 53M - Two 9 oz Metal Bowls 53E - 9 oz metal on filter; 15 oz metal on lubricator. 53F - 9 oz polycarbonate on filter; 15 oz metal on lubricator A - 40 Micron B - 5 Micron (std.)

REGULATOR ADJUSTMENT RANGE

- A 0-175 psig (0-12.1 bar)
- with 0-200 psig (0-13.8 bar) gauge
- B 0-125 psig (0-8.6 bar) standard with 0-200 psig (0-13.8 bar)gauge
- C 0-50 psig (0-3.4 bar) with 0-60 psig (0-4.1 bar) gauge
- D 0-20 psig (0-1.4 bar) with 0-60 psig (0-4.1 bar) gauge
- FILTER REGULATOR TYPE 1 - Integral (one piece) with auto drain
 - 2 Integral (one piece) with manual drain

PIPE SIZE

3 - 3/8 NPTF

D - 1/2 BSPP

E - 3/4 BSPP

G - 7/8-14 SAE

1/2 NPTF

3/4 NPTF

3/8 BSPP

3/4-16 SAE

- 3 Integral (one piece) with electronic drain metal bowl only
- 4 Integral (one piece) with automatic external drain metal bowl only

For mounting options, see page 77.

AIR FLOW DATA See Flow Charts for individual assembly components on preceding pages.

STANDARD SPECIFICATIONS (for products on this page): **Ambient/Media Temperature:**

Polycarbonate plastic bowl: 40° to 125°F (4° to 52°C).

Metal bowls: 40° to 175°F (4° to 79°C).

Bowls: 9-ounce (270-ml) capacity aluminum bowl with clear nylon sight glass or polycarbonate plastic bowl with steel shatterguard. Optional 15-ounce (450-ml) extended aluminum lubricator bowl with clear nylon sight glass.

Cap Colors: Filter/regulator, black only. Lubricator: gold; gray, yellow, red, and blue optional.

Filter Drain: Internal automatic drain; optional manual drain, or electronic drain.

Filter Element: 5-micron rated polyethylene; optional 40-micron element.

Fluid Media: Compressed air.

Heads: Zinc.

Pressure Adjustment Locking Key: Removable.

LUBRICATOR

TYPE

Q - Quick-Fill Cap

COLOR

G - Grav

R - Red

B - Blue

Y - Yellow

2 - Gold (standard)

S - Standard

Pressure Gauge: 0 to 200 psig (0 to 14 bar); 1/4 NPT gauge ports front and rear.

Inlet Pressure:

For automatic drain model:

With polycarbonate plastic bowl: 15 to 150 psig (1.0 to 10.3 bar). With metal bowl: 15 to 200 psig (1.0 to 13.8 bar).

For manual drain model:

With polycarbonate plastic bowl: 0 to 150 psig (0 to 10.3 bar). With metal bowl: 0 to 200 psig (0 to 13.8 bar).

Oil Adjustment: External; tamper-resistant.

Outlet Pressure: Adjustable up to 125 psig (8.6 bar).

Regulator Valve: Brass.

Seals: Nitrile.

Sight Dome: Clear nylon.

Threads: NPT standard, BSPP, SAE.

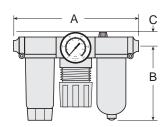
IMPORTANT NOTE: Please read carefully and thoroughly all of the CAUTIONS on the inside back cover.

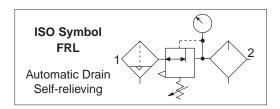


BANTAM Modular FRLs

Ports: 1/8 & 1/4 Flow to 22 scfm







REPLACEMENT FILTER ELEMENT KIT

Element Rating/Type	Kit Number
0.5 µm polyethylene - Standard	933K77

AIR FLOW DATA

See Flow Charts for individual assembly components on preceding pages.

FEATURES:

- Individual filter, piston-type regulator or diaphragm-type, wick-feed lubricator
- · Modular assembly and mounting
- Threaded ports or quick-connect fittings for tubing up to 10 mm in diameter
- 5-micron rated polyethylene filter element
- High-strength polycarbonate plastic bowls or aluminum bowls
- Internal automatic filter drain; optional manual drain
- · Self-relieving regulator; optional non-relieving
- Pressure gauge

Port	DIMENSIONS inches (mm)				Weight
Size	Α	В	С	Depth	lb (kg)
1/8, 1/4	6.3 (160)	3.6 (92)	1.7 (43)	3.6 (92)	0.53 (0.24)
Models belo	ow have quick	k-connect fit	tings for tub	ing.	
1/4	6.7 (170)	3.6 (92)	1.7 (43)	3.6 (92)	0.50 (0.23)
3/8	7.2 (183)	3.6 (92)	1.7 (43)	3.6 (92)	0.50 (0.23)
4 mm	6.7 (170)	3.6 (92)	1.7 (43)	3.6 (92)	0.50 (0.23)
6 mm	6.7 (170)	3.6 (92)	1.7 (43)	3.6 (92)	0.50 (0.23)
8 mm	6.4 (163)	3.6 (92)	1.7 (43)	3.6 (92)	0.50 (0.23)
10 mm	7.2 (183)	3.6 (92)	1.7 (43)	3.6 (92)	0.50 (0.23)

PISTON TYPE

Port	Automatic D	rain Models	Manual Dra	<u>iin Models</u>
Size	Plastic Bowl	Metal Bowl	Plastic Bowl	Metal Bowl
THREAD	ED			
1/8	5B01C0115	5B01C0216	5B01C0315	5B01C0416
1/4	5B02C0115	5B02C0216	5B02C0315	5B02C0416
TUBE FI	TTINGS			
1/4	5B03C0115	5B03C0216	5B03C0315	5B03C0416
3/8	5B04C0115	5B04C0216	5B04C0315	5B04C0416
4mm	5B05C0115	5B05C0216	5B05C0315	5B05C0416
6mm	5B06C0115	5B06C0216	5B06C0315	5B06C0416
8mm	5B07C0115	5B07C0216	5B07C0315	5B07C0416
10mm	5B08C0115	5B08C0216	5B08C0315	5B08C0416

For quick fill cap on lubricator, change the last digit to a seven (7), e.g., 5B08C0216 becomes 5B08C0217.

For diaphragm regulator, change eighth digit to a two (2), e.g., 5B01C0115 becomes 5B01C0125.

STANDARD SPECIFICATIONS (for products on this page): **Ambient/Media Temperature**:

Polycarbonate plastic bowl: 40° to 125°F (4° to 52°C). Metal bowls: 40° to 175°F (4° to 79°C).

Bodies: Acetal.

Bowls: 2-ounce (60-ml) capacity polycarbonate plastic bowls or aluminum bowls.

Filter Drain: Internal automatic drain; optional manual drain. **Filter Element:** 5-micron rated polyethylene.

Fluid Media: Compressed air.

Inlet Pressure:

For automatic drain model:

With polycarbonate plastic bowl: 15 to 150 psig (1.0 to 10.3 bar). With metal bowl: 15 to 200 psig (1.0 to 13.8 bar).

For manual drain model:

With polycarbonate plastic bowl: 0 to 150 psig (0 to 10.3 bar).

With metal bowl: 0 to 200 psig (0 to 13.8 bar).

Oil Adjustment: External, no shutoff.

Outlet Pressure: Adjustable up to 100 psig (6.9 bar). Panel Mounting: 1-3/16 inch (30 mm) hole required.

Regulator Dome and Knob: Acetal.

Seals: Nitrile.

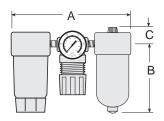
 $\textbf{Threads:} \ \ \mathsf{NPT} \ \mathsf{standard}, \ \mathsf{BSPP}. \ \ \mathsf{For} \ \mathsf{BSPP} \ \mathsf{threads}, \ \mathsf{add} \ \mathsf{a} \ \ \mathsf{``C"} \ \mathsf{prefix}$

to the model number, e.g., C5B01C0115.

MINIATURE FRLs

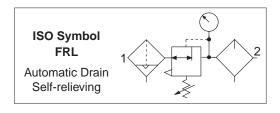
Ports: 1/8 & 1/4 Flow to 19 scfm





REPLACEMENT FILTER ELEMENT KIT

Element Rating/Type	Kit Number
0.5 µm polyethylene (Std. element)	933K77



AIR FLOW DATA

See Flow Charts for individual assembly components on preceding pages.

FEATURES:

- Individual filter, piston-type or diaphragm-type regulator, wick-feed lubricator
- Inline mounting
- · 5-micron rated polyethylene filter element
- High-strength polycarbonate plastic bowls or aluminum bowls
- Internal automatic filter drain; optional manual drain
- Self-relieving regulator; optional non-relieving
- Pressure gauge

DIMENSIONS inches (mm)*					Weight †
Bowl	Α	В	С	Depth †	lb (kg)
Plastic	5.5 (140)	3.6 (90)	0.7 (17)	1.6 (41)	0.76 (0.34)
Metal	5.5 (140)	4.3 (109)	0.7 (17)	1.6 (41)	0.76 (0.34)

^{*} Dimensions do not include pressure gauges.

[†] Less gauge.

Automatic D	Automatic Drain Models		in Models			
Plastic Bowl	Metal Bowl	Plastic Bowl	Metal Bowl			
COMBINATION FILTER & REGULATOR* (diaphragm type)						
5321C1027	5322C1024	5321C1026	5322C1025			
5321C2027	5322C2024	5321C2026	5322C2025			
COMBINATION F	ILTER & REG	ULATOR* (diaphra	gm type)			
5321C1037	5322C1034	5321C1036	5322C1035			
5321C2037	5322C2034	5321C2036	5322C2035			
COMBINATION FILTER & LUBRICATOR ** (High flow)						
5311C1012	5312C1012	5311C1011	5312C1011			
5311C2012	5312C2012	5311C2011	5312C2011			
	Plastic Bowl COMBINATION F 5321C1027 5321C2027 COMBINATION F 5321C1037 5321C2037 COMBINATION 5311C1012	Plastic Bowl Metal Bowl COMBINATION FILTER & REG 5321C1027 5322C1024 5321C2027 5322C2024 COMBINATION FILTER & REG 5321C2037 5322C1034 5321C2037 5322C2034 COMBINATION FILTER & LU 5311C1012 5312C1012	Plastic Bowl Metal Bowl Plastic Bowl COMBINATION FILTER & REGULATOR* (diaphra 5321C1027 5322C1024 5321C1026 5321C2027 5322C2024 5321C2026 COMBINATION FILTER & REGULATOR* (diaphra 5321C1037 5322C1034 5321C1036 5321C2037 5322C2034 5321C2036 COMBINATION FILTER & LUBRICATOR ** (High 5311C1012 5312C1012 5311C1011			

COMBINATION FILTER, REGULATOR* (diaphragm type) & LUBRICATOR** (High flow)

1/8	5331C1006	5332C1006	5331C1005	5332C1005
1/4	5331C2006	5332C2006	5331C2005	5332C2005

^{*}Regulated pressure 0 - 100 psig (0 - 6.9 bar); gauge included.

$\textbf{STANDARD SPECIFICATIONS} \ (\text{for products on this page}):$

Ambient/Media Temperature:

Polycarbonate plastic bowl: 40° to 125°F (4° to 52°C).

Metal bowls: 40° to 175°F (4° to 79°C).

Bowls: 2-ounce (60-ml) capacity polycarbonate plastic bowls or aluminum bowls.

Filter Drain: Internal automatic drain; optional manual drain.

Filter Element: 5-micron rated polyethylene.

Fluid Media: Compressed air.

Heads: Aluminum. Inlet Pressure:

For automatic drain model:

With polycarbonate plastic bowl: 15 to 150 psig (1.0 to 10.3 bar).

With metal bowl: 15 to 200 psig (1.0 to 13.8 bar).

Inlet Pressure:

For manual drain model:

With polycarbonate plastic bowl: 0 to 150 psig (0 to 10.3 bar).

With metal bowl: 0 to 200 psig (0 to 13.8 bar).

Oil Adjustment: Internal; tamper-resistant.

Outlet Pressure: Adjustable up to 100 psig (6.9 bar).

Pressure Gauge: 0 to 160 psig (0 to 11.0 bar); 1/8 NPT gauge

ports front and rear.

Panel Mounting: 1-3/16 inch (30 mm) hole required.

Regulator Dome and Knob: Acetal.

Seals: Nitrile.

Threads: NPT standard, BSPP. For BSPP threads, add a "C" prefix

to the model number, e.g., C5321C1027.

IMPORTANT NOTE: Please read carefully and thoroughly all of the CAUTIONS on the inside back cover.

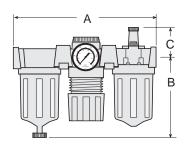


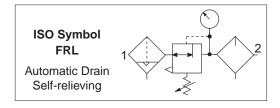
^{**}To order the lubricator with a quick-fill cap, change the third digit from the end of the model number from "0" to "1," e.g., model 5311C1012 with quick-fill cap becomes model 5311C1112.

MID-SIZE Modular FRLs

Ports: 1/4, 3/8, 1/2







REPLACEMENT FILTER ELEMENT KIT

Element Rating/Type	Kit Number
0.5 µm polyethylene (Std. element)	936K77

AIR FLOW DATA

See *Flow Charts* for individual assembly components on preceding pages.

FEATURES:

- Individual filter, piston-type regulator, sight-feed lubricator
- · Modular or inline mounting
- 5-micron rated polyethylene filter element
- High-strength zinc bowl or polycarbonate plastic bowl with shatterguard
- Internal automatic filter drain; optional manual drain
- · Self-relieving regulator; optional non-relieving
- Pressure gauge

	Weight				
Bowl	Α	В	С	Depth †	lb (kg)
Plastic	8.5 (215)	4.6 (117)	1.8 (46)	2.8 (71)	3.75 (1.70)
Metal	8.5 (215)	4.7 (119)	1.8 (46)	2.8 (71)	3.75 (1.70)

† Less gauge.

	Port Size	Automatic D Plastic Bowl**		Manual Drai Plastic Bowl**	
	СОМВІ	NATION FILTER	& REGULATOR*	(Includes 2 fem	ale port kits.)
	1/4	5M11B2110	5M11B2210	5M11B2310	5M11B2410
	3/8	5M11B3110	5M11B3210	5M11B3310	5M11B3410
	1/2	5M11B4110	5M11B4210	5M11B4310	5M11B4410
(СОМВІІ	NATION FILTER	& LUBRICATOR	(Includes 2 fem	nale port kits.)
	1/4	5M11B2101	5M11B2202	5M11B2301	5M11B2402
	3/8	5M11B3101	5M11B3202	5M11B3301	5M11B3402
	1/2	5M11B4101	5M11B4202	5M11B4301	5M11B4402

COMBINATION FILTER, REGULATOR* & LUBRICATOR (Includes 2 female port kits.)

1	/4	5M11B2111	5M11B2212	5M11B2311	5M11B2412
3	8/8	5M11B3111	5M11B3212	5M11B3311	5M11B3412
1	/2	5M11B4111	5M11B4212	5M11B4311	5M11B4412

^{*}Piston type; regulated pressure 0-100 psig (0-6.9 bar); gauge included.

Note: Each regulator comes complete with a gauge.

STANDARD SPECIFICATIONS (for products on this page): **Ambient/Media Temperature**:

Polycarbonate plastic bowl: 40° to 125°F (4° to 52°C).

Metal bowls: 40° to 175°F (4° to 79°C).

Bowls: 4-ounce (120-ml) capacity zinc bowls or polycarbonate

plastic bowls with zinc shatterguards.

Filter Drain: Internal automatic drain; optional manual drain.

Filter Element: 5-micron rated polyethylene.

Fluid Media: Compressed air.

Heads: Zinc.
Inlet Pressure:

For automatic drain model:

With polycarbonate plastic bowl: 15 to 150 psig (1.0 to 10.3 bar).

With metal bowl: 15 to 200 psig (1.0 to 13.8 bar).

Inlet Pressure:

For manual drain model:

With polycarbonate plastic bowl: 0 to 150 psig (0 to 10.3 bar).

With metal bowl: 0 to 200 psig (0 to 13.8 bar). Oil Adjustment: External; tamper-resistant.

Outlet Pressure: Adjustable up to 100 psig (6.9 bar).

Pressure Gauge: 0 to 200 psig (0 to 14 bar); 1/4 NPT gauge ports

front and rear.

Panel Mounting: 1-9/16 inch (40 mm) hole required.

Regulator Dome and Knob: Acetal. Optional metal regulator dome.

Seals: Nitrile.

Sight Dome: Clear nylon.

Threads: NPT standard, BSPP, SAE. For BSPP threads, add a

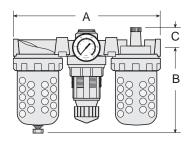
"C" prefix to the model number, e.g., C5M11B2110.

^{**}Plastic bowl includes metal bowl guard.

FULL-SIZE FRLs

Ports: 1/4, 3/8, 1/2, 3/4 Flow to 138 scfm

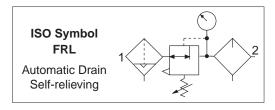




REPLACEMENT FILTER ELEMENT KIT

Element Rating/Type	Kit Number
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0.5 µm polyethylene (Std. element) 939K77



AIR FLOW DATA

See Flow Charts for individual assembly components on preceding pages.

FEATURES:

- Individual filter, diaphragm-type regulator, sight-feed lubricator
- Modular or inline mounting
- 5-micron rated polyethylene filter element
- Zinc bowl with clear nylon sight glass or polycarbonate plastic bowl with steel shatterguard
- Internal automatic filter drain; optional manual drain or electronic drain
- Self-relieving regulator; optional non-relieving
- Pressure gauge

	Weight †				
Bowl	Α	В	С	Depth †	lb (kg)
8-oz Plastic	10.1 (256)	5.8 (147)	1.3 (33)	2.8 (71)	7.06 (3.20)
8-oz Metal	10.1 (256)	6.4 (163)	1.3 (33)	2.8 (71)	7.06 (3.20)

† Less gauge.

Port	Automatic Drain Models		Manual Dra	<u>iin Models</u>
Size	Plastic Bowl**	Metal Bowl	Plastic Bowl*	* Metal Bowl
COMB	INATION FILTER	& REGULATOR*	(Includes 2 fee	male port kits.)
1/4	5F11B2120	5F11B2220	5F11B2320	5F11B2420
3/8	5F11B3120	5F11B3220	5F11B3320	5F11B3420
1/2	5F11B4120	5F11B4220	5F11B4320	5F11B4420
3/4	5F11B5120	5F11B5220	5F11B5320	5F11B5420
COMB	INATION FILTER	& LUBRICATOR	(Includes 2 fe	male port kits.)
1/4	5F11B2101	5F11B2202	5F11B2301	5F11B2402
3/8	5F11B3101	5F11B3202	5F11B3301	5F11B3402
1/2	5F11B4101	5F11B4202	5F11B4301	5F11B4402
3/4	5F11B5101	5F11B5202	5F11B5301	5F11B5402
	COMBINATION	EIITED DEGIII A	TOD* & LUBD	ICATOR

COMBINATION FILTER, REGULATOR* & LUBRICATOR (Includes 2 female port kits.)

1/4	5F11B2121	5F11B2222	5F11B2321	5F11B2422	
3/8	5F11B3121	5F11B3222	5F11B3321	5F11B3422	
1/2	5F11B4121	5F11B4222	5F11B4321	5F11B4422	
3/4	5F11B5121	5F11B5222	5F11B5321	5F11B5422	

^{*}Piston type; regulated pressure 0-100 psig (0-6.9 bar); gauge included.

For pipe nipple version, change the third and fourth digit to zero (0), e.g., 5F11B2321 becomes 5F00B2321.

STANDARD SPECIFICATIONS (for products on this page):

Ambient/Media Temperature:

Polycarbonate plastic bowl: 40° to 125°F (4° to 52°C).

Metal bowls: 40° to 175°F (4° to 79°C).

Bowls: 8-ounce (240-ml) capacity zinc bowl with clear nylon sight glass or polycarbonate plastic bowl with steel shatterguard.

Bowl Rings: Aluminum.

Filter Drain: Internal automatic drain; optional manual drain or electronic drain.

Filter Element: 5-micron rated polyethylene.

Fluid Media: Compressed air.

Heads: Zinc. Inlet Pressure:

For automatic drain model:

With polycarbonate plastic bowl: 15 to 150 psig (1.0 to 10.3 bar).

With metal bowl: 15 to 200 psig (1.0 to 13.8 bar).

Inlet Pressure:

For manual drain model:

With polycarbonate plastic bowl: 0 to 150 psig (0 to 10.3 bar). With metal bowl: 0 to 200 psig (0 to 13.8 bar).

Oil Adjustment: External; tamper-resistant.

Outlet Pressure: Adjustable up to 125 psig (8.6 bar). Pressure Adjustment Locking Key: Removable.

Pressure Gauge: 0 to 200 psig (0 to 14 bar); 1/4 NPT gauge

ports front and rear.

Regulator: Nylon dome; acetal knob.

Seals: Nitrile.

Sight Dome: Clear nylon.

Threads: NPT standard, BSPP, SAE. For BSPP threads, add a

"C" prefix to the model number, e.g., C5F11B2120.

IMPORTANT NOTE: Please read carefully and thoroughly all of the CAUTIONS on the inside back cover.

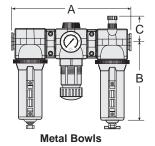


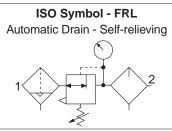
^{**}Plastic bowl includes metal bowl guard.

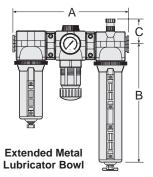
MD4™ FRLs

Ports: 3/8, 1/2, 3/4 Flow to 205 scfm









AIR FLOW DATA

See Flow Charts for individual assembly components on preceding pages.

FEATURES:

- Individual filter, regulator, lubricator
- Modular or inline mounting
- 5-micron rated polyethylene filter element; optional 40-micron
- Aluminum bowl with clear nylon sight glass or polycarbonate plastic bowl with steel shatterguard
- Internal automatic filter drain; optional manual or electronic drain
- Optional extended aluminum lubricator bowl with sight glass
- Self-relieving diaphragm-type regulator; optional non-relieving
- Pressure gauge; two gauge ports

	Weight †				
Bowl	Α	B*	С	Depth †	lb (kg)
9 oz Plastic	10.9 (276)	7.7 (195)	2.2 (56)	2.9 (73)	6.94 (3.15)
9 oz Metal	10.9 (276)	7.6 (193)	2.2 (56)	3.1 (79)	6.94 (3.15)
15 oz Metal	10.9 (276)	10.6 (269)	2.2 (56)	3.1 (79)	7.13 (3.24)

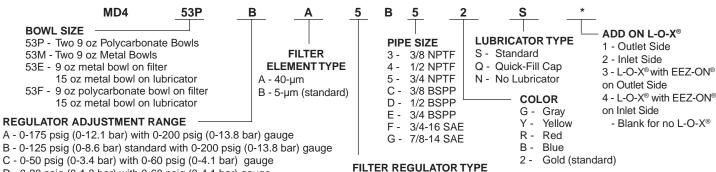
* Bowl removal clearance: For 9-ounce bowls add 3.4 (86). For extended bowl add 6.1 (155).

† Less gauge.

REPLACEMENT FILTER ELEMENT KIT

Element Rating/Type	Kit Number
0.5-µm polyethylene - Standard	R-A115-106PE5
40-µm bronze	R-A115-106PE3

HOW TO ORDER



- D 0-20 psig (0-1.3 bar) with 0-60 psig (0-4.1 bar) gauge
- E no regulator with 0-60 psig (0-4.1 bar) gauge

For mounting bracket options, see page 77.

STANDARD SPECIFICATIONS (for products on this page): **Ambient/Media Temperature:**

Polycarbonate plastic bowl: 40° to 125°F (4° to 52°C).

Metal bowls: 40° to 175°F (4° to 79°C).

Bowls: 9-ounce (270-ml) capacity aluminum bowl with clear nylon sight glass or polycarbonate plastic bowl with steel shatterguard. Optional 15-ounce (450-ml) extended aluminum lubricator bowl with two clear nylon sight glasses.

Bowl Rings: Nylon.

Cap Color: Gold standard; optional gray, yellow, red, blue. Filter Drain: Internal automatic drain; optional manual drain or

electronic drain.

Filter Element: 5-micron rated polyethylene; optional 40-micron element.

Fluid Media: Compressed air.

Heads: Zinc.

Inlet Pressure:

For automatic drain model:

5 - Side by side (two piece) with auto drain

6 - Side by side (two piece) with manual drain

With polycarbonate plastic bowl: 15 to 150 psig (1.0 to 10.3 bar). With metal bowl: 15 to 200 psig (1.0 to 13.8 bar).

For manual drain model:

With polycarbonate plastic bowl: 0 to 150 psig (0 to 10.3 bar). With metal bowl: 0 to 200 psig (0 to 13.8 bar).

Oil Adjustment: External; tamper-resistant.

Outlet Pressure: Adjustable up to 125 psig (8.6 bar). Pressure Adjustment Locking Key: Removable.

7 - Side by side (two piece) with electronic drain - manual drain only

8 - Side by side (two piece) with automatic external drain - manual drain only

Pressure Gauge: 0 to 200 psig (0 to 14 bar); 1/4 NPT gauge

ports front and rear. Seals: Nitrile.

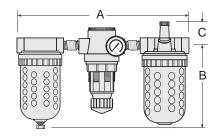
Sight Dome: Clear nylon.

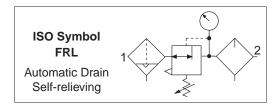
Threads: NPT standard, BSPP, SAE.

HIGH-CAPACITY FRLs

Ports: 3/4 & 1 Flow to 270 scfm







AIR FLOW DATA

See *Flow Charts* for individual assembly components on preceding pages.

REPLACEMENT FILTER ELEMENT KIT

Element Rating/Type	Kit Number

0.5-µm polyethylene (Std. element) 1010K77

FEATURES:

- Individual filter, piston-type regulator, wick-feed lubricator
- · Inline mounting
- 5-micron rated polyethylene filter element
- Metal bowls with clear nylon sight glass or polycarbonate plastic bowls with steel shatterguard
- Internal automatic filter drain, optional manual drain, external automatic drain, or electronic drain
- Self-relieving regulator; optional non-relieving
- Pressure gauge

	DIMENSIONS	inches (mm)*		Weight
Α	В	С	Depth	lb (kg)
15.8 (401)	8.0 (204)	1.2 (31)	4.3 (108)	8.00 (3.64)

^{*}Dimensions do not include pressure gauges.

Port Size	Automatic D Plastic Bowl**		Manual Drain Plastic Bowl**	
	СОМВІ	NATION FILTER	R & REGULATOR*	
3/4	5H00C5110	5H00C5210	5H00C5310	5H00C5410
1	5H00C6110	5H00C6210	5H00C6310	5H00C6410
	COMBINATION FILTER & LUBRICATOR			
3/4	5H00B5101	5H00B5202	5H00B5301	5H00B5402
1	5H00B6101	5H00B6202	5H00B6301	5H00B6402
	COMBINATION FILTER, REGULATOR* & LUBRICATOR			
3/4	5H00C5111	5H00C5212	5H00C5311	5H00C5412
1	5H00C6111	5H00C6212	5H00C6311	5H00C6412

^{*}Piston type; regulated pressure 0-100 psig (0-6.9 bar); gauge included.

Note: Each regulator comes complete with a gauge.

Note: For BSPP threads, add the letter "C" in front of the part number.

STANDARD SPECIFICATIONS (for products on this page):

Ambient/Media Temperature:

Polycarbonate plastic bowl: 40° to 125°F (4° to 52°C).

Metal bowls: 40° to 175°F (4° to 79°C).

Bowls: 16-ounce (480-ml) capacity aluminum bowls with sight glass or polycarbonate plastic bowls with steel shatterguard.

Bowl Rings: Aluminum.

Filter Drain: Internal automatic drain; optional manual drain,

external automatic, or electronic drain.

Filter Element: 5-micron rated polyethylene.

Fluid Media: Compressed air.

Heads: Aluminum.

Inlet Pressure:

For automatic drain model:

With polycarbonate plastic bowl: 15 to 150 psig (1.0 to 10.3 bar). With metal bowl: 15 to 200 psig (1.0 to 13.8 bar).

For manual drain model:

With polycarbonate plastic bowl: 0 to 150 psig (0 to 10.3 bar). With metal bowl: 0 to 200 psig (0 to 13.8 bar).

Oil Adjustment: External; tamper-resistant.

Outlet Pressure: Adjustable up to 100 psig (6.9 bar). Pressure Adjustment Locking Key: Removable. Pressure Gauge: 0 to 200 psig (0 to 14 bar);

1/4 NPT gauge ports front and rear.

Seals: Nitrile.

Threads: NPT standard, BSPP. For BSPP threads, add a "C" prefix

to the model number, e.g., C5H00C5110.

IMPORTANT NOTE: Please read carefully and thoroughly all of the **CAUTIONS** on the inside back cover.

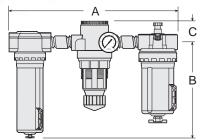


^{**}Plastic bowl includes metal bowl guard.

HIGH-CAPACITY FRLs

Ports: 11/4 & 11/2 Flow to 495 scfm



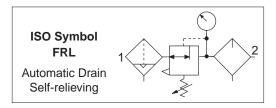


AIR FLOW DATA

See *Flow Charts* for individual assembly components on preceding pages.

FEATURES:

- Individual filter, piston-type regulator, sight-feed
- Inline mounting
- 5-micron rated filter element; optional 40-micron filter element
- Aluminum bowls with clear nylon sight glass
- Internal automatic filter drain; optional manual drain
- Self-relieving regulator
- Pressure gauge

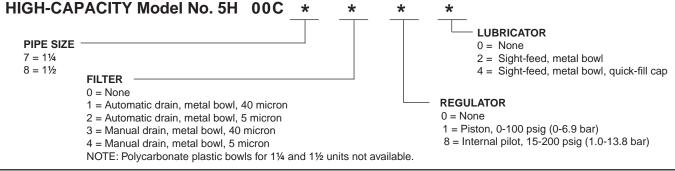


	DIMENSIONS	inches (mm)		Weight
Α	B*	С	Depth	lb (kg)
15.8 (401)	10.6 (268)	2.1 (54)	4.3 (108)	8.00 (3.64)

REPLACEMENT FILTER ELEMENT KIT

Element Rating/Type	Kit Number
0.5-µm polyethylene - Standard	1656K77
40-µm bronze - Optional	R-A114-106E3

HOW TO ORDER



STANDARD SPECIFICATIONS (for products on this page):

Ambient/Media Temperature:

Polycarbonate plastic bowl: 40° to 125°F (4° to 52°C).

Metal bowls: 40° to 175°F (4° to 79°C).

Bowls: 35-ounce (1 liter) capacity aluminum bowls with clear nylon

sight glasses.

Bowl Rings: Aluminum.

Filter Drain: Internal automatic drain. Optional manual drain.

Filter Element: 5-micron or 40-micron rated filter element available.

Fluid Media: Compressed air.

Heads: Aluminum. Inlet Pressure:

For automatic drain model:

With polycarbonate plastic bowl: 15 to 150 psig (1.0 to 10.3 bar).

With metal bowl: 15 to 200 psig (1.0 to 13.8 bar).

Inlet Pressure:

For manual drain model:

With polycarbonate plastic bowl: 0 to 150 psig (0 to 10.3 bar).

With metal bowl: 0 to 200 psig (0 to 13.8 bar).

Oil Adjustment: External; tamper-resistant.

Outlet Pressure: Adjustment Locking Koy: Persyable

Pressure Gauge: 0 to 200 psig (0 to 14 bar): 1/4 NPT of

Pressure Gauge: 0 to 200 psig (0 to 14 bar); 1/4 NPT gauge

ports front and rear.

Regulator: Nylon dome; acetal knob.

Seals: Nitrile.

Sight Dome: Clear nylon.

Threads: NPT standard, BSPP. For BSPP threads, add a "C" prefix

to the model number, e.g., C5H00C7112.

IMPORTANT NOTE: Please read carefully and thoroughly all of the CAUTIONS on the inside back cover.

Components for Modular Assembly

MID-SIZE and FULL-SIZE Units

The modular designs of the MID-SIZE and FULL-SIZE series offer maximum flexibility in customizing FRL assemblies. As shown at the right, connector kits are required to interconnect units. Various port kits (shown below) can be used to connect the assemblies to the inlet and outlet piping. Note that all FRL components have threaded ports so that conventional pipe fittings may be used where desired.

Female Port Kits

Used to connect to piping at inlet or outlet.

Port Size Part Number

1/4	897K77
3/8	898K77
1/2	899K77
3//	900K77



	Port Size Part Number
<u>r</u>	90-degree connections using side, bracket, or extra port kits.
	non-modular units. Also allows

Male Port Kits

893K77 1/4 3/8 894K77 1/2 895K77 3/4 896K77



Functions as a 90-degree female port.

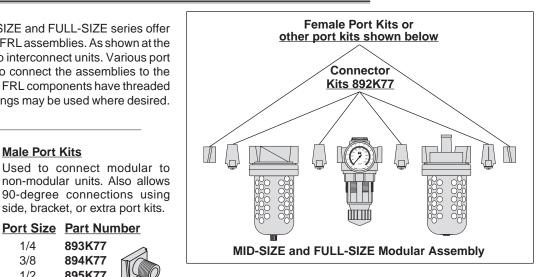




Three types:

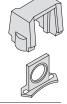
(1) port at front or back; (2) port at top; (3) port at bottom.

Port Size	Part Number		
	Front/Back	<u>Top</u>	<u>Bottom</u>
1/4	902K77	906K77	1000K77
3/8	903K77	907K77	1001K77
1/2	904K77	908K77	1002K77
3/4	905K77	909K77	1003K77



Connector Kit 892K77

Used to connect units to one another as well as to any of the ports shown on this page.



Mounting Bracket Kit 915K77

L-shaped metal brackets (not illustrated) are used for wall mounting modular assemblies. Kit contains two brackets and four screws for attaching brackets to tops of modular units.

BANTAM Units

BANTAM modular units use end plates secured with screws to hold the pipe or tubing ports (see below), and also to serve as mounting brackets. Short screws are used to secure the end plates when a single BANTAM unit is used. If two or more units are combined, long screws extend through an end plate and thread into the next unit. Screw kits required are as follows:

Single Unit: Two short screw kits.

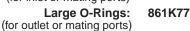
Two-Unit Combination: One each short screw kit and long

screw kit.

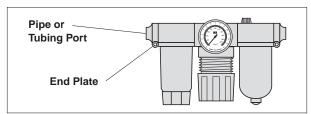
Three-Unit Combination: Two long screw kits.

Part	Number	
25	7K77	

END PLATE (1): Short Screw (2): 858K77 Long Screw (2): 859K77 Small O-Rings: 860K77 (for inlet or mating ports)







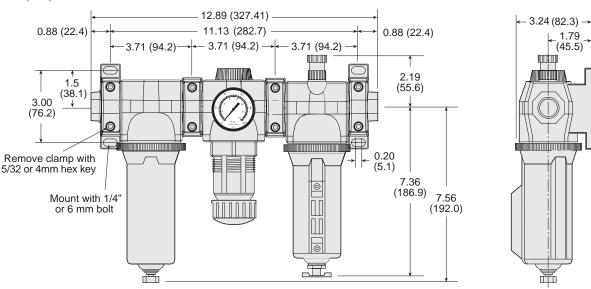
., . 20. 2000	Pipe Ports	Port Size 1/8 NPT 1/4 NPT 1/8 BSP 1/4 BSP	Part Number 862K77 863K77 D864K77 D865K77	
---------------	------------	---	---	--

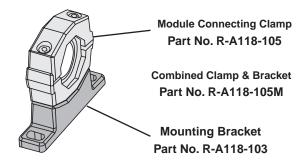
	Port Size	Part Number	
	1/4	866K77	
Tube Ports	3/8	867K77	MITTER
	4 mm	868K77	W))))))
	6 mm	869K77	
	8 mm	870K77	
	10 mm	871K77	



Series MD4™ Modular Assemblies

Dimensions: inches (mm)





Clamp for Module Connections

Specially designed clamps provide a quick and easy assembly or disassembly of MD4TM modules. Two allen-head bolts quickly tighten or loosen the clamp using a 5/32 or 4mm hex key. The clamp contains a plate carrying two O-rings to provide positive sealing between modules.

Order clamp by part number R-A118-105.

Combined clamp and bracket (below) can be ordered by part number ${\bf R-A118-105M}$.

Mounting Brackets

Two brackets are normally used to mount an FRL to a vertical surface. The mounting bracket attaches to the module connecting clamp (see above) with a single screw. Each bracket then employs two bolts (1/4" or 6mm) to connect the assembly to the mounting surface.

Order bracket and screw by part number R-A118-103. Combined bracket and clamp (above) can be ordered by part number R-A118-105M.

Male and Female End Ports

Either male or female end ports can be attached to threaded inlet and outlet lines. This allows all modules of an FRL assembly to be removed easily and quickly without having to unthread the end modules. The end ports are attached to the modules with clamps (see at left). End ports can be included in an assembled FRL or ordered separately by the following part numbers:





Port Size	Male Part Number*	Female Part Number*
1/4 NPTF	R-118-109-2F	R-118-100-2
3/8 NPTF	R-118-109-3F	R-118-100-3
1/2 NPTF	R-118-109-4F	R-118-100-4
3/4 NPTF	R-118-109-6F	R-118-100-6

For BSPP threads, add a "W" suffix to the model number, e.g., R-118-109-2FW.

Extra Port Blocks

An extra port block can be placed between modules to provide two auxiliary 1/4 NPTF ports. Its mounting position can be rotated to obtain the most convenient operating orientation. If only one auxiliary port is to be used, the unused port must be closed with a pipe plug. (The inlet and outlet are not threaded.)

Port Size	Part Number*
1/4 NPTF	R-118-106-2
3/8 NPTF	R-118-106-3
1/2 NPTF	R-118-106-4

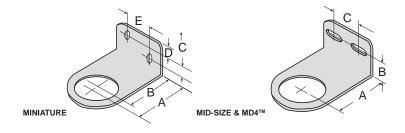


For BSPP threads, add a "W" suffix to the model number, e.g., R-118-109-2FW.

Mounting Accessories

Regulator Mounting Brackets

Regulators and integral filter/regulators can be mounted to a surface with a bracket that attaches to the regulator. Brackets and mounting nuts can be ordered separately or in a kit which includes both bracket and mounting nut.

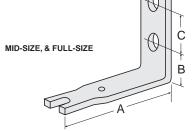


	Pa	art Numbe	rs		Dimens	sions inche	s (mm)	I	Panel Mounting Hole
Usage	Kit	Bracket	Nut	Α	В	С	D	E	Diameter inches (mm)
MINIATURE	873K77	872K77	874K77	1.375 (35)	1.125 (29)	0.31 (8)	0.31 (8)	0.69 (17)	1.19 (30)
MID-SIZE	876K77	875K77	877K77	2.38 (60)	1.00 (25)	1.50 (38)	_	_	1.56 (40)
MD4™ & FULL-SIZE	879K77	878K77	880K77	2.38 (60)	1.00 (25)	1.50 (38)	_	_	2.06 (52)

Modular Mounting Brackets

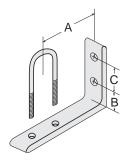
Two L-shaped metal brackets as shown at the right can be used for wall mounting of modular FRLs or Clean Air Packages. A single bracket can be used to mount individual filters or lubricators. Kits include two brackets and four screws for attaching the brackets to the modules.

	Kit Dimensions inches (m				 າm)	
Usage	Number	Α	В	C `	D	
BANTAM - Mounts wi	th long screws tha	at extend th	rough end p	lates,		
number 859K77 (two	-	at extend th	rough end p	lates,		
	required).	at extend th		1.00 (25)	1.20 (31)	



FRL Inline Mounting Pipe Brackets

Two pipe brackets can be used for wall mounting of FRL assemblies that use pipe nipples to join the components. The bracket kits listed below include two sets of brackets.



Nipple	Kit	Dimensions inches (mm)			
Size	Number	Α	В	С	
1/4	887K77	2.72 (28)	0.50 (13)	1.00 (25)	
3/8	888K77	2.72 (28)	0.50 (13)	1.00 (25)	
1/2	889K77	2.72 (28)	0.50 (13)	1.00 (25)	
3/4	890K77	3.69 (94)	1.13 (29)	1.25 (32)	
1	891K77	3.69 (94)	1.13 (29)	1.25 (32)	

Bracket Assembly Kit for HIGH-RELIEF Pilot Operated Regulator

High-Relief Pilot Operated Regulator with 1/4- thru 11/4 inch ports can be mounted to a vertical surface using the bracket assembly kit listed below.

Bracket Assembly Kit

Model Number R-A37-381



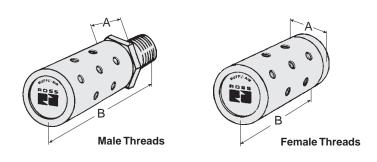


MUFFL-AIR® Silencers

Ports: 1/8 to 21/2

C_v: 2.0 to 65





Construction: aluminum shell up to 1/2 size; steel and zinc shell for 3/4 and 1 sizes; steel shell for $1\frac{1}{4}$ to $2\frac{1}{2}$ sizes. Diffuser is brass cloth.

Pressure Range: Up to 150 psig (10.3 bar).

Temperature: Up to 160°F (71°C). **Port Threads:** NPT standard, BSPP.

ROSS MUFFL-AIR® silencers substantially reduce exhaust noise levels in the workplace, yet produce little back pressure.

Typical impact noise reduction is in the 20–25 decibel range.

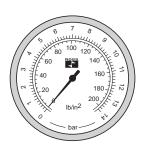


Port	Average	Model	[Dimensions i	nches (mm)
Size	\mathbf{C}_{v}	Number*	Threads	Α	В
1/8	2.0	5500A1003	Male	0.8 (21)	2.0 (51)
1/4	2.0	5500A2003	Male	0.8 (21)	2.0 (51)
3/8	2.0	5500A3013	Male	1.3 (33)	3.3 (83)
	5.7	5500A3003	Male	1.3 (33)	3.3 (83)
1/2	7.0	5500A4003	Male	1.3 (33)	3.3 (83)
3/4	7.0	5500A5013	Male	1.3 (33)	3.3 (83)
	15	5500A5003	Male	2.0 (51)	4.9 (124)
1	18	5500A6003	Male	2.0 (51)	4.9 (124)
11⁄4	18	5500A7013	Male	2.5 (64)	5.9 (150)
	37	5500A7001	Female	2.5 (64)	5.9 (150)
1½	38	5500A8001	Female	2.5 (64)	5.9 (150)
2	50	5500B9001	Female	3.0 (77)	7.3 (185)
2½	65	5500A9002	Female	4.0 (102)	6.9 (173)

*NPT threads. For BSPP threads, add the letter "D" in front of the model number., e.g., D5500A1003.

Gauges

Pressure Gauges: Center back mounting; male pipe threads.



Port Size	Model Numbers	Pressure Range psig (bar)	Case Diameter inches (mm)
1/8	5400A1002	0-160 (0-11)	1.5 (38)
1/4	5400A2010	0-60 (0-11)	2.0 (51)
1/4	5400A2011	0-200 (0-14)	2.0 (51)
1/4	5400A2012	0-300 (0-20)	2.0 (51)
1/4	5400A2014*	0-160 (0-11)	2.5 (64)
1/4	5400A2015**	0-160 (0-11)	2.0 (51)

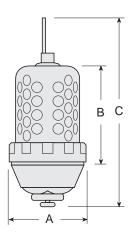
^{* 5400}A2014 - Stainless steel case liquid filled.

^{** 5400}A2015 - Green shade between 40-70 psi (2.7-4.8 bar).

External Drains

Automatic External Drains

For use where severe condensate problems exist. These drains are used with FULL-SIZE or HIGH-CAPACITY filters, but can also be used to drain water separators, drain legs, or compressor receiver tanks.



When liquid is present, it is drained regardless of air flow, and there is no loss of air. Discharge rate is approximately 5 gallons per minute at 100 psig (6.9 bar). Drain can also be operated manually.

Pipe	Model Numbers		Dime	nsions inches	s (mm)
Size	Plastic Bowl**	Metal Bowl	Α	В	С
1/8	5057B1001	5058B1001	3.5 (89)	4.2 (107)	8.4 (212)
1/4*	5057B2001	5058B2001	3.5 (89)	4.2 (107)	8.4 (212)

^{*}Use 1/4 size with FULL-SIZE or HIGH-CAPACITY filters. Use kit 1076K77 to convert standard bowl to accept auto drain unit.

Electronically Controlled Drain

The electronic drain is designed to remove condensate from components in compressed air systems. Typical installations include compressors, dryers, receivers, driplegs, and filters.

The drain consists of a timer and a valve. Electronic controls allow the draining interval to be set from 0.5 to 45 minutes, and the drain time from 0.5 to 10 seconds. Once set, draining action is automatic and requires no maintenance. This is important in constant-flow applications where there is no on-off action to trigger a standard automatic drain.



Pipe Size*	Voltage	Drain Only Model Number
1/4 NPTF	110-120 volts AC, 50/60 Hz	R-DED-115V-2
3/8 NPTF	110-120 volts AC, 50/60 Hz	R-DED-115V-3
1/2 NPTF	110-120 volts AC, 50/60 Hz	R-DED-115V-4
1/4 NPTF	24 volts DC	R-DED-24V-2
3/8 NPTF	24 volts DC	R-DED-24V-3
1/2 NPTF	24 volts DC	R-DED-24V-4

^{*} For BSPP threads, add a "W" suffix to the model number, e.g., R-DED-115V-2.

STANDARD SPECIFICATIONS (for electronically controlled drain):

Drain Time: Adjustable 0.5 to 10 seconds. **Drain Interval:** Adjustable 0.5 to 45 minutes. **Current Consumption:** 4 ma maximum. **Ambient Temperature:** 35° to 130°F (2° to 54°C). **Media Temperature:** 35° to 190°F (2° to 88°C).

Electrical Connection: DIN 43650A, ISO 440/6952. **Valve Type:** 2/2 direct acting, normally closed. **Valve Body:** Forged brass; 3/16-inch (4.8 mm) orifice.

Maximum Pressure: 230 psig (15.8 bar). **Port Threads:** NPT standard, BSPP.

IMPORTANT NOTE: Please read carefully and thoroughly all of the **CAUTIONS** on the inside back cover.



^{**}Plastic bowl includes metal bowl guard.

Lubricants, Polycarbonate Bowl Cautions

Compatible Lubricants

Although air line lubrication is not required for most ROSS valves, other mechanisms in the system may need such lubrication. When a lubricator is used, it should be supplied only with oils which are compatible with the materials used in the valves for seals and poppets. Generally speaking, these are petroleum base oils with oxidation inhibitors, and aniline point between 180°F (82°C) and 220°F (104°C) and an ISO 32, or lighter, viscosity. Oils with phosphate type additives, such as zinc dithiophosphate, must be avoided because they can harm polyurethane valve components.

The best oils to use in pneumatic systems are those specifically compounded for air line lubricator service.

Cautions on the Use of Polycarbonate Plastic Bowls

Use Only with Compressed Air. Filters and lubricators with polycarbonate plastic bowls are specifically designed for compressed air service, and their use with any other fluid (liquid or gas) is a misapplication. The use with or injection of certain hazardous fluids in the system (e.g., alcohol or liquefied petroleum gas) could be harmful to the plastic bowl or result in a combustible condition or hazardous leakage. Before using with a fluid other than air, or for nonindustrial applications, or for life support systems, consult ROSS.

Use Metal Bowl Guard When Supplied. A metal bowl guard is supplied with all but the smallest bowls, and must always be used to minimize danger from fragmentation in the event of failure of a plastic bowl.

Avoid Harmful Substances. Some compressor oils, chemical cleaners, solvents, paints, and fumes will attack plastic bowls and can cause bowl failure. Do not use with or near these materials. When a bowl becomes dirty, replace the bowl or wipe it with a clean dry cloth. Immediately replace any plastic bowl which is crazed, cracked, or deteriorated.

Substances HARMFUL to Polycarbonate Plastic Bowls

Acetaldehyde Acetic acid Acetone Acrylonitrile Ammonia

Ammonium fluoride Ammonium hydroxide Ammonium sulfide Anaerobic adhesives & sealants

Antifreeze
Benzene
Benzoic acid
Benzyl alcohol

Brake fluids
Bromobenzene
Butyric acid
Carbolic acid

Carbon disulfide

Carbon tetrachloride
Caustic potash solution
Caustic soda solution

Chloroform

Cresol Cyclohexanol Cyclohexanone Cyclohexene Dimethyl formamide

Dioxane

Ethane tetrachloride Ethyl acetate Ethyl ether

Ethylamine

Ethylene chlorohydrin

Ethylene dichloride

Ethylene glycol Formic acid

Freon (refrigerant & propellant)
Gasoline (high aromatic)

Hydrazine
Hydrochloric acid
Lacquer thinner
Methyl alcohol
Methylene chloride
Methylene salicylate
Milk of lime (CaOH)

Nitric acid Nitrobenzene Nitrocellulose lacquer

Phenol

Phosphorous hydroxyl chloride

Phosphorous trichloride

Propionic acid
Pyridine

Sodium hydroxide Sodium sulfide Styrene Sulfuric acid

Sulfural chloride Tetrahydronaphthalene

Thiophene Toluene Turpentine Xylene

Perchlorethylene

Trade Names of Substances HARMFUL to Polycarbonate Plastic Bowls

- Atlas Perma-Guard Buna N Cellulube #150 & #220 Crylex #5 cement Eastman 910 Garlock 98403 (polyurethane)
- Haskel 568-023 Hilgard Company's hil phene Houghton & Co. oil 1120, 1130, 1055 Houtosafe 1000 Kano Kroil
- Keystone penetrating oil #2 Loctite 271, 290, 601 Loctite Teflon sealant Marvel Mystery Oil Minn. Rubber 366Y
- National Compound N11 Nylock VC-3 Parco 1306 Neoprene Permabond 910 Petron PD287 Prestone Pydraul AC
- Sears Regular Motor Oil Sinclair oil "Lily White" Stauffer Chemical FYRQUEL 150 Stillman SR 269-75 (polyurethane)
- Stillman SR 513-70 (neoprene) Tannergas Telar Tenneco anderol 495 & 500 oils Titon Vibra-tite Zerex

Notes



Notes

STANDARD CAUTIONS

PRE-INSTALLATION or SERVICE

- 1. Before servicing a valve or other pneumatic component, be sure that all sources of energy are turned off, the entire pneumatic system is shut off and exhausted, and all power sources are locked out (ref: OSHA 1910.147, EN 1037).
- 2. All ROSS products, including service kits and parts, should be installed and/or serviced only by persons having training and experience with pneumatic equipment. Because any installation can be tampered with or need servicing after installation, persons responsible for the safety of others or the care of equipment must check every installation on a regular basis and perform all necessary maintenance.
- 3. All applicable instructions should be read and complied with before using any fluid power system in order to prevent harm to persons or equipment. In addition, overhauled or serviced valves must be functionally tested prior to installation and use.
- 4. Each ROSS product should be used within its specification limits. In addition, use only ROSS parts to repair ROSS products. Failure to follow these directions can adversely affect the performance of the product or result in the potential for human injury or damage to property.

FILTRATION and LUBRICATION

- 5. Dirt, scale, moisture, etc. are present in virtually every air system. Although some valves are more tolerant of these contaminants than others, best performance will be realized if a filter is installed to clean the air supply, thus preventing contaminants from interfering with the proper performance of the equipment. ROSS recommends a filter with a 5-micron rating for normal applications.
- 6. All standard ROSS filters and lubricators with polycarbonate plastic bowls are designed for compressed air applications only. Do *not* fail to use the metal bowl guard, where provided, to minimize danger from high pressure fragmentation in the event of bowl failure.

- Do not expose these products to certain fluids, such as alcohol or liquefied petroleum gas, as they can cause bowls to rupture, creating a combustible condition, hazardous leakage, and the potential for human injury or damage to property. Immediately replace a crazed, cracked, or deteriorated bowl. When bowl gets dirty, replace it or wipe it with a clean dry cloth.
- 7. Only use lubricants which are compatible with materials used in the valves and other components in the system. Normally, compatible lubricants are petroleum based oils with oxidation inhibitors, an aniline point between 180°F (82°C) and 220°F (104°C), and an ISO 32, or lighter, viscosity. Avoid oils with phosphate type additives which can harm polyurethane components, potentially leading to valve failure which risks human injury, and/or damage to property.

AVOID INTAKE/EXHAUST RESTRICTION

- 8. Do not restrict the air flow in the supply line. To do so could reduce the pressure of the supply air below the minimum requirements for the valve and thereby cause erratic action.
- 9. Do not restrict a valve's exhaust port as this can adversely affect its operation. Exhaust silencers must be resistant to clogging and must have flow capacities at least as great as the exhaust capacities of the valves. Contamination of the silencer can result in reduced flow and increased back pressure.

ROSS expressly disclaims all warranties and responsibility for any unsatisfactory performance or injuries caused by the use of the wrong type, wrong size, or an inadequately maintained silencer installed with a ROSS product.

ENERGY ISOLATION/EMERGENCY STOP

11. Per specifications and regulations, ROSS L-O-X® valves and L-O-X® valves with EEZ-ON® operation are defined as energy isolation devices, NOT AS EMERGENCY STOP DEVICES.

STANDARD WARRANTY

All products sold by ROSS CONTROLS are warranted for a one-year period [with the exception of all Filters, Regulators and Lubricators ("FRLs") which are warranted for a period of seven years] from the date of purchase to be free of defects in material and workmanship. ROSS' obligation under this warranty is limited to repair or replacement of the product or refund of the purchase price paid solely at the discretion of ROSS and provided such product is returned to ROSS freight prepaid and upon examination by ROSS is found to be defective. This warranty becomes void in the event that product has been subject to misuse, misapplication, improper maintenance, modification or tampering.

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There are ROSS Distributors Throughout the World

To meet your requirements across the globe, ROSS distributors are located throughout the world. Through ROSS or its distributors, guidance is available for the selection of ROSS products, both for those using pneumatic components for the first time and those designing complex pneumatic systems.

This catalog presents an overview of the extensive ROSS product line. Other literature is available for engineering, maintenance, and service requirements. If you need products or specifications not shown here, please contact ROSS or your ROSS distributor. They will be happy to assist you in selecting the best product for your application.

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